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DuPont[™] Artistri[®] Xite P3600 Series Ink

Pigment Roll to Roll Ink

DuPont[™] Artistri[®] Xite P3600 is a premium pigment ink for roll to roll printers offering best in class color with deep, rich blacks and outstanding color saturation. Artistri[®] Xite P3600 meets the needs of quality conscious textile printers in multiple market areas including garment decoration, fast fashion/couture, home furnishings.

Backed by more than 25 years of digital inkjet industry leadership, performance leader DuPont[™] Artistri[®] Xite P3600 also features world class ISO 9000:2015 certified production standards, Oeko-Tex[®] Eco Passport certification and DuPont's full process technical support.

Application Properties

DuPont[™] Artistri[®] Xite P3600 pigment ink is formulated with proprietary DuPont technology and is compatible with industry standard calenders and stenter frames for drying and curing. DuPont[™] Artistri[®] Xite P3600 pigment ink yields excellent fastness when used with several commercial pretreatments. Contact DuPont Technical Support for a preferred pretreatment and process recommendation.

Printhead Compatibility

 $\mathsf{DuPont}^{\scriptscriptstyle \rm M}$ Artistri $^{\scriptscriptstyle \rm O}$ Xite P3600 ink is compatible with the following piezo printheads:

- Ricoh Gen 4 (MH2420)
- Ricoh Gen 4L (MH2620/MH2820)
- Ricoh Gen 5E (MH5421/MH5441)
- Ricoh Gen 5F (MH5421F)

Commercial Supply

 $\mathsf{DuPont}^{\scriptscriptstyle \rm M}$ Artistri $^{\scriptscriptstyle \rm S}$ Xite P3600 ink is supplied in 2 liter or 2x10 liter bottles.

Available only to Authorized Distributors of DuPont[™] Artistri[®] ink.

Storage

The ink should be stored in a clean, dry area, with temperature controlled between 10 – 40 $^\circ C$ (50 – 104 $^\circ F).$

Ink Color and Product Numbers

| Ink Color | Product Number |
|----------------|----------------|
| Cyan | P3610 |
| Magenta | P3620 |
| ■ Warm Magenta | P3621 |
| Yellow | P3630 |
| ■ Black | P3640 |
| Light Cyan | P3615 |
| Light Magenta | P3625 |
| Light Black | P3645 |
| Red | P3650 |
| Orange | P3660 |
| Green | P3676 |



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Fabric Type

190 gsm pretreated 100% cotton, sateen

Print Resolution

600 x 600dpi, 100% Ink Coverage

The following data represents results of internal testing performed with the specified ink and print resolution on pretreated fabric. Results in actual end uses may vary, depending upon the particular conditions of use.

| Test Name | Test Number ID | Cyan P3610 | Magenta P3620 | Yellow P3630 | Black P3640 ■ | Light Cyan P3615 | Light Magenta P3625 | Light Black P3645 | Red P3650 | Orange P3660 | Green P3676 |
|------------------------|---------------------------|---------------|------------------|-----------------|---------------------|------------------------|---------------------------|-------------------------|--------------|-----------------|----------------|
| Wash Fastness | ISO 105-C06 test #B1M | 4 | 5 | 5 | 4.5 | 4.5 | 4.5 | 5 | 4.5 | 4.5 | 4.5 |
| Acid Perspiration | ISO105-E04 | | | | | | | | | | |
| | Shade Change | 4.5 | 4.5 | 5 | 4.5 | 5 | 4.5 | 5 | 5 | 5 | 5 |
| | Color Transfer | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 |
| Alkali Perspiration | ISO 105-E04 | | | | | | | | | | |
| | Shade Change | 4.5 | 4 | 4.5 | 4 | 5 | 4.5 | 4.5 | 4.5 | 4.5 | 4 |
| | Color Transfer | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 |
| Light Fastness | ISO 105-B02 | 8* | 6 | 8* | 8* | 3-4 | 8 | 8 | 8 | 6 | 5 |
| Crock Fastness | ISO 105-X12 | | | | | | | | | | |
| | Dry | 4.5 | 4.5 | 4.5 | 4.5 | 5 | 5 | 5 | 5 | 3.5 | 5 |
| | Wet | 4 | 3.5 | 4 | 3 | 4.5 | 4.5 | 4.5 | 4 | 3.5 | 4.5 |
| Water Fastness | ISO 105-E01 | | | | | | | | | | |
| | Shade Change | 4.5 | 5 | 5 | 4.5 | N/A | N/A | N/A | N/A | 4.5 | 5 |
| | Color Transfer | 5 | 5 | 5 | 5 | N/A | N/A | N/A | N/A | 5 | 5 |
| Color Data | L* value | 42.8 | 44.2 | 87.6 | 24.4 | 65.8 | 68.1 | 45.1 | 49.6 | 59.6 | 53.2 |
| | K/S (color saturation) | 10.9 | 9.3 | 10.2 | 12.2 | 3.4 | 1.5 | 3.2 | 9.0 | 8.2 | 9.6 |

*Print color saturation increased as a result of the test conditions.



Artistri.DuPont.com

For more information on DuPont[™] Artistri[®] or other DuPont products, please visit our website.

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