

# DuPont™ LuxPrint® 8155

ELECTROLUMINESCENT MATERIAL

## Technical Data Sheet

### Product Description

DuPont™ LuxPrint® 8155 electroluminescent material is a solvent-based vehicle used as a screen-printable carrier for electroluminescent phosphor powder. It possesses excellent hydrophobic properties, and as such, functions as a moisture encapsulant for the phosphor powder when cured.

### Processing

Luxprint® 8155 is designed to be mixed with electroluminescent powders to the following general ink composition:

Phosphor 55-70% by weight  
Luxprint® 8155 45-30% by weight

The final ink should be compatible for screen-printing and thinning should not be needed. DuPont 8210 may be used if necessary. When formulated, the electroluminescent ink is best processed in the following manner:

### Screen Printing Equipment

Semi-automatic and manual

### Substrates

Polyester Film, ITO-Polyester, glass 80-200Ω/sq  
ITO-Polyester highly recommended

### Ink Residence Time on Screen

> 2 hours

### Screen Types

Stainless steel: 200 mesh (lines/sq in)  
Polyester: 66T (lines/sq cm)  
20 - 25µm emulsion  
12 - 15 Ω emulsion

### Typical Cure Conditions

Box oven: 130°C/10 min  
Reel-to-reel; 130°C for 60 sec.

### Clean up Solvent

Ethylene diacetate, Acetone

### Target layer thickness

25 - 35µm (dry)

**Table 1**  
**Composition Properties**

Test	Properties
Viscosity (Pa.s) [Brookfield ½RVT #14 @ 10rpm, 25°C]	3.0 - 6.0
Solids (150°C)(%)	35.0 - 38.0

Table 1 shows anticipated typical physical properties for LuxPrint® 8155 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

### General

Yields and performance will depend to a large degree on the care exercised during processing, particularly in screen printing. Scrupulous care should be taken to keep the composition, printing screens and other tools free of metal contamination. Dust, lint and other particulate matter may also contribute to poor yields.

### Compatibility

LuxPrint® 8155 is fully compatible with other members of the DuPont™ LuxPrint® Electroluminescent System. While DuPont has tested this composition with specified materials and under the recommended processing conditions, it is impossible or impractical to cover every combination of materials, customer processing conditions and circuit layout. It is therefore essential that customers thoroughly evaluate this material in their specific situations, in order to completely satisfy themselves as to the overall quality and suitability of the composition for its intended application(s).

## Storage and Shelf Life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25°C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

## Safety and Handling

For Safety and Handling information pertaining to this product, read the Material Safety Data Sheet (MSDS).

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For more information on DuPont™ LuxPrint® 8155 electroluminescent material or other DuPont Microcircuit Materials products, please contact your local representative:

### Americas

DuPont Microcircuit Materials  
14 T.W. Alexander Drive  
Research Triangle Park, NC 27709  
Tel.: 800-284-3382

### Europe

Du Pont (U.K.) Limited  
Coldharbour Lane  
Bristol BS16 1QD  
U.K.  
Tel.: 44-117-931-3191

### Asia

DuPont Kabushiki Kaisha  
Sanno Park Tower, 11-1  
Nagata-cho 2-chome  
Chiyoda-ku, Tokyo 100-611  
Japan  
Tel.: 81-3-5521-8650

DuPont Taiwan Ltd  
45, Hsing-Pont Road,  
Taoyuan, Taiwan 330  
Tel.: 886-3-377-3616

DuPont China Holding Co. Ltd  
Bldg 11, 399 Keyuan Rd., Zhangji Hi-Tech Park,  
Pudong New District, Shanghai 201203, China  
Tel.: 86-21-6386-6366 ext.2202

DuPont Korea Inc.  
3~5th Floor, Asia tower #726,  
Yeoksam-dong, Gangnam-gu  
Seoul 135-719, Korea  
Tel.: 82-10-6385-5399

E. I. DuPont India Private Limited  
7th Floor, Tower C, DLF Cyber Greens,  
Sector-25A, DLF City, Phase-III,  
Gurgaon 122 002 Haryana, India  
Tel.: 91-124-4091818

Du Pont Company (Singapore) Pte Ltd  
1 HarbourFront Place, #11-01  
HarbourFront Tower One,  
Singapore 098633  
Tel.: 65-6586-3022

<http://www.mcm.dupont.com>