



Product Data Sheet

DuPont™ AmberLyst™ 16WET Polymeric Catalyst Industrial-grade, Strongly Acidic Catalyst

Description

DuPont™ AmberLyst™ 16WET Polymeric Catalyst is a bead-form, macroporous, sulfonic acid catalyst developed particularly for heterogeneous catalysis. The macroporous structure and large pore diameter of AmberLyst™ 16WET provide excellent activity in polar organic systems and a good resistance against polymer fouling. AmberLyst™ 16WET is mainly used in esterification and phenol alkylation reactions.

Applications

- Phenol alkylation
- Phenol purification
- Esterification (acetates, acrylates, fatty acid esters)

Typical Properties

Physical Properties

Copolymer	Styrene-divinylbenzene
Matrix	Macroporous
Type	Strong acid cation
Functional Group	Sulfonic acid
Physical Form	Gray, opaque, spherical beads

Nitrogen BET

Surface Area	30 m ² /g
Total Pore Volume	0.20 cc/g
Average Pore Diameter	250 Å

Chemical Properties

Ionic Form as Shipped	H ⁺
Concentration of Acid Sites †	≥ 4.80 eq/kg ≥ 1.70 eq/L
Water Retention Capacity	52 – 58%

Particle Size §

Particle Diameter	600 – 800 μm
Uniformity Coefficient	≤ 1.60
< 300 μm	≤ 1.0%
> 1180 μm	≤ 10.0%

Shrinkage (in solvent)

Phenol	32%
Dry	52%

Density

Shipping Weight	780 g/L
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† Dry Weight Capacity ≥ 4.80 eq/kg; Total Exchange Capacity (on a water-wet basis) ≥ 1.70 eq/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

Suggested Operating Conditions

Maximum Operating Temperature	130°C (265°F)
Bed Depth, min.	600 mm (2.0 ft)
Pressure Drop, max.	1 bar (15 psig) across the bed
Flowrates	
Linear Hourly Space Velocity (LHSV)	0.5 – 5 h ⁻¹
Backwash	See Figure 1

Hydraulic Characteristics

Estimated bed expansion of DuPont™ AmberLyst™ 16WET Polymeric Catalyst as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLyst™ 16WET as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

Figure 1: Backwash Expansion

Temperature = 10 – 90°C (50 – 194°F)

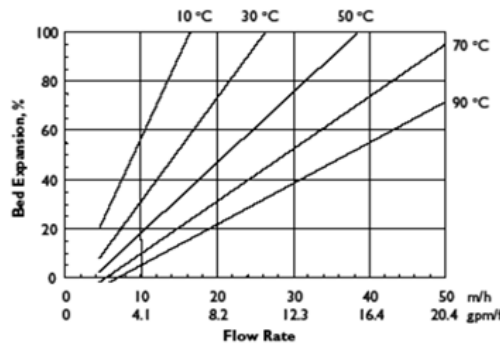
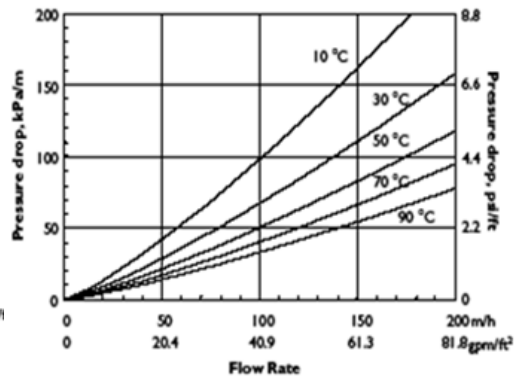


Figure 2: Pressure Drop

Temperature = 10 – 90°C (50 – 194°F)



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Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

Have a question? Contact us at:

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