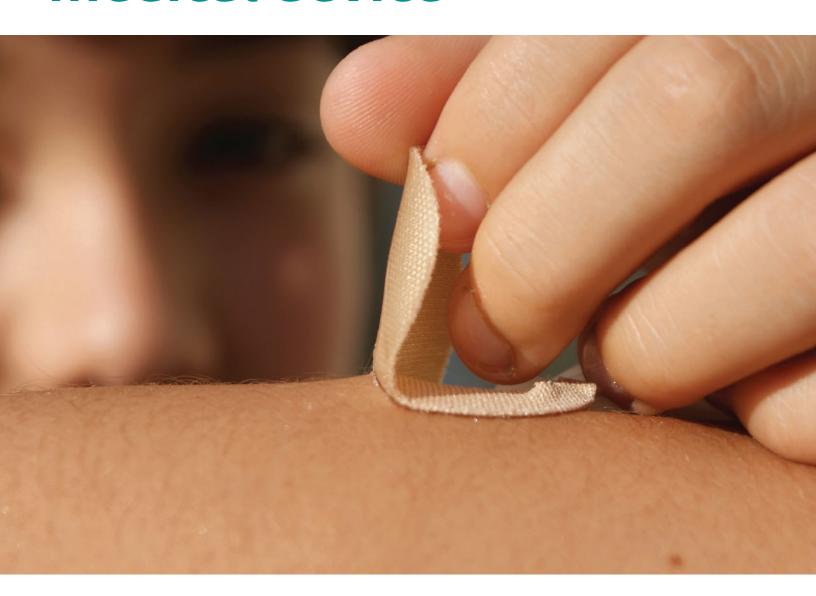


## Innovative silicone adhesives for your medical device







## **Adhesives**

Pressure sensitive adhesives (PSAs) and soft skin adhesives (SSAs) can be used for wearable monitoring devices, wound care products, medical device attachments, external prosthetic devices and specialty cosmetic applications.

## Innovation meets expertise

You want to explore new directions and create the next generation of medical device technology. You have a powerful ally with DuPont™ Liveo™. When we are part of your team, you're backed by our expertise and our culture of discovery and innovation, nurtured by six decades of proven performance. You'll find a depth of knowledge not just in silicone chemistry, but in the medical device industry and process technology.



## Biocompatibility Testing

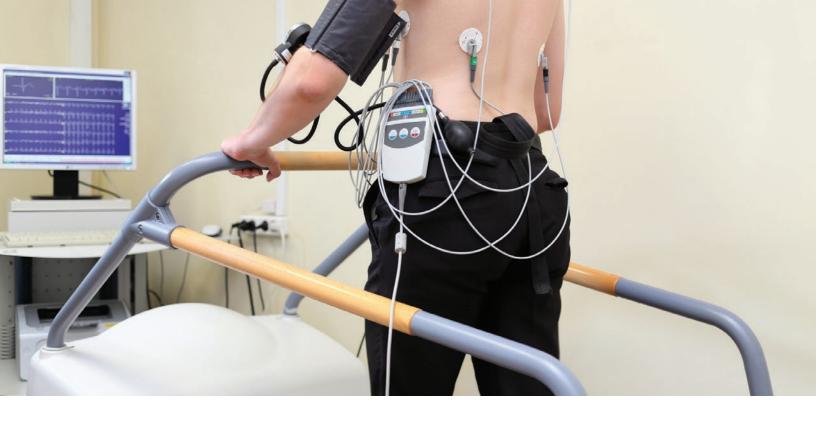
PSA	Benefits	Product Description	Typical Applications	Processing Methods	Products	Cytotoxicity	Skin Irritation	Skin Sensitizatior	FDA Drug Master	Solvent Type	Solid Content (%)	Viscosity at 25°C (	Melt Viscosity at 18	Nominal Tack Val	Peel Adhesion (g/c	Shear (kg)
Liveo™ MG Series Pressure Sensitive Adhesives for Medical Devices	<ul> <li>Biocompatibility (non-irritating and non-sensitizing)</li> <li>High adhesion and conformity to skin</li> <li>Adhesion for extended wear time</li> <li>High gas and moisture permeability</li> <li>Available in a range of tack options, solvent types and solid contents to help meet application needs and processing constraints</li> </ul>	One-part, polycondensed polydimethylsiloxane/silicate resin adhesives Volatile solvent-based silicone adhesives	Non-sensitizing adherence of medical devices/ appliances (colostomy, ileostomy, surgical dressings/pads, external prosthetic devices and patient monitoring)	Formulate and package as a spray adhesive	Liveo™ MG-2401 Silicone Adhesive¹		•	•		Hexa- methyldi- siloxane	32	90	Not Applicable	Medium	700	21
				Uses conventional tape coating equipment  • Transfer coating  • Brushing process	Liveo™ MG-2402 Silicone Adhesive¹	•	•	•		Ethyl Acetate	64	2500	Not Applicable	Medium	700	21
					Liveo <sup>™</sup> MG-2502 Silicone Adhesive¹	•	•	•		Ethyl Acetate	59	2000	Not Applicable	High	670	16
		One-part, polycondensed polydimethylsiloxane/ silicate resin adhesive Hot melt silicone adhesive		Can be applied using conventional hot melt coating equipment	Liveo™ MG-2410 Silicone Adhesive¹	•	•	•		Not Applicable	100	Not Applicable	30300	Very High	590	9
SSA										Viscosity Part A (mPa·s)	Viscosity Part B (mPa-s)	Penetration After Cure (mm/10)	Adhesion (N/2.5cm)	Release (N/2.5cm)		
Liveo <sup>™</sup> MG Series Soft Skin Adhesives	Biocompatibility (non-irritating and non-sensitizing) Tackiness Gentle removal from skin Repositionability to skin Available in a range of softness and adhesion options to help meet application needs	Two-part (1:1 by weight), platinum-catalyzed, soft fillerless elastomeric adhesive Two-part, solvent-less, low viscosity silicone adhesive Transparent	Non-sensitizing, gentle adhesion to skin (wound care and scar therapies)	Knife over roll coating process is recommended	Liveo <sup>™</sup> 7-9700 Soft Skin Adhesive		•	•		500	320	90	0.6	0.11		
					Liveo™ MG 7-9800 Soft Skin Adhesive	•	•	•	•	500	320	90	0.6	0.11		
					Liveo™ MG 7-9850 Soft Skin Adhesive	<b>A</b>	<b>A</b>	<b>A</b>	•	2900	2900	135	1.1	0.03		
					Liveo™ MG 7-9900 Soft Skin Adhesive	<b>A</b>	<b>A</b>	<b>A</b>	•	5100	5100	140	1.9	0.05		

<sup>•</sup> Specification writers: These values are not intended for use in preparing specifications. Please contact a DuPont representative prior to writing specifications on these products.

Adhesion promoters are available. Please contact your DuPont representative for details.

<sup>&</sup>lt;sup>1</sup> Based on test results on adhesive solids

<sup>▲</sup> Based on biocompatibility test data from analogous materials





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