DuPont™ Elvax® 40W

Elvax® resins Product Data Sheet

Description

Product Description
DuPont™ Elvax® 40W is an ethylene-vinyl acetate copolymer resin for use in industrial applications. This resin is supplied in pellet form and contains a "W" amide additive to improve pellet handling.

Restrictions

Material Status
● Commercial: Active

Availability
● Globally

Typical Characteristics

Composition
40 % By Weight Vinyl Acetate comonomer content
Contains a "W" amide additive to improve pellet handling.
Thermal Stabilizer: BHT antioxidant

Applications
Elvax® resins can be used in a variety of applications involving molding, compounding, extrusion, adhesives, sealants, and wax blends. For additional information and properties associated with specific applications, please refer to the Grade Selector Guides found on the Elvax® website for industrial applications.

Typical Properties

Physical
- Density ()
  Nominal Values
  0.965 g/cm³
  Test Method(s)
  ASTM D792
  ISO 1183

- Melt Flow Rate (190°C/2.16kg)
  Nominal Values
  52 g/10 min
  Test Method(s)
  ASTM D1238
  ISO 1133

Thermal
- Melting Point (DSC)
  Nominal Values
  47°C (117°F)
  Test Method(s)
  ASTM D3418
  ISO 3146

- Freezing Point (DSC)
  Nominal Values
  27°C (81°F)
  Test Method(s)
  ASTM D3418
  ISO 3146

Processing Information

General
- Maximum Processing Temperature
  230°C (446°F)

General Processing Information
Elvax® resins can be processed by conventional thermoplastic processing techniques, including injection molding, structural foam molding, sheet and shape extrusion, blow molding and wire coating. They can also be processed using conventional rubber processing techniques such as Banbury, two-roll milling and compression molding.

Elvax can be used in conventional extrusion equipment designed to process polyethylene resins. However, corrosion-protected barrels, screws, adapters, and
dies are recommended, since, at sustained melt temperatures above 446°F (230°C), ethylene vinyl acetate (EVA) resins may thermally degrade and release corrosive by-products.

<table>
<thead>
<tr>
<th>FDA Status Information</th>
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<tbody>
<tr>
<td>Elvax® 40W EVA Resin complies with Food and Drug Administration Regulation 21 CFR 177.1350(a)(1) - Ethylene-vinyl acetate copolymers, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (b)(1) of the Regulation.</td>
</tr>
</tbody>
</table>

The information and certifications provided herein are based on data we believe to be reliable, to the best of our knowledge. The information and certifications apply only to the specific material designated herein as sold by DuPont and do not apply to use in any process or in combination with any other material. They are provided at the request of and without charge to our customers. Accordingly, DuPont cannot guarantee or warrant such certifications or information and assumes no liability for their use.

<table>
<thead>
<tr>
<th>Safety &amp; Handling</th>
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<tr>
<td>For information on appropriate Handling &amp; Storage of this polymeric resin, please refer to the Material Safety Data Sheet.</td>
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A Product Safety Bulletin, Material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your DuPont Packaging and Industrial Polymers representative.

Read and Understand the Material Safety Data Sheet (MSDS) before using this product

Regional Centres
DuPont operates in more than 70 countries. For help finding a local representative, please contact one of the following regional customer contact centers:

<table>
<thead>
<tr>
<th>Americas</th>
<th>Asia Pacific</th>
<th>Europe / Middle East / Africa</th>
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</thead>
<tbody>
<tr>
<td>DuPont Company</td>
<td>DuPont China Holding Co., Ltd.</td>
<td>DuPont de Nemours Int’l. S.A.</td>
</tr>
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<td>Chestnut Run Plaza – Bldg. 730</td>
<td>Shanghai Branch</td>
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<td>399 Keyuan Road, Bldg. 11</td>
<td>CH-1218 Le Grand Saconnex</td>
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<td>Wilmington, Delaware</td>
<td>Zhangjiang Hi-Tech Park</td>
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<td>Telephone +41 22 717 51 11</td>
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<td>Toll-Free (USA): 1-800-628-6208</td>
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This data sheet is effective as of 08/08/2010 03:58:20 PM and supersedes all previous versions.