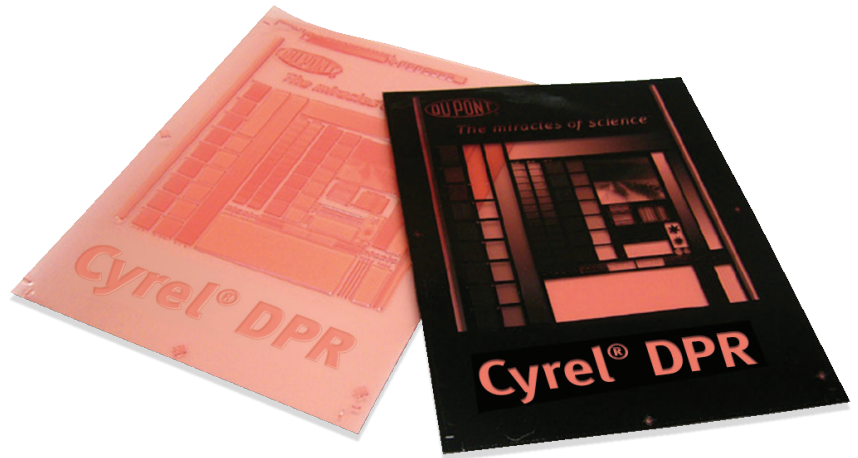


# DuPont™ Cyrel® DPR

Robust Digital Plate for High Quality Printing

## Applications

- Flexible packaging
- Tag & Label
- Folding cartons
- Beverage cartons



**DuPont™ Cyrel® DPR is the digital plate of choice for high quality printing across a broad range of packaging segments. DPR has been designed to perform with a wide array of substrates.**

## Product Features

- Outstanding run length
- Excellent tonal range
- Sharp type and open reverses
- Low dot gain
- High exposure resolution results in better quality reproduction on press
- Image relief is clean and sharp
- High resistance to ozone and white light results in excellent storage capability

## Printing Ink and Solvent Compatibility

Cyrel® DPR offers excellent compatibility with solvent-based and water-based inks, and limited compatibility with select UV inks.

## Process of use

Expose the plate through the back to establish the floor and maximize sensitivity. Back exposure varies according to relief required. Remove the protective coversheet and image the plate with the Cyrel® Digital Imager (CDI). Expose the front of the plate surface. Process the plate in the Cyrel® solvent processor to remove unexposed polymer. Finish the plate in a light finisher to eliminate surface tackiness.

## Mounting

Cyrel® Microflex mounting devices are recommended for mounting Cyrel® DPR plates. The double sided adhesive should first be applied to the cylinder or sleeve – not the plate – to ensure easier and precise laydown. The polyester base will maintain accurate register even with large plates.

## Storage—Raw Material

Store unexposed plates in a cool area (4-32° C, 40-90° F), away from direct sources of heat. Humidity control is not required. Cyrel® DPR is foam interleaved to provide maximum protection of the plate after manufacture, and during transportation and storage. Plates should be stacked flat. Plates should not be exposed to direct sunlight or excessive white light. Continuous exposure to very high ozone concentrations should be avoided.

## Handling—Raw Material

Cyrel® DPR plates should be handled under UV free light; e.g. fluorescent tubes covered with amber sleeves.

## Storage—Finished Plates

After printing, plates should be thoroughly cleaned with compatible solvent before storing. They may be stored on cylinders, sleeves or demounted and stored flat.

# DuPont™ Cyrel® DPR

Robust Digital Plate for High Quality Printing

Sizes Available	Thickness	Durometer	Image Reproduction	Min. Positive Line Width	Min. Isolated Dot Size	Relief Depth
<b>Cyrel® DPR 45</b>	0.045 inch (1.14 mm)	76 Sh A	1-98% @ 60 L/cm	0.05 mm (2 mil)	200 µm	0.016" – 0.024" (0.4 – 0.6 mm)
<b>Cyrel® DPR 67</b>	0.067 inch (1.70 mm)	69 Sh A	1-98% @ 60 L/cm	0.05 mm (2 mil)	200 µm	0.016" – 0.024" (0.4 – 0.6 mm)

DuPont Advanced Printing brings together leading technologies and products for the printing and package printing industries. DuPont™ Cyrel® is one of the world's leading flexographic platemaking systems in digital and conventional formats, including DuPont™ Cyrel® brand photopolymer plates (analog and digital), Cyrel® platemaking equipment, Cyrel® round sleeves, Cyrel® plate mounting systems and the revolutionary Cyrel® FAST thermal system.



[cyrel.com/na](http://cyrel.com/na)

For more information on DuPont™ Cyrel® or other DuPont products, please visit our website.

The information provided in this data sheet corresponds to our knowledge on the subject at the date of its publication. It may be subject to revision as new knowledge and experience becomes available. This information is not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of our products for your particular purposes. Since we cannot anticipate all variations in end-use and disposal conditions, DuPont makes no warranties and assumes no liability in connection with any use of this information. It is intended for use by persons having technical skill, at their own discretion and risk. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent right.

DuPont™, the DuPont Oval Logo, and all products, unless otherwise noted, denoted with ™, ® or ® are trademarks, service marks or registered trademarks of affiliates of DuPont de Nemours, Inc. Copyright © 2019 DuPont de Nemours Inc. All rights reserved.

PDS-NA0050-EN (08/19)