**Thermax™ Heavy Duty Insulation**

Durable, Glass-Fiber-Reinforced Insulation with Thermoset-Coated Aluminum Face

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**FEATURES/BENEFITS**

**Description**

*Thermax™ Heavy Duty Insulation* is designed as an insulation and interior finish system for walls and ceilings in metal, wood post frame, and concrete or masonry buildings, as governed by building codes.

*Thermax™ Heavy Duty* consists of a glass-fiber-reinforced polyisocyanurate foam core faced with nominal 4 mil embossed white thermoset-coated aluminum on one side and 1.25 mil embossed aluminum on the other. The tough 4 mil white embossed aluminum surface makes it a durable insulation/finish choice for use in moderate-impact areas, and it can be pressure-washed up to 2,000 psi with a 15-degree or greater spray tip (at 3’ minimum distance).

*Thermax™ Heavy Duty* also offers high, long-term thermal resistance, with facers that help prevent water and water vapor intrusion into the insulation foam allowing it to stabilize at a higher R-value*. Used in conjunction with the appropriate joint closure system for the application, *Thermax™ Heavy Duty* – with its low perm rating – can help to reduce moisture condensation within and behind the insulation.

**Ease of Installation**

*Thermax™ Heavy Duty*:

- Installs quickly to walls and ceilings – inside and outside of purlins, trusses or bar joints
- Eliminates the extra step of installing a membrane or building wrap
- Can be installed exposed to the interior without a thermal barrier
- Contains UV-stable technology – can remain uncovered up to six months
- Reduces the potential for condensation within the wall assembly
- Is lightweight – easy to cut, handle and install

**Sustainable Solutions**

*Thermax™ Heavy Duty* is manufactured with a zero ozone depleting potential. The use of *Thermax™ Heavy Duty* helps reduce the carbon footprint of commercial buildings.

**Available Sizes**

Available sizes, R-values and edge treatments for *Thermax™ Heavy Duty* can be found in Table 1.

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**TABLE 1: Sizes**, R-Values And Edge Treatments For THERMAX™ Heavy Duty Insulation

<table>
<thead>
<tr>
<th>Nominal Board Thickness (in.)</th>
<th>R-Value</th>
<th>Board Size (ft.)</th>
<th>Edge Treatment</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>3.3</td>
<td>4 x 8/4 x 12</td>
<td>Square Edge</td>
</tr>
<tr>
<td>75</td>
<td>5.0</td>
<td>4 x 8/4 x 12</td>
<td>Square Edge</td>
</tr>
<tr>
<td>10</td>
<td>6.5</td>
<td>4 x 8/4 x 12</td>
<td>Square Edge</td>
</tr>
<tr>
<td>15</td>
<td>9.8</td>
<td>4 x 8/4 x 12</td>
<td>Square Edge, Shiplap</td>
</tr>
<tr>
<td>2.0</td>
<td>13.0</td>
<td>4 x 8/4 x 12</td>
<td>Square Edge, Shiplap</td>
</tr>
</tbody>
</table>

1 Contact your DuPont seller for information at different R-values and other sizes and lead time requirements. Not all product sizes are available in all regions.

2 R-value means resistance to heat flow. The higher the R-value the greater the insulating power. Stabilized R-value @75°F mean temperature determined in accordance with ASTM C518, R-values expressed in ft²•h•°F/Btu.

*Thermax™ Heavy Duty Insulation is a former product of The Dow Chemical Company.*
PROPERTIES

Thermax™ Heavy Duty Insulation exhibits physical properties as indicated in Table 2 when tested as represented. Review all instructions and (Material) Safety Data Sheet ((M)SDS) before use. Please contact DuPont at 1-866-583-2583 when additional guidance is required for writing specifications that include this product.

TABLE 2: Physical Properties of Thermax™ Heavy Duty Insulation

<table>
<thead>
<tr>
<th>Property and Test Method</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compressive Strength, ASTM D1621, psi, min</td>
<td>25</td>
</tr>
<tr>
<td>Flexural Strength, ASTM C203, psi, min</td>
<td>55</td>
</tr>
<tr>
<td>Water Absorption, ASTM C209, % by volume, max</td>
<td>0.1</td>
</tr>
<tr>
<td>Water Vapor Permeance, ASTM E96, perm, max</td>
<td>&lt;0.03</td>
</tr>
<tr>
<td>Maximum Use Temperature, °F</td>
<td>250</td>
</tr>
<tr>
<td>Light Reflectance, Visual Light Spectrophotometer, %</td>
<td>65</td>
</tr>
</tbody>
</table>

1 Vertical compressive strength is measured at 10 percent deformation or at yield, whichever occurs first.

TESTING

Applicable Standards

Thermax™ Heavy Duty meets ASTM C1289 – Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board, Type I, Class 2. Applicable standards include:

- C203 – Standard Test Methods for Breaking Load and Flexural Properties of Block-Type Thermal Insulation
- C209 – Standard Test Methods for Cellulosic Fiber Insulating Board
- D2126 – Standard Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging
- Thermax™ products are covered under Underwriters Laboratories Inc. (UL) file R5622
- UL 1256 – Fire Test of Roof Deck Constructions, Roof Deck Construction No. 120 and No. 123
- UL 723 (ASTM E84) Surface Burning Characteristics of Building Materials
- The following designs are 1, 2, 3 or 4 hour wall rated assemblies as listed in the UL Fire Resistance Directory: U026, U326, U330, U354, U355, U424, U425, U460, U902, U904, U905, U906, U907, V454, V482, V499
- FMVSS No. 302 – Flammability of Interior Materials – Passenger Cars, Multipurpose Passenger Vehicles, Trucks and Buses (Docket No. 3-3; Notice 4)

Notice

Thermax™ Heavy Duty complies with the following codes:

- 2009 International Residential Code (IRC) Section 316 2009
  International Building Code (IBC) Section 2603
- ICC-ES ESR-1659
- FM 4480 – Wall-Ceiling Construction Metal-Faced – Class 1 Fire Rated to Max. 30’ Exposure High, 4.25” Thick, 4’ Wide, When Installed as Described in the Current Edition of FMRC Approval Guide
- Contact your DuPont sales representative or local authorities for state and local building code requirements and related acceptances.

Warranty

Fifteen-year limited thermal warranty is available. Visit building.dupont.com/warranties or contact your DuPont representative for details.
**HANDLING**

**WARNING: For Professional Use Only** – Read and follow the entire Handling section and the Safety Data Sheets (SDSs, formerly MSDSs or Material Safety Data Sheets) carefully before use. The information below is designed to protect the user and allow for safe use and handling of Thermax™ Brand products. Follow all applicable federal, state, local and employer regulations.

**Precautionary Statements**

- Butt joints must be installed over structural members. The surface of the insulation at all joints must be continuously sealed with tape or with one of DuPont’s joint closure systems.
- Maximum product length is 30 ft. (9.1 m) with a maximum thickness of 3 inches (76.2 mm).
- Thermax™ Brand products should be used only in strict accordance with product application instructions.
- Thermax™ Brand products, when used in a building containing combustible materials, may contribute to the spread of fire. For more information, consult MSDS and/or call DuPont at 1-866-583-2583.

**Disposal**

Dispose of any residual Thermax™ Brand product, coated debris, or solvent in accordance with applicable federal, state, and local government regulations.

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**NOTICE:** No freedom from any patent owned by DuPont or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer’s use and for ensuring that Customer’s workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where DuPont is represented. The claims made may not have been approved for use in all countries or regions. DuPont assumes no obligation or liability for the information in this document. References to “DuPont” or the “Company” mean the DuPont legal entity selling the products to Customer unless otherwise expressly noted. NO EXPRESS WARRANTIES ARE GIVEN EXCEPT FOR ANY APPLICABLE WRITTEN WARRANTIES SPECIFICALLY PROVIDED BY DUPONT. ALL IMPLIED WARRANTIES INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. The buyer assumes all risks as to the use of the material. Buyer’s exclusive remedy or any claim (including without limitations, negligence, strict liability, or tort) shall be limited to the refund of the purchase price of the material. Failure to strictly adhere to any recommended procedures shall release DuPont Specialty Products USA, LLC or its affiliates, of all liability with respect to the materials or the use thereof. The information herein is not intended for use by non-professional designers, applicators or other persons who do not purchase or utilize this product in the normal course of their business.

**CAUTION:** This product is combustible. Protect from high heat sources. A protective barrier or thermal barrier may be required as specified in the appropriate building code. For more information, consult (Material) Safety Data Sheet (MSDS), call DuPont at 1-866-583-2583 or contact your local building inspector. In an emergency, call 1-989-636-4400 in the U.S. or 1-519-339-3771 in Canada.

**WARNING:** Rigid foam insulation does not constitute a working walkable surface or qualify as a fall protection product. Building and/or construction practices unrelated to building materials could greatly affect moisture and the potential of mold formation. No material supplier including DuPont can give assurance that mold will not develop in any specific system.

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