**Elvax® resins Product Data Sheet**

### Description

**Product Description**
DuPont™ Elvax® 4320 is an ethylene-vinyl acetate / acid terpolymer resin for use in industrial applications.

### Restrictions

**Material Status**
Commercial: Active

### Typical Characteristics

**Composition**
- 25% By Weight Vinyl Acetate comonomer content
- Also contains 1 wt% Methacrylic Acid
- Thermal Stabilizer: BHT antioxidant

**Characteristics / Benefits**
Intermediate molecular weight resin higher in viscosity than Elvax®4310 and intermediate in performance between Elvax®4310 and 4355. Can be combined (as can Elvax®4310) with Elvax®4355 or 4260 to optimize performance at a desired viscosity level.

**Applications**
Elvax® resins can be used in a variety of applications involving molding, compounding, extrusion, adhesives, sealants, and wax blends. For additional information and properties associated with specific applications, please refer to the Grade Selector Guides found on the Elvax® website for industrial applications.


### Typical Properties

#### Physical

<table>
<thead>
<tr>
<th>Nominal Values</th>
<th>Test Method(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>*Density (γ)</td>
<td>0.947 g/cm³</td>
</tr>
<tr>
<td>*Melt Flow Rate (190°C/2.16kg)</td>
<td>150 g/10 min</td>
</tr>
</tbody>
</table>

#### Thermal

<table>
<thead>
<tr>
<th>Nominal Values</th>
<th>Test Method(s)</th>
</tr>
</thead>
<tbody>
<tr>
<td>*Melting Point (DSC)</td>
<td>70 °C (158 °F)</td>
</tr>
</tbody>
</table>

#### Processing Information

**Maximum Processing Temperature**
235 °C (455 °F)

**General Processing Information**
Elvax® resins can be processed by conventional thermoplastic processing techniques, including injection molding, structural foam molding, sheet and shape extrusion, blow molding and wire coating. They can also be processed using conventional rubber processing techniques such as Banbury, two-roll milling and compression molding.

Elvax can be used in conventional extrusion equipment designed to process polyethylene resins. However, corrosion-protected barrels, screws, adapters, and dies are recommended, since, at sustained melt temperatures above 455°F (235°C), ethylene vinyl acetate (EVA) resins may thermally degrade and release corrosive by-products.

### FDA Status Information

ELVAX® 4320 EVA Resin complies with Food and Drug Administration Regulation 21 CFR 177.1330(a) - - Ionomeric resins, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (c) of the Regulation.
The information and certifications provided herein are based on data we believe to be reliable, to the best of our knowledge. The information and certifications apply only to the specific material designated herein as sold by DuPont and do not apply to use in any process or in combination with any other material. They are provided at the request of and without charge to our customers. Accordingly, DuPont cannot guarantee or warrant such certifications or information and assumes no liability for their use.

Regulatory Information
For information on regulatory compliance outside of the U.S.A., consult your local DuPont representative.

Safety & Handling
THE IMPORTANCE OF PROPER HANDLING & STORAGE:
Maintaining proper handling and storage conditions for DuPont™ Elvax® resins is very important to ensure overall product quality and keep the resin in a free-flowing state. If the Elvax® resin is subjected to sunlight, rain or excessive temperatures, then the resin may not process properly or achieve the desired characteristics in the final product.

It is crucial for Elvax® resins to be kept under proper storage and handling conditions because improper storage and handling may cause the resin to “block” (massing of pellets into large clumps that can hinder the ease of material transfer) or lose the ability to flow freely.

Please refer to the Elvax® Handling Guide for additional information.

For additional information on appropriate Handling & Storage of this polymeric resin, please refer to the material Safety Data Sheet.

A Product Safety Bulletin, material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your DuPont Performance Materials representative.

Regional Centres
DuPont operates in more than 70 countries. For help finding a local representative, please contact one of the following regional customer contact centers:

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