



Automotive Systems

Products

Adhesive	Cartridge Part#	Sausage Part#	Type of Adhesive	Min. Drive Away Time	Cleaners	Glass Primer	Body Primer
BETASEAL™ O'ne™	One 10.5 oz (310 ml)	OneBP 20 oz (600 ml)	High Modulus, Non-Conductive, Advanced Cure	1 Hour	BETACLEAN™ GC-800 18 oz (510 G) BETABRADE™ F1 16.9 oz (500 ml)	BETAPRIME™ 5504G All-in-One Primer 4.2 oz (125 ml) BETAPRIME™ 5504G SA .3 oz (10 ml)	BETAPRIME™ 5504G All-in-One Primer 4.2 oz (125 ml)
BETASEAL™ Express	Express 10.5 oz (310 ml)	ExpressBP 20 oz (600 ml)	Advanced Cure	1 Hour	BETACLEAN™ GC-800 18 oz (510 G) BETABRADE™ F1 16.9 oz (500 ml)	BETAPRIME™ 5504G All-in-One Primer 4.2 oz (125 ml) BETAPRIME™ 5504G SA .3 oz (10 ml)	BETAPRIME™ 5504G All-in-One Primer 4.2 oz (125 ml)
BETASEAL™ 400HV	U-400HV 10.5 oz (310 ml)	U-400BP 20 oz (600 ml)	Conventional Cure	2-8 hours*	BETACLEAN™ GC-800 18 oz (510 G) BETABRADE™ F1 16.9 oz (500 ml)	BETAPRIME™ 5504G All-in-One Primer 4.2 oz (125 ml) BETAPRIME™ 5504G SA .3 oz (10 ml)	BETAPRIME™ 5504G All-in-One Primer 4.2 oz (125 ml)
BETASEAL™ 418HV	U-418HV 10.5 oz (310 ml)	Not available	Primerless-to-glass Conventional Cure	2-8 hours*	BETACLEAN™ GC-800 18 oz (510 G) BETABRADE™ F1 16.9 oz (500 ml)	Not Required	BETAPRIME™ 5504G All-in-One Primer 4.2 oz (125 ml)
BETASEAL™ 418	U-418 10.5 oz (310 ml)	Not available	Primerless-to-glass Conventional Cure	3-24 hours*	BETACLEAN™ GC-800 18 oz (510 G) BETABRADE™ F1 16.9 oz (500 ml)	Not Required	BETAPRIME™ 5504G All-in-One Primer 4.2 oz (125 ml)
U428/838	U-428 Plus 10.5 oz (310 ml)	U-838 20 oz (600 ml)	Primerless-to-glass Conventional Cure	4-24 hours*	BETACLEAN™ GC-800 18 oz (510 G) BETABRADE™ F1 16.9 oz (500 ml)	Not Required	BETAPRIME™ 5504G All-in-One Primer 4.2 oz (125 ml)

* Cure time depends on temperature and humidity – refer to minimum drive away time charts on www.DowARG.com for detailed times.

Note: Purchasing a la carte: There are ten 10.5 oz (310 ml) cartridges per box. There are nine 20 oz (600 ml) sausages per box.

G-EZKits

Kit	Adhesive	Cleaners	Glass Primer	Body Primer	Kit Also Includes
BETASEAL™ O'ne™ G-EZKit	BETASEAL™ O'ne™ 20 - 10.5 oz (310 ml) Cartridges	BETACLEAN™ GC-800 Glass & Surface Cleaner 12 oz (340 G)	BETAPRIME™ CLEAR SA 14 Single Application Sticks	BETAPRIME™ 5504G All-in-One Primer 1.4 oz (40 ml)	Instructional mirror tags Master lot code stickers Pretuc nozzles 28 small head daubers 1 streaming nozzle for GC-800 cut-out lubricant use
BETASEAL™ Express G-EZKit	BETASEAL™ Express 20 - 10.5 oz (310 ml) Cartridges	BETACLEAN™ GC-800 Glass & Surface Cleaner 12 oz (340 G)	BETAPRIME™ CLEAR SA 14 Single Application Sticks	BETAPRIME™ 5504G All-in-One Primer 1.4 oz (40 ml)	
BETASEAL™ O'ne™ BP G-EZKit	BETASEAL™ O'ne™ BP Nine - 20 oz (600 ml) Sausages	BETACLEAN™ GC-800 Glass & Surface Cleaner 12 oz (340 G)	BETAPRIME™ CLEAR SA 14 Single Application Sticks	BETAPRIME™ 5504G All-in-One Primer 1.4 oz (40 ml)	Instructional mirror tags Master lot code stickers Pretuc nozzles 28 small head daubers 1 streaming nozzle for GC-800 cut-out lubricant use
BETASEAL™ Express BP G-EZKit	BETASEAL™ Express BP Nine - 20 oz (600 ml) Sausages	BETACLEAN™ GC-800 Glass & Surface Cleaner 12 oz (340 G)	BETAPRIME™ CLEAR SA 14 Single Application Sticks	BETAPRIME™ 5504G All-in-One Primer 1.4 oz (40 ml)	

Primers

Cleaners

BETAPRIME™ 5504G All-in-One Primer One bottle 4.2 oz (125 ml) BETAPRIME 5504G SA .3 oz (10 ml)	BETAPRIME™ 5404A Pinchweld and Encapsulation Primer 3.4 oz (100 ml) bottle	BETABRADE™ F1 Surface Contamination Remover 16.9 oz (500 ml)	BETACLEAN™ GC-800 Glass and Surface Cleaner 18 oz (510 g)
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