

# Impact

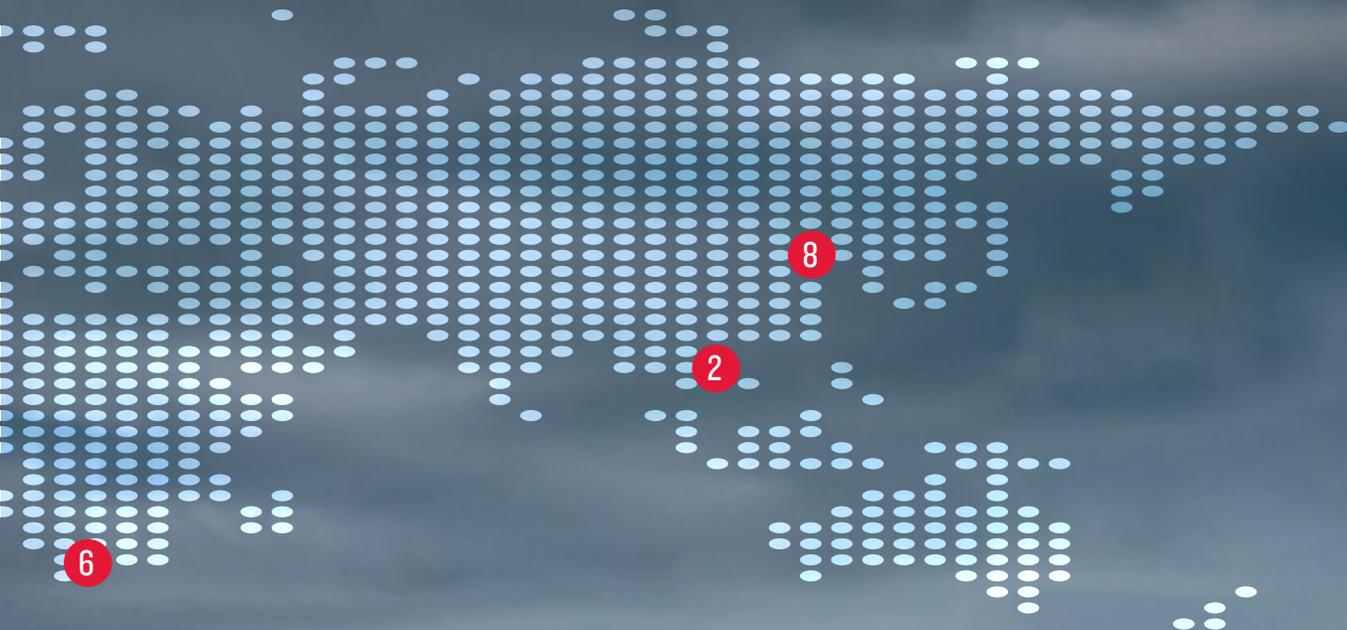


**Every hour of every day**, in nearly every corner of the world, DuPont products are touching and improving many lives. Our sustainability programs are making a difference as well, in communities and DuPont facilities all across the globe. Here is a selection of company initiatives that are protecting the environment, saving energy and advancing sustainability in countries around the world.



- 1 DuPont Canada** established a carpool matching service for employees to coordinate ridesharing opportunities. Participating employees earned points for an internal program which encourages peer recognition.
- 2 DuPont Vietnam** was proud to be named a Green Enterprise in the Green Book 2014 of Binh Duong Province for its second straight year. Companies in the Green Book were recognized for their outstanding efforts in protecting the environment and complying with standards.
- 3** DuPont celebrated the completion of its largest solar power installation to date — a 15 acre, 4.5 megawatt solar power plant at its facility in **Cernay, France**. The project, supported by local municipal authorities, was a showcase of private and public partnership.
- 4** On **Chile's Patagonian coast**, DuPont is feeding farm-raised Verlasso salmon with an omega-3-producing yeast that dramatically reduced amounts of fish oil needed to raise the salmon. The Monterey Bay Aquarium recently recognized the

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company's salmon as a "good alternative" in its influential Seafood Watch program, the first time farm-raised salmon has been so designated.

**5** In **São Paulo, Brazil**, the DuPont offices have moved to 100% renewable energy. The offices are now purchasing renewable electricity from a small hydro project located in southern Brazil. Small hydro plants take advantage of favorable river flow conditions to generate power with the least environmental impact.

**6** Just outside of **Vanderbijlpark, South Africa**, a woman smallholder farmer named Nolundi Msengana Makaula is developing a commercial farm using DuPont Pioneer maize hybrids. Her 450 acres of fields produce 1.5 times more yield per acre than the national average, and she has been lauded as a leader in agribusiness and has won many awards for her successes in farming.

**7** DuPont was awarded two prestigious awards for improving energy efficiency and reducing greenhouse gas emissions in the manufacture of DuPont™ Nomex® at the

company's Spruance plant in **Richmond, Virginia**. The team designed and installed equipment to economically recover energy that was previously unused.

**8** **Shanghai-based DuPont China** was featured in Global Science Magazine for having the most influential R&D center in 2013. The R&D Center was recognized for promoting sustainable development and reducing energy consumption for the agriculture industry.

**9** DuPont established a pallet recycling program five years ago which has resulted in both cost savings and millions of pounds of waste-to-landfill avoided. In **Orange, Texas**, our Sabine site recycled 6,200 pallets in 2009 and is on target to recycle at least 25,000 pallets this year.

**10** In **Palo Alto, California**, DuPont Industrial Biosciences turned the focus of their annual employee engagement challenge to "Changing the World." Employees earned points by volunteering with non-profits, educating children in local schools, and sponsoring community events like upcycling demonstrations and "plant-a-seed" donations.

