DuPont™ Cyrel® EASY EPC
The built-in flat top dot digital plate for the corrugated market

DuPont Advanced Printing brings together leading technologies and products for the printing and package printing industries. DuPont™ Cyrel® is one of the world’s leading flexographic platemaking systems in digital and conventional formats, including DuPont™ Cyrel® brand photopolymer plates (analog and digital), Cyrel® platemaking equipment, Cyrel® round sleeves, Cyrel® plate mounting systems and the revolutionary Cyrel® FAST thermal system.

DuPont™ Cyrel® EASY Plates: Color complexity, workflow simplicity.

DuPont™ Cyrel® EASY EPC is the built-in flat top dot soft digital plate developed especially for the corrugated market. Cyrel® EASY EPC is designed to achieve the highest quality image reproduction while minimizing the fluting effect when printing on a wide variety of corrugated boards.

Applications
• Corrugated post-print

Product Features
• Built-in flat top dot minimizes the fluting effect when printing on a wide variety of corrugated boards
• Simplified workflow results in higher consistency
• Excellent ink transfer permits superior printing uniformity
• High exposure resolution that yields better quality reproduction
• Image relief is clean and sharp
• Exceptional exposure latitude
• Excellent thickness uniformity
• Less make ready time
• High resistance to ozone and white light results in excellent storage capability

Printing Ink and Solvent Compatibility
Cyrel® EASY EPC offers excellent compatibility with water-based inks.

Process of Use
Expose the plate through the back to establish the floor and maximize sensitivity. Back exposure varies according to relief required. Remove the protective coversheet and image the plate with a Cyrel® Digital Imager (CDI). Expose the front of the plate surface. Process the plate in a Cyrel® solvent processor to remove unexposed polymer. Finish the plate in a light finisher to eliminate surface tackiness.

Storage – Raw Material
Store unexposed plates in a cool area (40–90°F, 4–32°C), away from direct sources of heat. Humidity control is not required. Cyrel® EASY EPC is foam interleaved to provide maximum protection of the plate after manufacture, and during transportation and storage. Plates should be stacked flat. Plates should not be exposed to direct sunlight or excessive white light. Continuous exposure to very high ozone concentrations should be avoided.
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### Handling – Raw Material
DuPont™ Cyrel® EASY EPC plates should be handled under UV free light; e.g. fluorescent tubes covered with sleeve filters.

### Storage – Finished Plates
After printing, plates should be thoroughly cleaned with a compatible cleaner before storing. They may be stored on cylinders, sleeves or demounted and stored flat.

### Technical Data

<table>
<thead>
<tr>
<th></th>
<th>Cyrel® EASY EPC 112 Thickness 2.84 mm / 0.112”</th>
<th>Cyrel® EASY EPC 125 Thickness 3.18 mm / 0.125”</th>
<th>Cyrel® EASY EPC 155 Thickness 3.94 mm / 0.155”</th>
<th>Cyrel® EASY EPC 185 Thickness 4.70 mm / 0.185”</th>
<th>Cyrel® EASY EPC 250 Thickness 6.35 mm / 0.250”</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Durometer</strong></td>
<td>37 Sh A</td>
<td>37 Sh A</td>
<td>36 Sh A</td>
<td>35 Sh A</td>
<td>34 Sh A</td>
</tr>
<tr>
<td><strong>Image Reproduction</strong></td>
<td>1-98% @ 120 LPI-48 L/cm</td>
<td>1-98% @ 120 LPI-48 L/cm</td>
<td>1-98% @ 110 LPI-42 L/cm</td>
<td>1-98% @ 110 LPI-42 L/cm</td>
<td>2-95% @ 85 LPI-34 L/cm</td>
</tr>
<tr>
<td>Minimum Positive Line Width</td>
<td>5 mil / 0.125 mm</td>
<td>5 mil / 0.125 mm</td>
<td>12 mil / 0.300 mm</td>
<td>12 mil / 0.300 mm</td>
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<tr>
<td>Minimum Isolated Dot Size</td>
<td>250 µm</td>
<td>250 µm</td>
<td>500 µm</td>
<td>500 µm</td>
<td>500 µm</td>
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<tr>
<td>Max. Relief Depth</td>
<td>0.039 – 0.049” @ 1.0 – 1.25 mm</td>
<td>0.039 – 0.059” @ 1.00 – 1.50 mm</td>
<td>0.059 – 0.079” @ 1.50 – 2.00 mm</td>
<td>0.059 – 0.098” @ 1.50 – 2.50 mm</td>
<td>0.098 – 0.118” @ 2.50 – 3.00 mm</td>
</tr>
</tbody>
</table>

For more information on DuPont™ Cyrel® or other DuPont Advanced Printing products, please contact your local representative:

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