

Direct to Garment Pigment Inks

This ink is specially developed for direct-to-garment digital printing on cotton or cotton rich blends for a wide variety of apparel and specialty applications.

The brilliant aqueous-based ink is designed to work in printers with low-viscosity piezo-electric printheads and is suitable for high quality sampling, strike offs, and production printing.

### **Application Properties**

DuPont™ Artistri® Brite P5000 series ink is formulated with the same colorants used in conventional textile printing and meets industry standard performance.

The ink and pretreatment are integrated into a matched system that works together for optimum results.

#### **Printhead Compatibility**

DuPont<sup>™</sup> Artistri<sup>®</sup> Brite P5000 ink is compatible with the following industrial piezo printheads:

- Epson DX-4
- Epson DX-5
- Epson DX-7

#### Commercial Supply

DuPont™ Artistri® Brite P5000 ink is supplied in 2x10 liter bottles or 200 liter drums.

Available only to Authorized Distributors of DuPont™ Artistri® Ink.

#### Storage

The ink should be stored in a clean, dry area with temperature controlled between  $10 - 40 \,^{\circ}\text{C}$  (50 -  $104 \,^{\circ}\text{F}$ ).

#### **Ink Color and Product Numbers**

Ink Color	Product Number
Cyan	P5100
■ Magenta	P5200
■ Yellow	P5300
■ Black	P5400
□ White	P5910
■ Pretreatment* for dark/colored knit cotton	P5003
■ Pretreatment for white knit cotton	P5010

\*Pretreatment for use only with Artistri® P5910 White Ink.





Direct to Garment Pigment Inks

Ink Type

DuPont™ Artistri® Brite P5000 Series Direct to Garment Pigment Ink

Fabric Type

Dark/Colored Knit Cotton

**Print Resolution** 

600 x 900 dpi, 100% lnk Coverage

**Pre-Treatment** 

DuPont™ Artistri® Brite P5003

The following data represents results of internal testing performed with the specified ink, fabric and print resolution. Results in actual end uses may vary, depending upon the particular conditions of use. **For Heat Press Only**.

Test Name	Test Number ID / Curing Method	Cyan P5100	Magenta P5200	Yellow P5300	Black P5400 ■	White P5910 □
Wash Fastness over white base	ISO 105-CQ06	4.5	4	3	3.5	
White Point (L* White Ink)	Spectral Measurement					94
Acid Perspiration	ISO105-E04					
	Shade Change	5	4.5	4.5	5	
	Color Transfer	4.5	4.5	4	3	
Alkali Perspiration	ISO 105-E04					
	Shade Change	4.5	4.5	4.5	3.5	
	Color Transfer	4.5	4.5	4	2.5	

Direct to Garment Pigment Inks

Ink Type

DuPont™ Artistri® Brite P5000 Series Direct to Garment Pigment Ink

**Fabric Type** 

White Knit Cotton

**Print Resolution** 

600 x 900 dpi, 100% lnk Coverage

**Pre-Treatment** 

DuPont™ Artistri® Brite P5010

The following data represents results of internal testing performed with the specified ink, fabric and print resolution. Results in actual end uses may vary, depending upon the particular conditions of use.

Test Name	Test Number ID/Curing Method	Cyan P5100	Magenta P5200	Yellow P5300	Black P5400 ■
Wash Fastness	ISO 105-C06				
	Heat Press	4	3.5	3	3.5
	Tunnel Dryer	4	4	4.5	4
Acid Perspiration	ISO105-E04				
Shade Change	Heat Press	4.5	5	4	4.5
Color Transfer	Heat Press	4.5	5	4.5	4.5
Shade Change	Tunnel Dryer	4.5	4.5	4.5	5
Color Transfer	Tunnel Dryer	4.5	5	4.5	5
Alkali Perspiration	ISO 105-E04				
Shade Change	Heat Press	5	4	4	4.5
Color Transfer	Heat Press	4.5	5	5	4.5
Shade Change	Tunnel Dryer	4.5	4.5	4.5	5
Color Transfer	Tunnel Dryer	4.5	5	4.5	4.5

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Artistri.DuPont.com

For more information on DuPont™ Artistri® or other DuPont products, please visit our website.

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