

Product Information

Specialty Lubricant

DOW CORNING

Molykote[®] G-1068 Grease

FEATURES & BENEFITS

- Wide service temperature (-40°C to 120°C)
- Good load carrying capability
- Good compatibility with most plastics

COMPOSITION

- Poly Alfa Olefin Oil
- Lithium soap
- Additives

PAO based grease for automotive body parts

APPLICATIONS

- Automotive body and interior components
- Automotive lock modules
- Automotive actuators and moving parts

TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications. Please contact your local Dow Corning sales office or your Global Dow Corning Connection before writing specifications on this product.

Test*	Property	Unit	Result
	Appearance		White
JIS K-2220	Penetration (worked 60 strokes)		330
	Temperature range	°C	-40–120
JIS K-2220	Bleed (24 hours, 100°C)	%	8.3
JIS K-2220	Evaporation (22 hours, 99°C)	%	0.4
JIS K-2220	Dropping point	°C	180
JIS K-2220	Copper corrosion test (24 hours, 100°C)		1a
ASTM D2596	4 ball weld load (1500 rpm, 1 minute)	N	3920
ASTM D2266	4 ball test, wear scar (1200 rpm, 392 N, 1 hour)	mm	0.40
JIS K-2220	Low temperature torque (-40°C)		
	Starting torque	mN·m	70
	Running torque	mN·m	38

*JIS: Japanese Industrial Standard.

ASTM: American Society for Testing and Materials.

DESCRIPTION

Molykote[®] G-1068 Grease is a PAO based grease designed to be used for lubrication and noise reduction in automotive body and interior components, home appliances.

HOW TO USE

Clean points of lubrication. As is usual with lubricating grease, apply or fill by means of brush, spatula, or automatic filling device.

HANDLING PRECAUTIONS

**PRODUCT SAFETY
INFORMATION REQUIRED FOR
SAFE USE IS NOT INCLUDED IN
THIS DOCUMENT. BEFORE
HANDLING, READ PRODUCT
AND MATERIAL SAFETY DATA
SHEETS AND CONTAINER
LABELS FOR SAFE USE,
PHYSICAL AND HEALTH
HAZARD INFORMATION. THE**

MATERIAL SAFETY DATA SHEET IS AVAILABLE ON THE DOW CORNING WEBSITE AT DOWCORNING.COM, OR FROM YOUR DOW CORNING SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CORNING CUSTOMER SERVICE.

USABLE LIFE AND STORAGE

When stored at or below 40°C (104°C) in the original unopened containers, this product has a usable life of 1080 days from the date of production.

PACKAGING INFORMATION

This product is available in different standard container sizes. Detailed container size information should be obtained from your nearest Dow Corning sales office or Dow Corning distributor.

LIMITATIONS

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

HEALTH AND ENVIRONMENTAL INFORMATION

To support customers in their product safety needs, Dow Corning has an extensive Product Stewardship organization and a team of Product Safety and Regulatory Compliance (PS&RC) specialists available in each area.

For further information, please see our website, dowcorning.com or consult your local Dow Corning representative.

LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this

information should not be used in substitution for customer's tests to ensure that our products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

Dow Corning's sole warranty is that our products will meet the sales specifications in effect at the time of shipment.

Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

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