

# Material Safety Data Sheet



Revision Number: 000.2

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** DuPont Adhesive/Primer  
**Product type:** Adhesive  
**IDH number:** EXP442652  
**Region:** United States  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067  
**Contact information:** Telephone: 800.624.7767  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887

## 2. HAZARDS IDENTIFICATION

EMERG		ENCY OVERVIEW	
<b>Physical state:</b>	liquid	<b>HEALTH:</b>	1
<b>Color:</b>	Off white	<b>FLAMMABILITY:</b>	4
<b>Odor:</b>	Solvent	<b>PHYSICAL HAZARD:</b>	0
		<b>Personal Protection:</b>	Not available.
<b>DANGER:</b>	EXTREMELY FLAMMABLE. VAPOR MAY CAUSE FLASH FIRE. HARMFUL IF INHALED. CONTENTS UNDER PRESSURE.		

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects

**Inhalation:** May be harmful if inhaled.  
**Skin contact:** Prolonged and/or repeated skin contact may result in mild irritation or redness. Repeated or prolonged contact can result in drying of skin. Symptoms may include redness, burning, drying, cracking and skin burns.  
**Eye contact:** Symptoms can include irritation, redness, scratching of the cornea, and tearing. Mild eye irritation.  
**Ingestion:** May be harmful if swallowed. Aspiration may occur during swallowing or vomiting, resulting in lung damage.

**Existing conditions aggravated by exposure:** Other pre-existing skin conditions.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Acetone	67-64-1	10 - 30
Methyl acetate	79-20-9	10 - 30
Solvent naphtha (petroleum), light aliphatic, low benzene content	64742-89-8	5 - 10
Cyclohexane	110-82-7	30 - 60
Propane	74-98-6	10 - 30

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. In case of adverse health effects seek medical advice.
<b>Skin contact:</b>	Wash affected area immediately with soap and water. If symptoms develop and persist, get medical attention. Remove contaminated clothes.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	If material is ingested, immediately contact a physician or poison control center. This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.
<b>Notes to physician:</b>	This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.

#### 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	Not available.
<b>Flashback:</b>	This product exhibits flashback when tested for flame extension.
<b>Autoignition temperature:</b>	Not available.
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Extinguishing media:</b>	Carbon dioxide. Alcohol-resistant foam Dry powder.
<b>Special firefighting procedures:</b>	Not available.
<b>Unusual fire or explosion hazards:</b>	Not available.
<b>Hazardous combustion products:</b>	Not available.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Not available.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Follow all local, state, federal and provincial regulations for disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Keep out of the reach of children. Keep in a cool, well ventilated area. Ventilate working rooms thoroughly. Avoid naked flames, sparking and sources of ignition. Switch off electrical devices. Do not smoke, do not weld. Do not empty waste into waste water drains. Avoid skin and eye contact. Avoid breathing vapors or mists of this product. Do not puncture or incinerate pressurized containers.
<b>Storage:</b>	For safe storage, store at or below 48.8 °C (119.8 °F)

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Acetone	500 ppm TWA 750 ppm STEL	1,000 ppm (2,400 mg/m <sup>3</sup> ) TWA	None None	
Methyl acetate	200 ppm TWA 250 ppm STEL	200 ppm (610 mg/m <sup>3</sup> ) TWA	None None	
Solvent naphtha (petroleum), light aliphatic, low benzene content	None	None None None		
Cyclohexane	100 ppm TWA	300 ppm (1,050 mg/m <sup>3</sup> ) TWA	None None	
Propane 1,000	ppm TWA	1,000 ppm (1,800 mg/m <sup>3</sup> ) TWA	None None	

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved respirator if ventilation is inadequate.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	liquid
<b>Color:</b>	Off white
<b>Odor:</b>	Solvent
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	0.8300 - 0.8400
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	Not available.
<b>Flashback:</b>	This product exhibits flashback when tested for flame extension.
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Evaporation rate:</b>	> 1 (Butyl acetate = 1)
<b>Solubility in water:</b>	Insoluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	54.80 %

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Not available.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Carbon dioxide. Carbon monoxide. Hydrocarbons.
<b>Incompatible materials:</b>	Strong oxidizing agents.
<b>Conditions to avoid:</b>	Heat, flames, sparks and other sources of ignition.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Acetone	No	No	No
Methyl acetate	No	No	No
Solvent naphtha (petroleum), light aliphatic, low benzene content	No	No	No
Cyclohexane	No	No	No
Propane	No	No	No

Hazardous components	Health Effects/Target Organs
Acetone	Blood, Central nervous system, Irritant, Reproductive
Methyl acetate	Blood, Central nervous system, Eyes, Irritant
Solvent naphtha (petroleum), light aliphatic, low benzene content	Irritant
Cyclohexane	Irritant, Central nervous system
Propane	Cardiac, Central nervous system, Irritant

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

## 14. TRANSPORT INFORMATION

The shipping classification in this section are for bulk packaging only. Shipping classification may be different for non-bulk packaging as exceptions may apply. Refer to shipping documents for package specific transportation classification.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Aerosols  
**Hazard class or division:** 2.1  
**Identification number:** UN 1950  
**Packing group:** None  
**DOT Reportable quantity:** Cyclohexane, Acetone

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Aerosols, flammable  
**Hazard class or division:** 2.1  
**Identification number:** UN 1950  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** AEROSOLS (Cyclohexane)  
**Hazard class or division:** 2.1  
**Identification number:** UN 1950  
**Packing group:** None  
**Marine pollutant:** Cyclohexane

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12(b) Export Notification:</b>	None above reporting de minimus
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimus
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health, Fire
<b>CERCLA/SARA 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cyclohexane (CAS# 110-82-7).
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	
<b>WHMIS hazard class:</b>	D.2.B, A

## 16. OTHER INFORMATION

**This material safety data sheet contains changes from the previous version in sections:** This Material Safety Data Sheet contains changes from the previous version in Section(s): 2, 5, 7, 8, 9, 15

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