

# DuPont 5028

## SILVER CONDUCTOR

### Technical Data Sheet

#### Product Description

DuPont 5028 silver conductor is used to fabricate low-voltage circuitry, especially on flexible substrates. This composition is particularly suited for applications requiring high conductivity and/or fast curing. It can be used with reel-to-reel, semiautomatic, and manual printers, and offers excellent residence time on the screen.

#### Product Benefits

- Excellent conductivity

#### Processing

- **Screen Printing Equipment**  
Reel-to-reel, Semi-automatic, manual
- **Ink Residence Time on Screen**  
>1 hours
- **Screen Types**  
Polyester, stainless steel
- **Typical Cure Conditions**  
Box oven: 120 - 130°C for 6 minutes  
Reel-to-reel: 140°C for 1-1.5 minutes
- **Typical Circuit Line Thickness Printed with 325-mesh Stainless Steel Screen**  
8-10 microns
- **Clean up Solvent**  
Ethylene glycol diacetate
- **Substrate**  
Polyester, paper, epoxy glass

**Table 1**  
**Typical Physical Properties**  
**On 5-mil Polyester Film**

Test	Properties
Sheet Resistivity (mΩ/sq/mil @25μm thickness)	≤ 12
Resistivity after Flex (mΩ/sq/mil) 15 sec after test Crease (180°, 1 cycle)	<100
Abrasion/Tape Pull (3M Scotch Tape #600)	No Ag Transfer
Abrasion Resistance, Pencil Hardness (H) (ASTM D3363-74) [H]	≥ 2
Operating Use Temperature (°C)	≤ 110
Solderability	Not Recommended
Change in Physical Properties After Environmental Test†	Insignificant
Change in Electrical Properties After Environmental Tests† [%]	< 10
†Environmental Tests Thermal Shock (+85°C to -40°C, 30 min, each, 5 cycles) Dry Heat (+85°C, 20 days) Humidity (+60°C, 95% RH, 1,000 hr) [MIL Standard 202E, method 103, cond. A] Salt Spray (+35°C, 5% salt, 10 days) [ASTM B117] Silver Migration (1V DC/mil gap, +40°C, 90% RH, 500 hr, tested on 40- and 7-mil gaps) Sulfur Dioxide (+45°C, 90% RH, 500 hr in a 9-liter chamber containing 500 mg of flowers of sulfur)	

Table 1 & 2 show anticipated typical physical properties for DuPont 5028 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

**Table 2**  
**Composition Properties**

Test	Properties
Viscosity (Pa.S) [Brookfield HBT, 10 rpm #14, 25°C]	15 - 30
Solids (150°C) [%]	69 - 71
Coverage (cm <sup>2</sup> /g) [Dependent on print thickness]	230 - 320
Thinner	DuPont 3610

### Dry

Dry and cure in a well ventilated oven or conveyor dryer where the exhaust meets environmental regulations.

### Storage and Shelf Life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25°C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

### Safety and Handling

For Safety and Handling information pertaining to this product, read the Material Safety Data Sheet (MSDS).

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For more information on DuPont 5028 or other DuPont Microcircuit Materials products, please contact your local representative:

#### Americas

DuPont Microcircuit Materials  
14 T.W. Alexander Drive  
Research Triangle Park, NC 27709  
Tel.: 800-284-3382

#### Europe

Du Pont (U.K.) Limited  
Coldharbour Lane  
Bristol BS16 1QD  
U.K.  
Tel.: 44-117-931-3191

#### Asia

DuPont Kabushiki Kaisha  
Sanno Park Tower, 11-1  
Nagata-cho 2-chome  
Chiyoda-ku, Tokyo 100-611  
Japan  
Tel.: 81-3-5521-8650

DuPont Taiwan Ltd  
45, Hsing-Pont Road,  
Taoyuan, Taiwan 330  
Tel.: 886-3-377-3616

DuPont China Holding Co. Ltd  
Bldg 11, 399 Keyuan Rd., Zhangji Hi-Tech Park,  
Pudong New District, Shanghai 201203, China  
Tel.: 86-21-6386-6366 ext.2202

DuPont Korea Inc.  
3~5th Floor, Asia tower #726,  
Yeoksam-dong, Gangnam-gu  
Seoul 135-719, Korea  
Tel.: 82-10-6385-5399

E. I. DuPont India Private Limited  
7th Floor, Tower C, DLF Cyber Greens,  
Sector-25A, DLF City, Phase-III,  
Gurgaon 122 002 Haryana, India  
Tel.: 91-124-4091818

Du Pont Company (Singapore) Pte Ltd  
1 HarbourFront Place, #11-01  
HarbourFront Tower One,  
Singapore 098633  
Tel.: 65-6586-3022

<http://mcm.dupont.com>



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