

# DuPont™ Cyrel® DRC

## Economical Analog Printing Plate for the Corrugated Board Industry



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DuPont Packaging Graphics continues to be a global technology leader in the development and supply of flexographic printing systems. Our R&D team continues to develop innovative new solutions to help our customers expand their business by taking advantage of new and profitable opportunities in the growing flexographic packaging market. The DuPont Packaging Graphics portfolio of products includes DuPont™ Cyrel® brand photopolymer plates (analog and digital), Cyrel® platemaking equipment, Cyrel® round sleeves, Cyrel® plate mounting systems and the revolutionary Cyrel® FAST thermal system.

**Cyrel® DRC is the robust plate for printing line work & solids on any corrugated board substrate.**

### Applications

Cyrel® DRC is used for line work, solid printing and limited halftone printing on all kinds of corrugated board substrates from coarse C to fine E and F-flutings.

- Corrugated board
- Paper substrates

### Product Features

- Good platemaking latitude – no masking necessary
- Shore hardness adapted to use with different board flutings

### Printing ink and solvent compatibility

Cyrel® DRC offers excellent compatibility with water-based inks.

### Process of use

Expose the plate through the back to establish the floor and maximize sensitivity. Back exposure varies according to relief required. Remove the protective coversheet and expose the front of the plate. Process the plate in the Cyrel® plate processor. Finish the plate in a light finisher to eliminate surface tackiness. Post-expose the plate to ensure complete polymerisation.

### Storage – Raw Material

Store unexposed plates in a cool area (40-90°F, 4-32° C), away from direct sources of heat. Humidity control is not required. Cyrel® DRC is foam interleaved to provide maximum protection of the plate after manufacture, and during transportation and storage. Plates should be stacked flat. Plates should not be exposed to direct sunlight or excessive white light. Continuous exposure to very high ozone concentrations should be avoided.

### Handling – Raw Material

Cyrel® DRC plates should be handled under UV free light; e.g. fluorescent tubes covered with amber sleeves.





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### Storage – Finished Plates

After printing, plates should be thoroughly cleaned with compatible solvent before storing. They may be stored on cylinders, sleeves or demounted and stored flat.

### Availability

Cyrel® DRC is available in thickness 125, 155, 170, 185, 197, 217 237 and 250 inches.

Formats available are 42 x 60 inches (106.7 x 152.4cm) and 52 x 80 inches (132.0 x 203.2 cm).

Technical Data				
	<b>Cyrel® DRC 125</b> Thickness 3.18 mm/ 0.125 inch	<b>Cyrel® DRC 155</b> Thickness 3.94 mm/ 0.155 inch	<b>Cyrel® DRC 170</b> Thickness 4.32 mm – 0.170 inch	<b>Cyrel® DRC 185</b> Thickness 4.70 mm/ 0.185 inch
Durometer	38 Sh A	37 Sh A	36 Sh A	36 Sh A
Image Reproduction	3 – 95% / 42 L/cm	3 – 95% / 36 L/cm	3 – 95% / 28 L/cm	3 – 95% / 28 L/cm
Minimum positive line width	0.175 mm/ 7 mil	0.35 mm/ 14 mil	0.35 mm/ 14 mil	0.35 mm/ 14 mil
Minimum isolated dot size	250 µm	500 µm	500 µm	500 µm
Relief Depth	1.0 – 1.5 mm/ 0.039 – 0.059 inch	1.5 – 2.0 mm/ 0.059 – 0.079 inch	1.5 – 2.0 mm/ 0.059 – 0.079 inch	1.5 – 2.5 mm/ 0.059 – 0.098 inch
	<b>Cyrel® DRC 197</b> Thickness 5.00 mm/ 0.197 inch	<b>Cyrel® DRC 217</b> Thickness 5.51 mm/ 0.217 inch	<b>Cyrel® DRC 237</b> Thickness 6.02 mm/ 0.237 inch	<b>Cyrel® DRC 250</b> Thickness 6.35 mm/ 0.250 inch
Durometer	36 Sh A	35 Sh A	35 Sh A	34 Sh A
Image Reproduction	3 – 95% / 28 L/cm	3 – 95% / 28 L/cm	3 – 95% / 28 L/cm	3 – 95% / 28 L/cm
Minimum positive line width	0.35 mm/ 14 mil	0.35 mm/ 14 mil	0.35 mm/ 14 mil	0.35 mm/ 14 mil
Minimum isolated dot size	500 µm	500 µm	500 µm	500 µm
Relief Depth	2.5 mm – 0.098 inch	2.5 mm – 0.098 inch	2.5 mm – 0.098 inch	2.5 mm – 0.098 inch

For more information on DuPont™ Cyrel® or other DuPont Packaging Graphics products, please contact your local representative:

### United States

DuPont Packaging Graphics  
Chestnut Run Plaza, Bldg. 702  
974 Centre Road  
Wilmington, DE 19805  
800-345-9999

### Canada

DuPont Packaging Graphics  
1919 Minnesota Court  
Mississauga, ON L5N 0C9  
Canada  
905-816-3238

[www.cyrel.com/na](http://www.cyrel.com/na)

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