Product Data Sheet

AMBERLYST™ A21 Dry
Industrial Grade Weakly Basic Polymeric Resin

AMBERLYST™ A21 Dry resin is an industrial grade weakly basic polymeric resin supplied in bead form. This weak base anion exchange resin was developed for the purification or disproportionation of chlorosilanes. AMBERLYST A21 Dry can also be used for the removal of acidic materials from hydrocarbon streams where minimal water can be tolerated.

Typical Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Physical form</th>
<th>Opaque spherical beads</th>
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</thead>
<tbody>
<tr>
<td>Ionic form as shipped</td>
<td>Free Base (FB)</td>
</tr>
<tr>
<td>Concentration of base sites</td>
<td>&gt;= 5.0 eq/kg(1)</td>
</tr>
<tr>
<td>Water content</td>
<td>&lt; 0.3 % (1)</td>
</tr>
<tr>
<td>Bulk density</td>
<td>330 g/L</td>
</tr>
<tr>
<td>Harmonic mean size</td>
<td>0.55 mm</td>
</tr>
<tr>
<td>Fines content</td>
<td>&lt; 0.300 mm: 1.0% max</td>
</tr>
<tr>
<td>Coarse beads</td>
<td>&gt; 1.18 mm: 2.0% max</td>
</tr>
</tbody>
</table>

Nitrogen BET
- Surface area: 35 m²/g
- Average pore diameter: 110 Angstrom
- Total pore volume: 0.10 cc/g

Swelling
- Dry to SiCl₄: 7%
- Dry to SiCl₃H: 26%

Suggested Operating Conditions

<table>
<thead>
<tr>
<th>pH range</th>
<th>0-14</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum operating temperature</td>
<td>100°C</td>
</tr>
<tr>
<td>Minimum bed depth</td>
<td>600 mm</td>
</tr>
</tbody>
</table>

Water Uptake

AMBERLYST™ A21 Dry resin does exhibit a tendency to pick up moisture from the air. The amount of moisture pickup by the resin is likely dependent upon the ambient humidity. Figure 1 below provides an example of moisture pickup where it shows that after one hour approximately 1% moisture had been added to AMBERLYST A21 Dry at ambient temperatures.

Loading and Handling Procedure

Due to the fact that AMBERLYST™ A21 Dry resin picks up moisture upon exposure to air, it is recommended that the exposure of AMBERLYST A21 Dry to air containing any moisture be avoided. Therefore, it is recommended that the container of AMBERLYST A21 Dry be opened under conditions where the atmosphere is moisture-free and added to the reactor under a blanket of dry nitrogen.
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Warning: Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

DOW™ Ion Exchange Resins

For more information about DOW™ resins, call the Dow Water & Process Solutions business:

North America: 1-800-447-4369
Latin America: (+55) 11-5188-9222
Europe: (+32) 3-450-2240
Pacific: +60 3 7958 3392
Japan: +81 3 5460 2100
China: +86 21 2301 1000
http://www.dowwaterandprocess.com

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