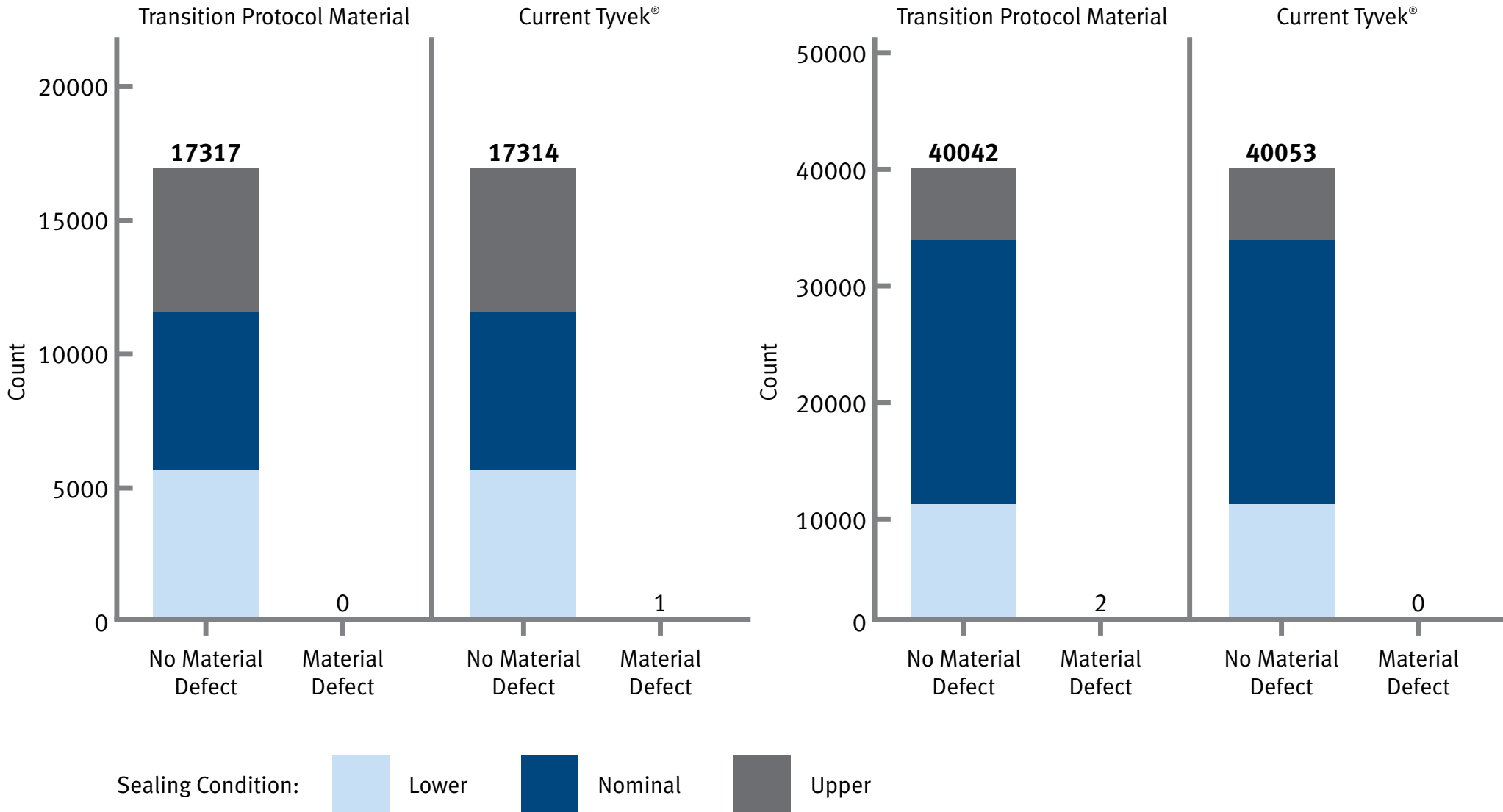


Pre- & Post-Sterilization Visual Inspection Summary – ASTM F1886M



Pre-Sterilization

Post-Sterilization

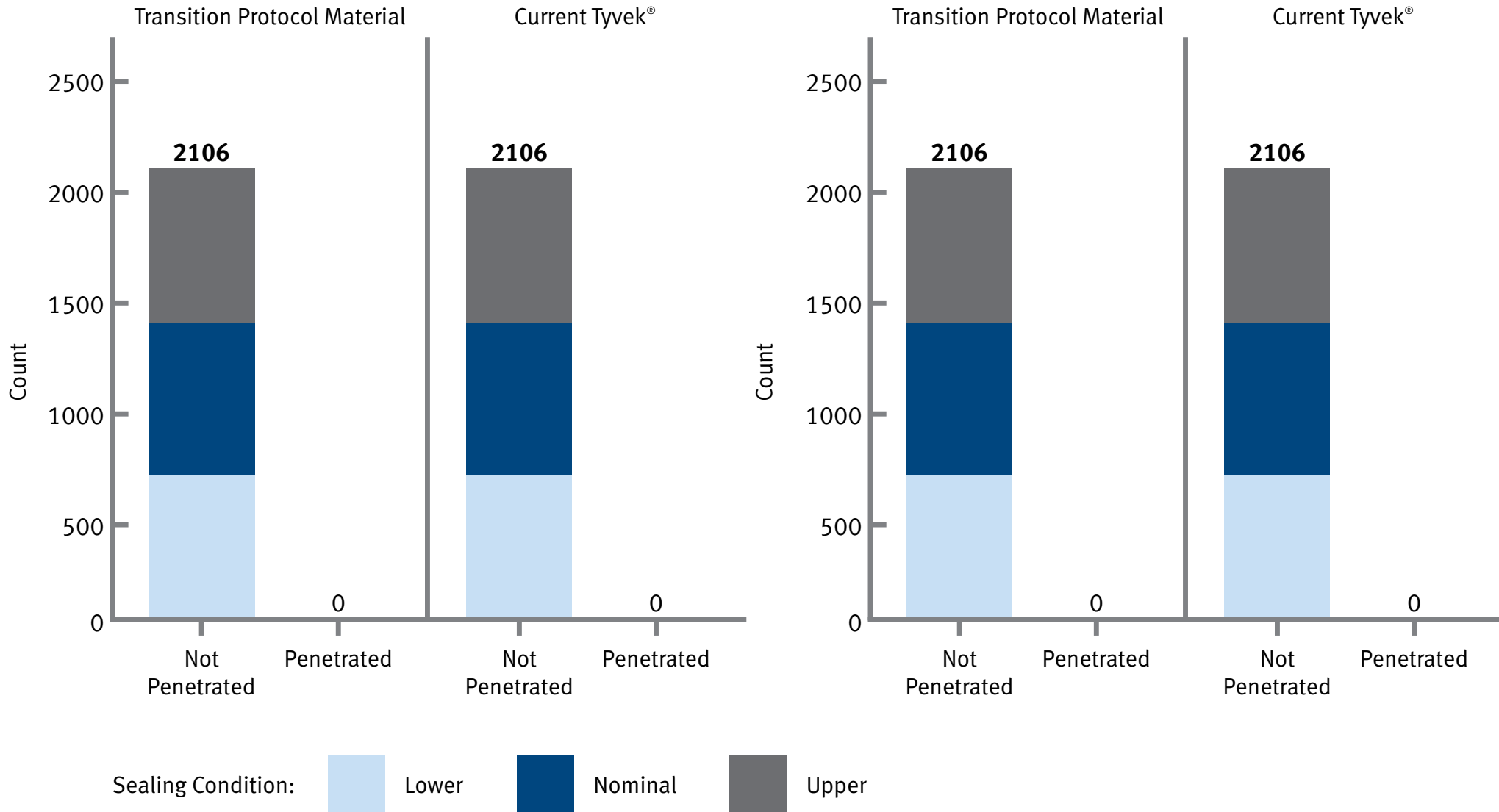


Pre- & Post-Sterilization Package Integrity Summary – ASTM F1929

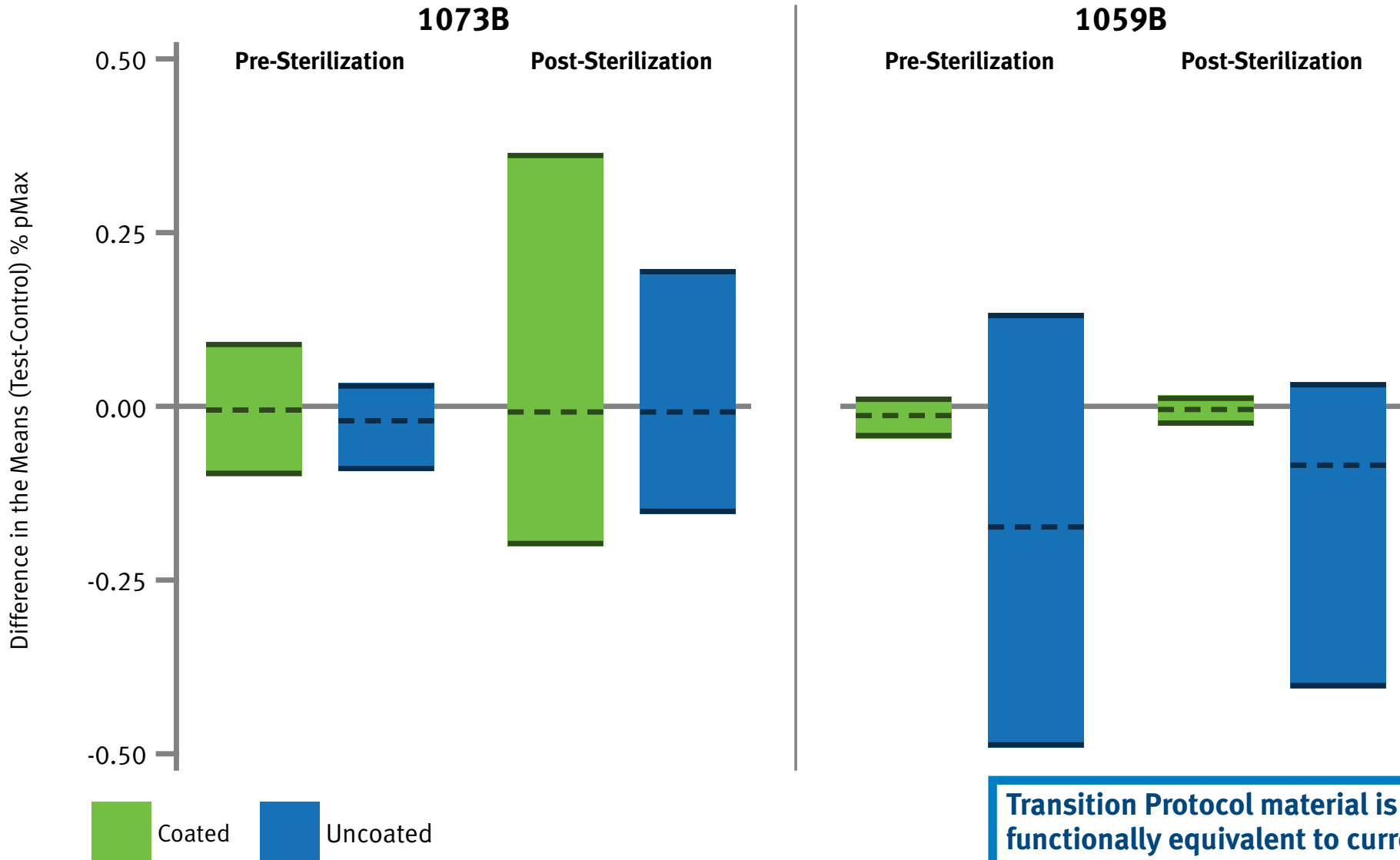


Pre-Sterilization

Post-Sterilization



Pre- & Post-Sterilization Microbial Barrier Summary for Coated and Uncoated 1073B and 1059B – ASTM F2638



Dashed line (---)=Mean of the difference in the means
Test=Transition Protocol Material
Control=Current Tyvek®

Transition Protocol material is functionally equivalent to current Tyvek®. Negative numbers indicate test performed better than control, as evidenced by ALL dashed lines (which fall below zero).

Industry Summary: MPTP Test Results at Pre- and Post-Sterilization, Pass/Fail Summary for Seal Strength* – ASTM F88



Tyvek® Style	Coating Type	Sterilization Type	Pouches and Bags		Form-Fill-Seal		Rigid Trays	
			Pass	Fail	Pass	Fail	Pass	Fail
1073B	Coated	Pre-sterilization	11	0	13	0	24	0
		EO	7	0	7	0	11	0
		Gamma	3	0	3	0	8	0
		Electron-beam			3	0		
		Steam					3	0
		Dry Heat					1	0
		Low Temp. H ₂ O ₂	1	0				
		Low Temp. C ₂ H ₄ O ₃					1	0
	Uncoated	Pre-sterilization	14	0				
		EO	7	0				
		Gamma	3	0				
		Electron-beam	3	0				
		Steam	1	0				
	1059B	Coated	Pre-sterilization			5	0	
EO					3	0		
Gamma					1	0		
Electron-beam					1	0		
Uncoated		Pre-sterilization	5	0	2	1**		
		EO	5	0	3	0		

 There are no cells in the MPTP for this category

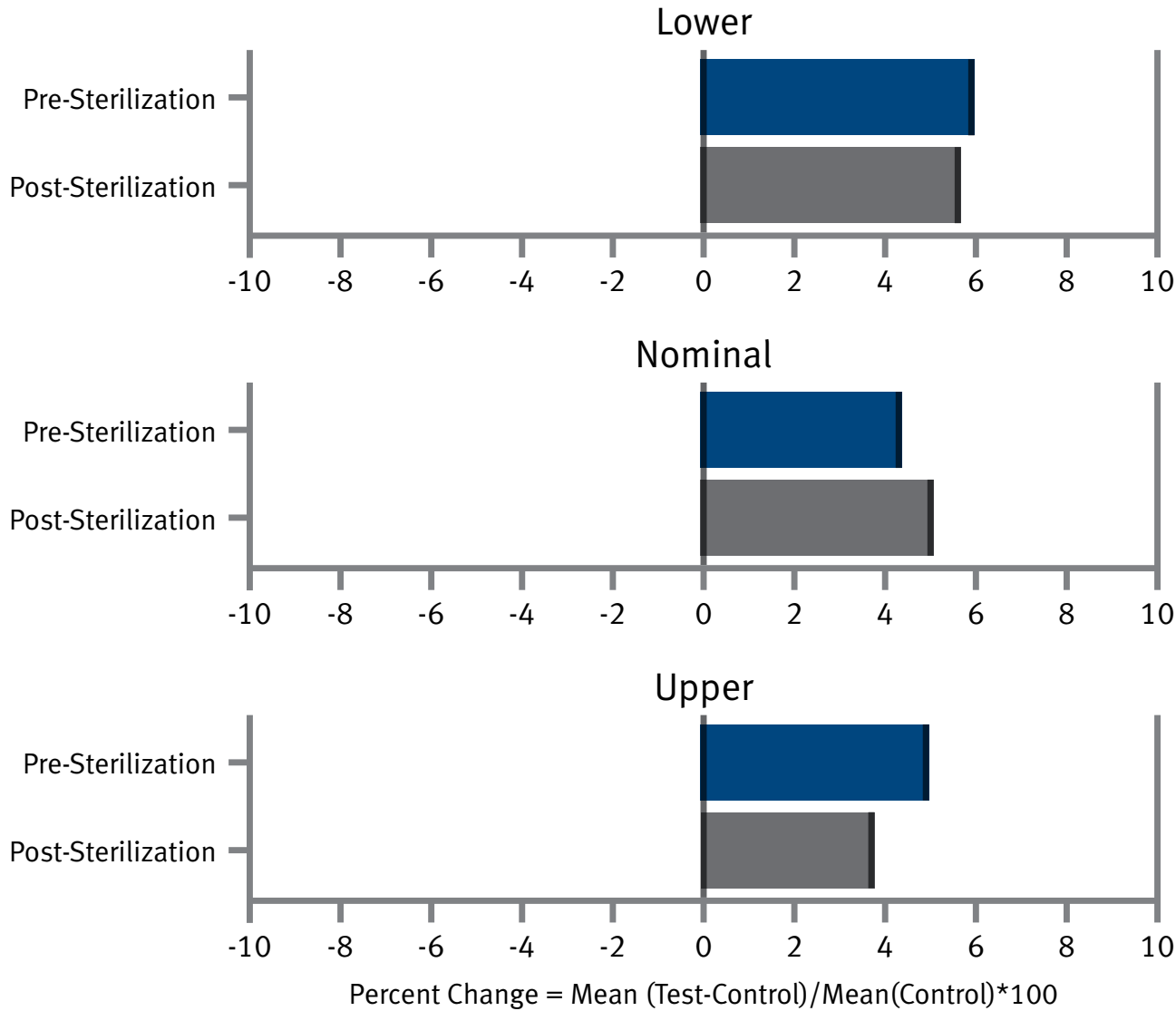
*Vent bag, Kwikbreathe™ True Header bag and weld seal bag seal strengths are not included; the failure modes were non-peelable seals.

A high sealing condition for one package configuration exceeded the high end of the equivalence limit by 0.05 lb/in., implying that the Transition Protocol material seal strength was stronger than the current material. A root cause failure analysis (RCFA) is underway. *This anomaly was not duplicated with post-sterilization data.***

Percent Change in Seal Strength Relative to the Control for Maximum Load – ASTM F88



Study Time Point



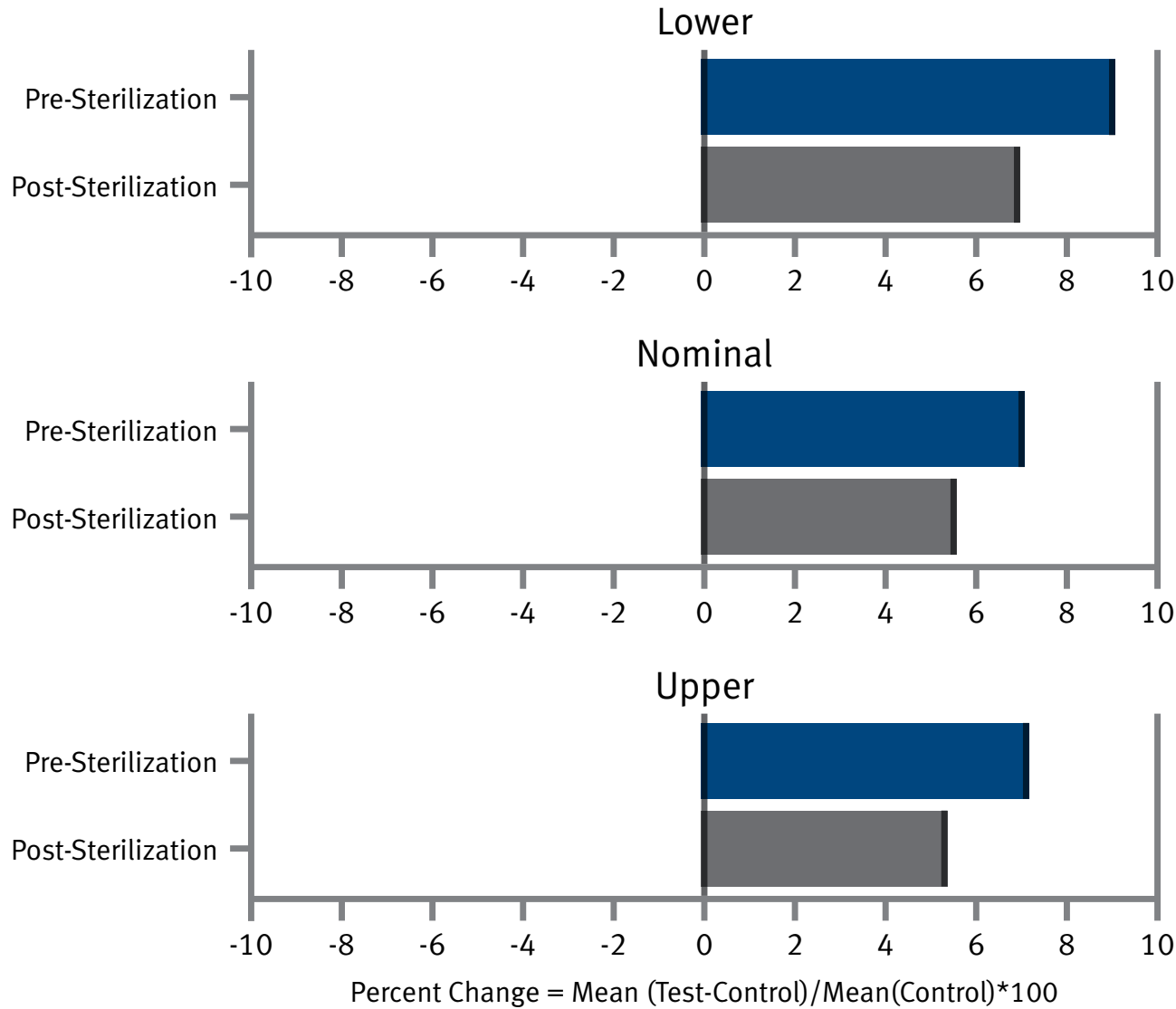
Test=Transition Protocol Material
Control=Current Tyvek®

As a population, maximum load seal strengths for test are ~4-6% higher than control.

Percent Change in Seal Strength Relative to the Control for Average Load – ASTM F88



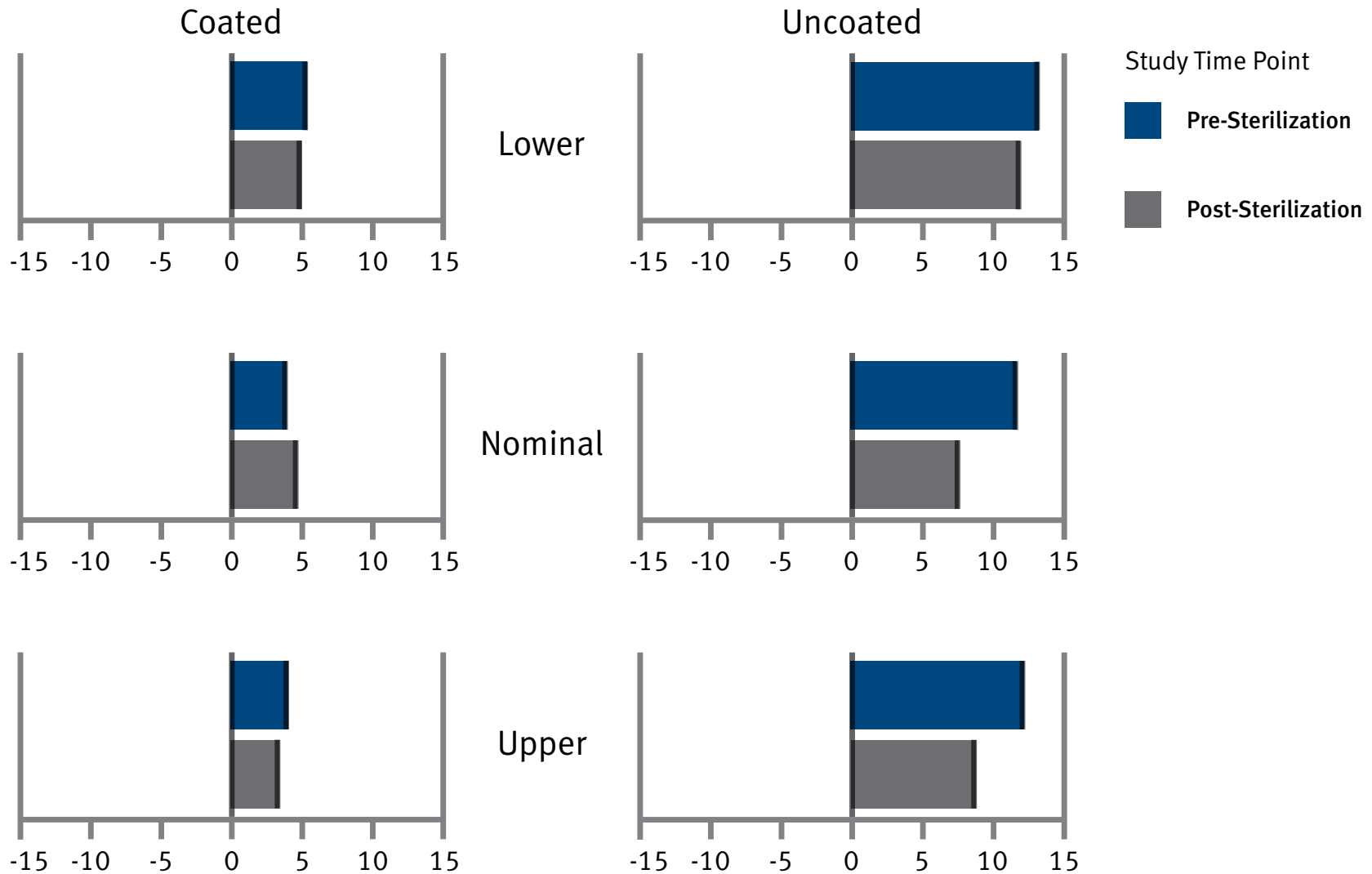
Study Time Point



Test=Transition Protocol Material
Control=Current Tyvek®

As a population, average load seal strengths for test are ~5-9% higher than control.

Percent Change in Seal Strength Relative to the Control for Coated and Uncoated 1073B Cells – ASTM F88

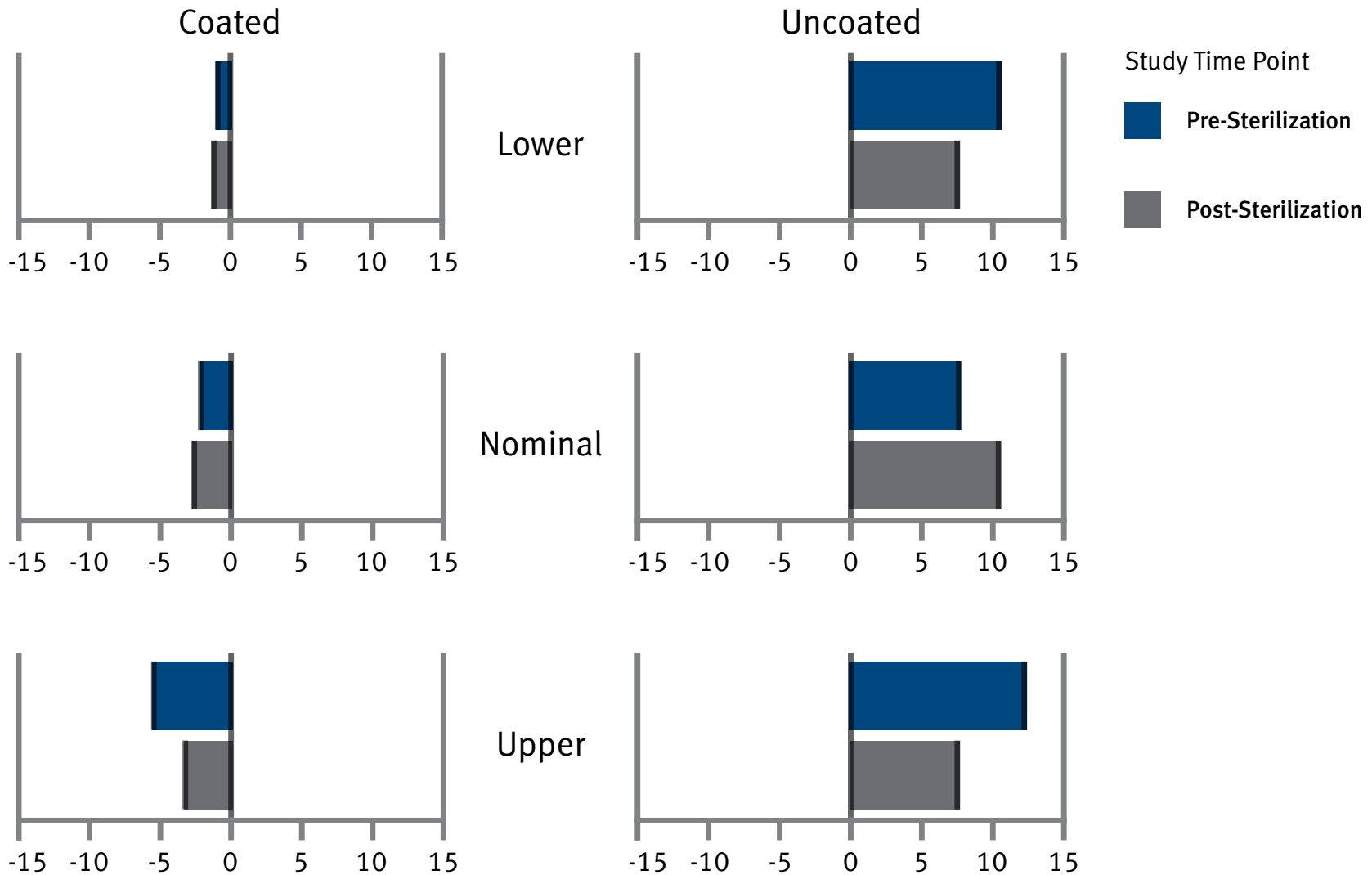


Percent Change = $\frac{\text{Mean (Test-Control)}}{\text{Mean(Control)}} \times 100$

Test=Transition Protocol Material
Control=Current Tyvek®

As a population, the percent change in seal strength for coated 1073B cells is less than uncoated cells.

Percent Change in Seal Strength Relative to the Control for Coated and Uncoated 1059B Cells – ASTM F88



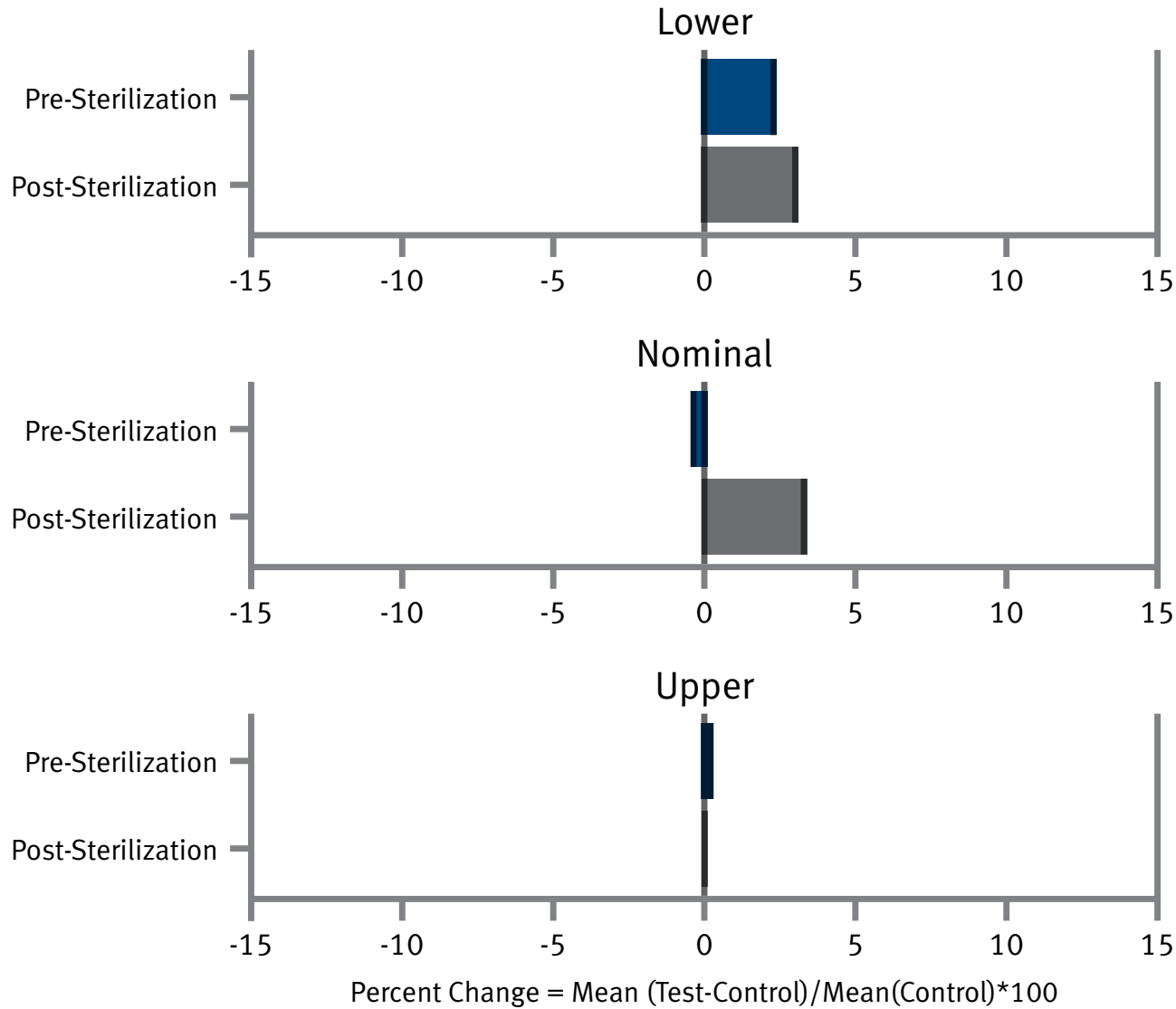
$$\text{Percent Change} = \frac{\text{Mean (Test-Control)}}{\text{Mean(Control)}} * 100$$

Test=Transition Protocol Material
Control=Current Tyvek®

Percent Change in Seal Strength Relative to the Control for Coated 1073B FFS – ASTM F88



Study Time Point

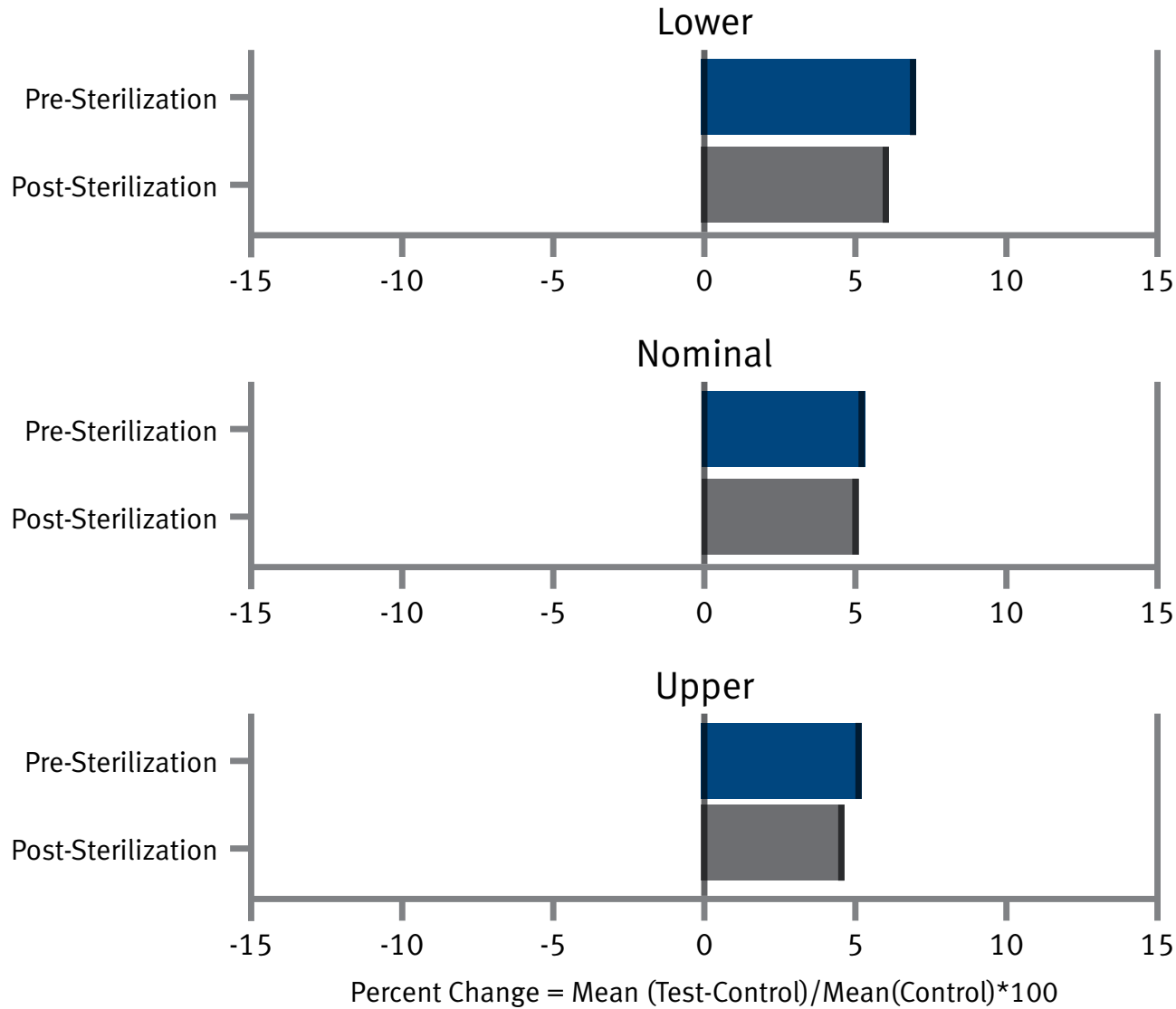


Test=Transition Protocol Material
Control=Current Tyvek®

Percent Change in Seal Strength Relative to the Control for Coated 1073B Lids/Rigid Trays—ASTM F88



Study Time Point

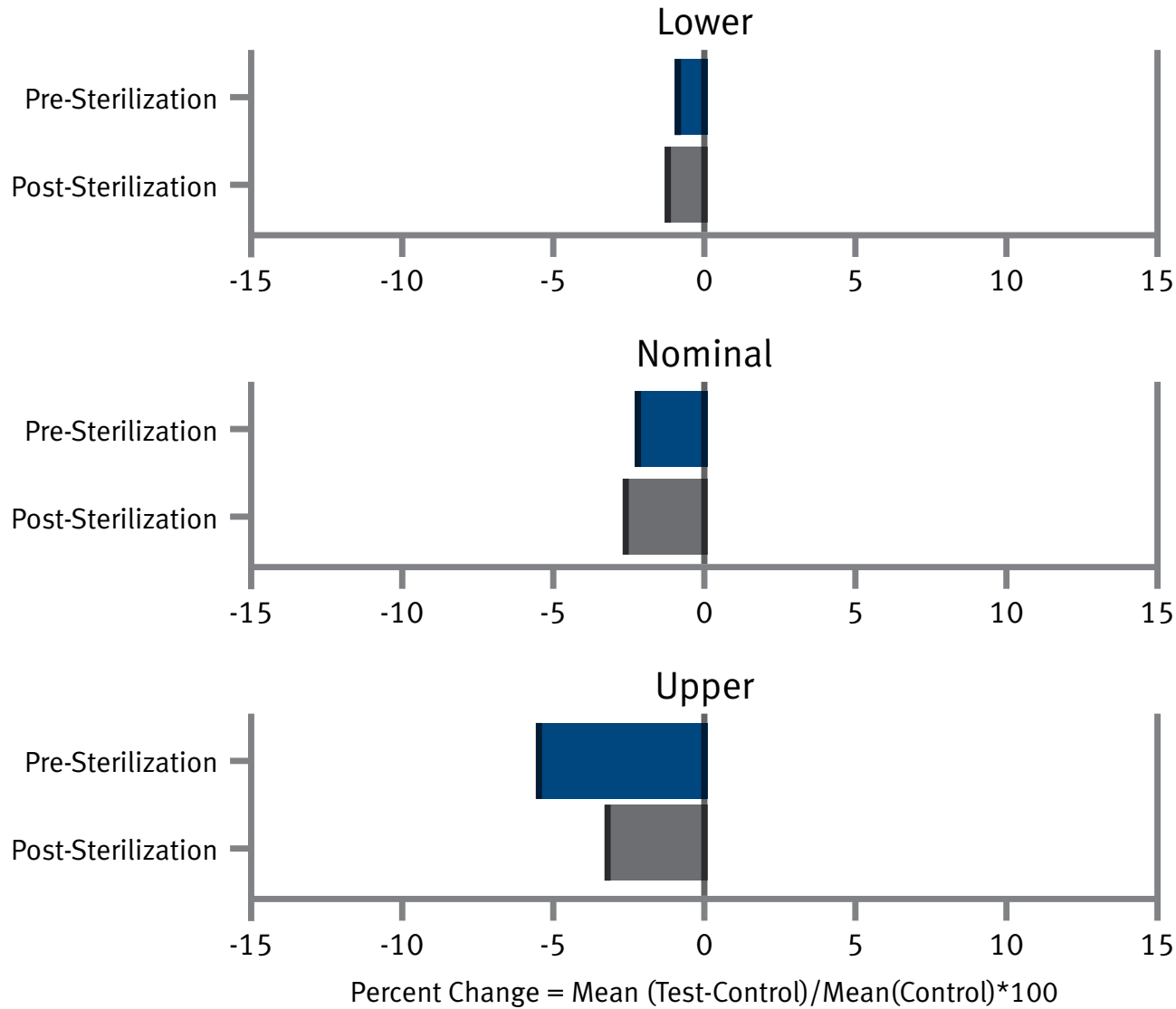


Test=Transition Protocol Material
Control=Current Tyvek®

Percent Change in Seal Strength Relative to the Control for Coated 1059B FFS – ASTM F88



Study Time Point

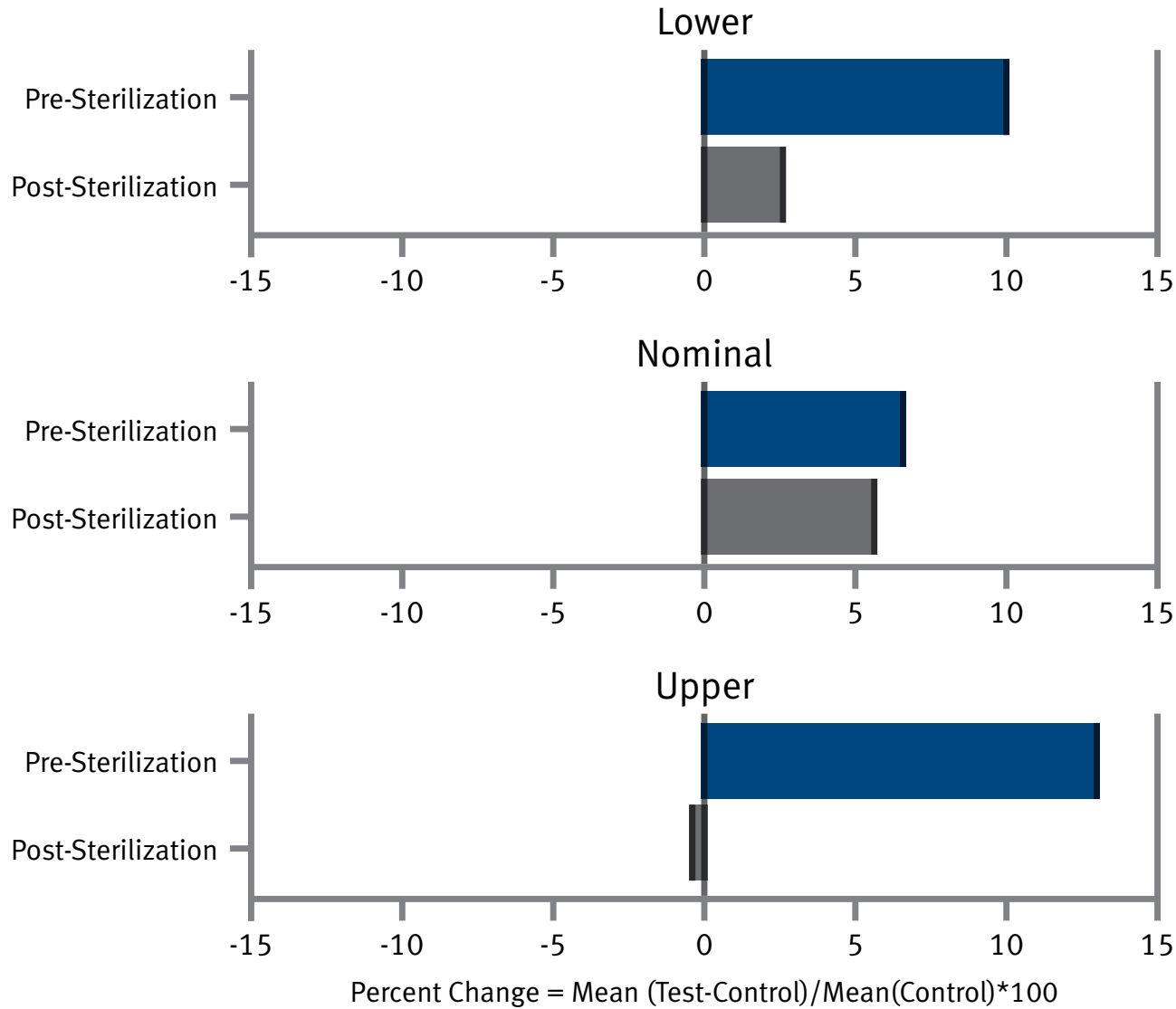


Test=Transition Protocol Material
Control=Current Tyvek®

Percent Change in Seal Strength Relative to the Control for Uncoated 1059B FFS — ASTM F88



Study Time Point

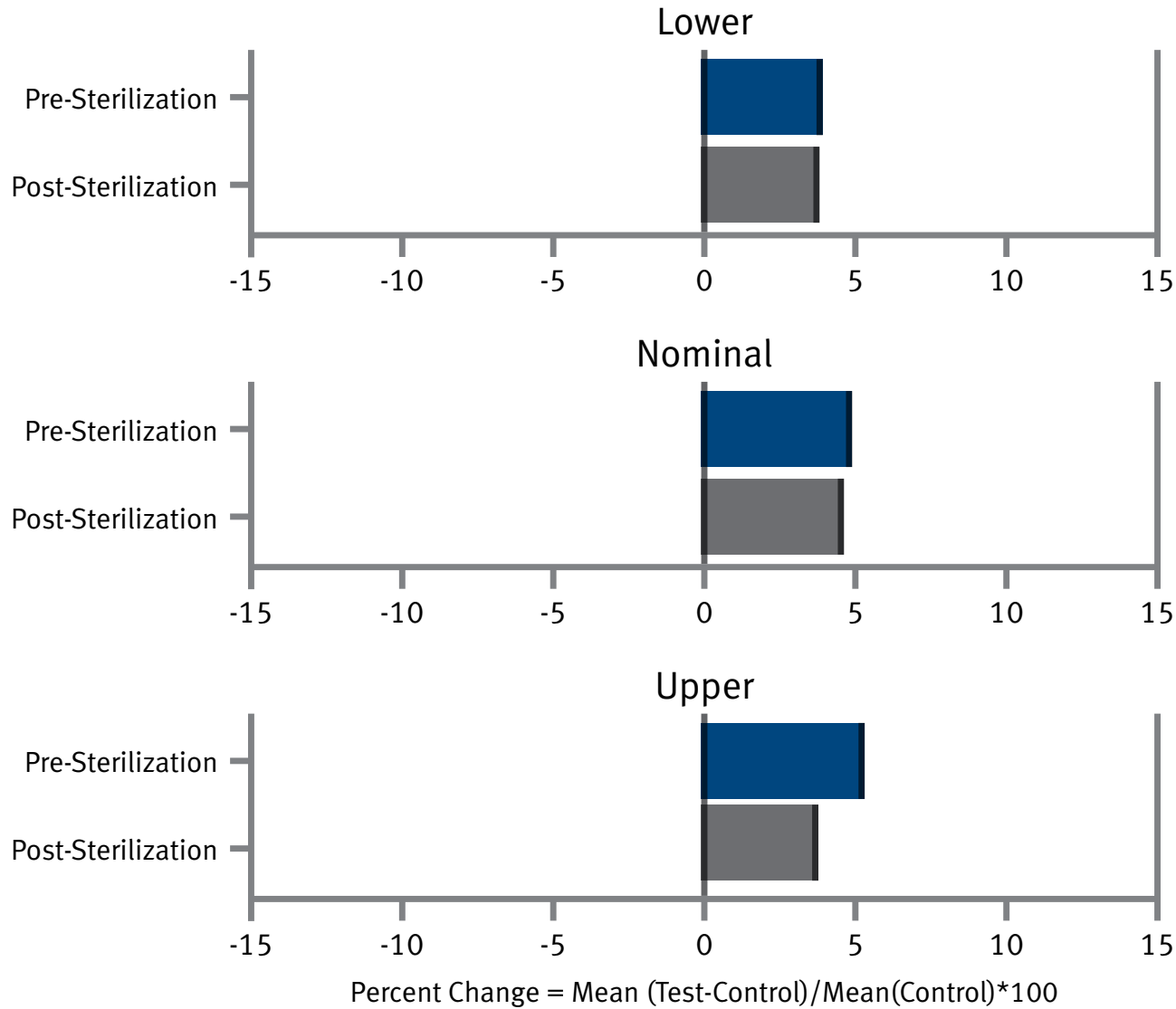


Test=Transition Protocol Material
Control=Current Tyvek®

Percent Change in Seal Strength Relative to the Control for Coated 1073B Pouches/Bags — ASTM F88



Study Time Point

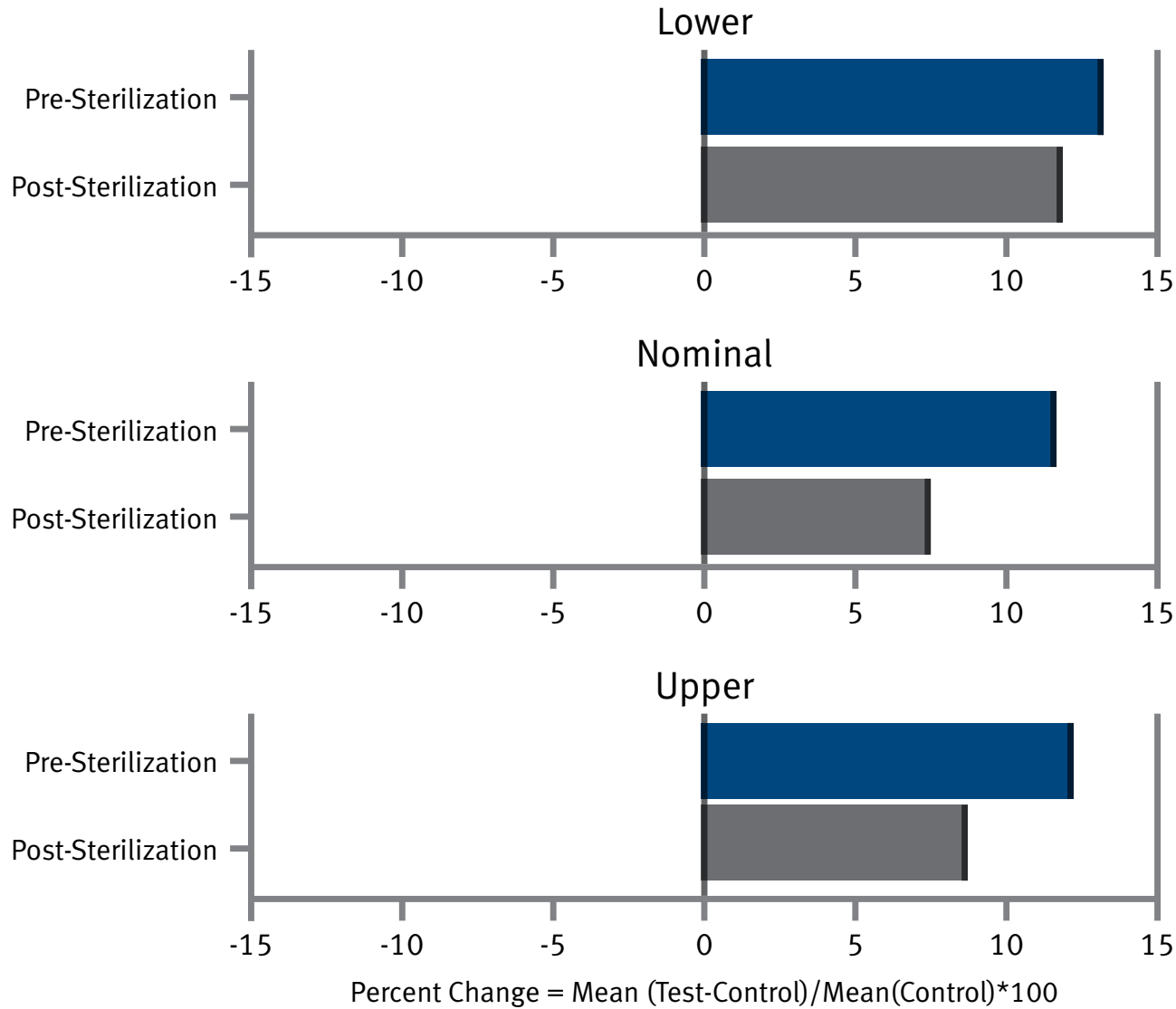


Test=Transition Protocol Material
Control=Current Tyvek®

Percent Change in Seal Strength Relative to the Control for Uncoated 1073B Pouches/Bags – ASTM F88



Study Time Point

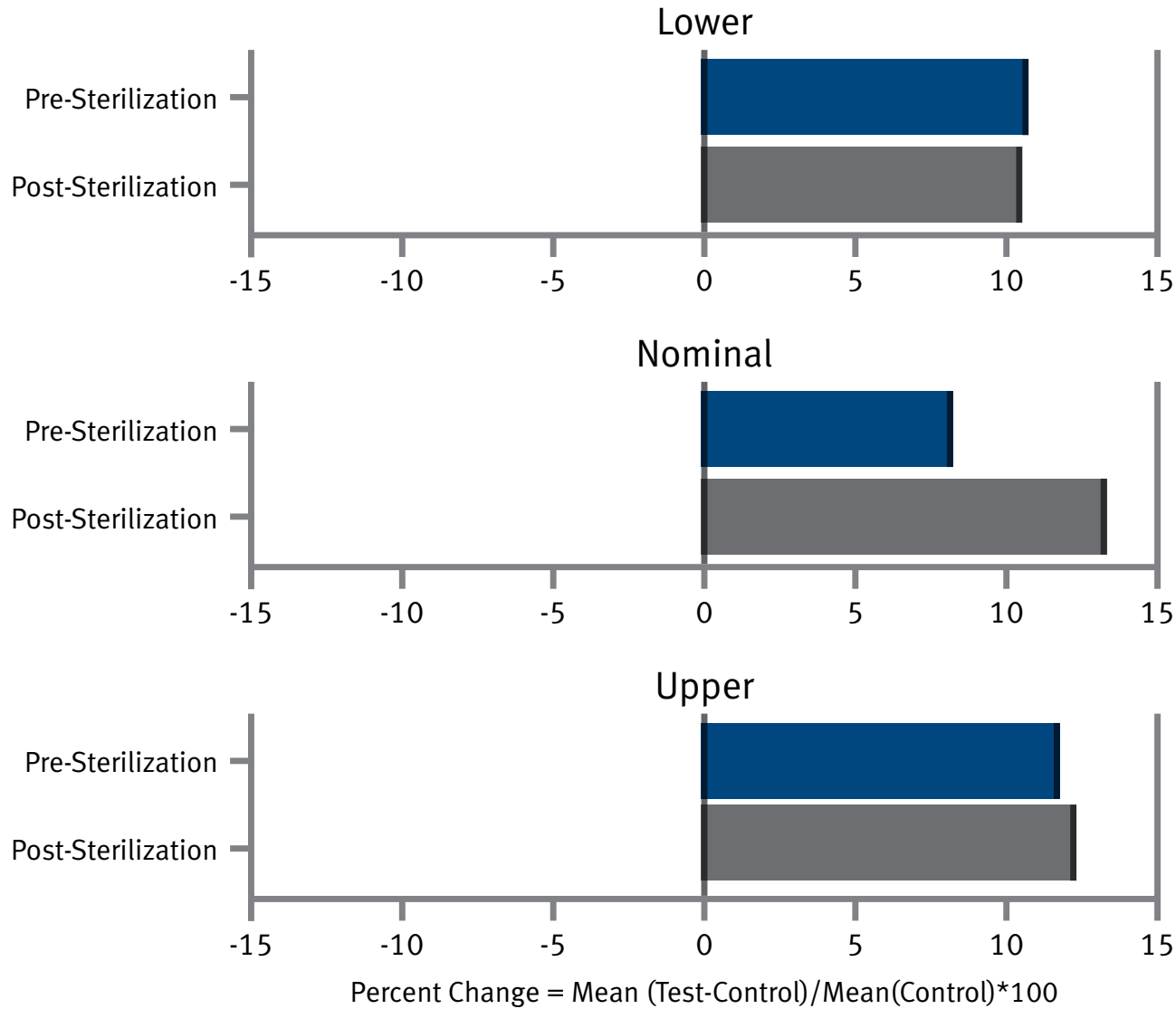


Test=Transition Protocol Material
Control=Current Tyvek®

Percent Change in Seal Strength Relative to the Control for Uncoated 1059B Pouches/Bags – ASTM F88



Study Time Point



Test=Transition Protocol Material
Control=Current Tyvek®