

# Product Information

## High Performance Lubricants

# MOLYKOTE®EM-60L Grease

### FEATURES

- Compatible with most plastics
- Can be used for plastic-plastic contact, metal-metal contact and plastic-metal contact
- Long service life
- Low seepage, so it can be used in places wherein cleanliness is required
- Does not contain silicone thereby preventing problems with contact point failures

### COMPOSITION

- Polyalphaolefin (PAO)
- Lithium soap
- PTFE, etc.

### Lubricating grease developed for plastic components

### APPLICATIONS

- Automobiles, electrical appliances, precision equipment, audio equipment, and office equipment that have plastic parts.
- Components requiring lubrication at low torques and low temperatures.

### TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications. Please contact your local Dow Corning sales office or your Global Dow Corning Connection before writing specifications on this product.

Standard*	Parameter	Unit	Result
	Appearance		White
	Base oil viscosity at 40°C	mm <sup>2</sup> /s	18
JIS K 2220	Penetration (worked 60 times)		325
	NLGI class		1
	Service temperature range	°C	-60 to 130
	Density	g/cm <sup>3</sup>	0.88
JIS K 2220	Drop point	°C	195
JIS K 2220	Bleed (100°C 24 hours)	%	5.0
JIS K 2220	Evaporation (99°C 22 hours)	%	0.3
JIS K 2220	Oxidation resistance (99°C 100 hours)	MPa	0.02
JIS K 2220	Copper corrosion (100°C 24 hours)		1a
ASTM D 2596	Four ball weld load (1500rpm/1minute)	N	3140
ASTM D 2266	Four ball wear scar (1200rpm, 392N, 1 hour)	mm	0.77
JIS K 2220	Low temperature torque test (-40°C)		
	Starting torque	mNm	39
	Running torque	mNm	20

\*JIS: Japanese Industrial Standard.

ASTM: American Society for Testing and Materials.

### HOW TO USE

Clean points of application. As is usual with lubricating greases, apply or fill by means of a brush, spatula, or automatic lubrication device.

### HANDLING PRECAUTIONS

This product may irritate the skin or eyes. Wear safety equipment as necessary when handling this product. In the event of contact with skin or eyes, immediately rinse thoroughly with water and seek medical care if necessary. Wash hands thoroughly after handling. At high temperatures in excess of 250°C, the breakdown of fluorinated polymer can cause the release of a small amount of toxic gas. Ensure adequate ventilation.

## **USABLE LIFE AND STORAGE**

When stored, unopened in a cool, dark place this product, has a usable life of 36 months from the date of production.

## **PACKAGING**

This product is available in 1kg cans (10 cans/case) and 15kg pails.

## **LIMITATIONS**

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

## **HEALTH AND ENVIRONMENTAL INFORMATION**

To support Customers in their product safety needs, Dow Corning has an extensive Product Stewardship organization and a team of Product Safety and Regulatory Compliance (PS&RC) specialists available in each area.

For further information, please see our website, [www.dowcorning.com](http://www.dowcorning.com) or consult your local Dow Corning representative.

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