

DuPont™ Kapton® 200FWR919

Insulation Substrate

Description

DuPont™ Kapton® 200FWR919 is a heat fusible polyimide-FEP fluoropolymer composite film that has a unique balance of excellent electrical, thermal durability, and chemical resistance properties. The properties of 200FWR919 will provide a tough, high dielectric strength insulation with significantly improved hydrolysis resistance compared to other commonly used polyimide materials.

Characteristics

- Excellent hydrolysis resistance
- UL 94 recognition: V-0
- High dielectric strength
- Tough
- Heat fusible

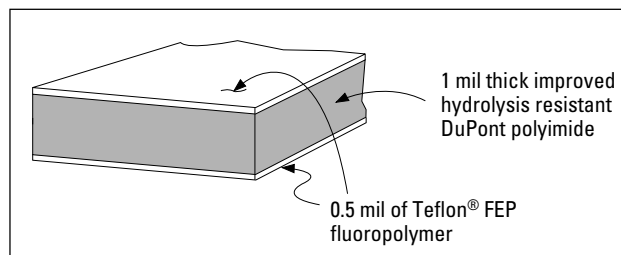
Constructions

Kapton® 200FWR919 film is constructed of a 1.0 mil Kapton® polyimide film with 0.5 mil of FEP fluoropolymer on each side (see **Figure 1**).

Packaging

Kapton® 200FWR919 insulation substrate is supplied in tape widths ranging from 0.0078 inches to 0.875 inches wide in traverse wound rolls. Pad rolls are available in 0.50 inches to 50 inches wide.

Figure 1. Construction of Kapton® 200FWR919



Processing

Kapton® 200FWR919 can be properly processed on most tape wrapping machines. It can be fused using either induction or radiant heat. Kapton® FWR films have a higher modulus and lower water vapor permeability than equivalent Kapton® FN films. The wire wrapping and sealing process may have to be modified to compensate for these differences.

Typical properties for Kapton® 200FWR919 are shown in **Table 1**.

Storage Conditions/Shelf Life

Proper storage of Kapton® film will ensure its performance. Kapton® 200FWR919 should not be exposed to ultraviolet radiation as from direct sunlight or in conditions of high humidity for extended periods of time. The storage life will be decreased dramatically under these conditions. The shelf life for Kapton® in typical warehouse temperature will be in excess of 20 years. Rolls should be kept wrapped in storage to prevent surface contamination.

Safe Handling

Proper care should be taken when handling Kapton® polyimide film.



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Table 1
Typical Properties of Kapton® 200FWR919

Property	Typical Value	Test Method
Mechanical		
Tensile Strength, Kpsi/Mpa	21.0/111	ASTM D-882
Tensile Modulus, Kpsi/Gpa	375/2.8	ASTM D-882
Elongation to break, %	60	ASTM D-882
Specific Gravity, gm/cc	1.83	ASTM D-1505-90
Thickness, mil/micron	2.0/50.0	DuPont
Electrical		
Dielectric Strength, kV/mil (kV/mm)	5.6 (220)	ASTM D-149
Dielectric Constant at 1 Khz	2.7	ASTM D-150
Dissipation Factor	0.0013	ASTM D-150
Volume Resistivity	2.30 ¹⁷	IPC-TM-650
Thermal		
Meltpoint, polyimide, °C	none	ASTM E-794
Meltpoint, FEP, °C	270	ASTM E-794
Flammability, UL rating	94V-0	UL-94
Mechanical, °C	200	
Electrical, °C	240	
LOI, %	>35	ASTM D-2863
Glass Transition Temperature, °C	350	
Chemical (polyimide only)		
Moisture Absorption at 100% RH, %	2.2	ASTM D-570
Water Vapor Permeability, gm/m ² /day	8.4	ASTM E-96
Hydroscopic Coefficient of Expansion, ppm/% RH	9	DuPont

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