



SAFETY DATA SHEET

DSP SINGAPORE HOLDINGS PTE. LTD.

Product name: MOLYKOTE® D-6024 Anti-Friction Coating

Issue Date: 18.05.2022

Print Date: 22.06.2023

DSP SINGAPORE HOLDINGS PTE. LTD. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION OF THE HAZARDOUS CHEMICAL AND OF THE SUPPLIER

Product name: MOLYKOTE® D-6024 Anti-Friction Coating
Recommended use of the chemical and restrictions on use
Identified uses: Lubricants and lubricant additives

COMPANY IDENTIFICATION

DSP SINGAPORE HOLDINGS PTE. LTD.
260 ORCHARD ROAD
#18-01 THE HEEREN
SINGAPORE 238855
SINGAPORE

Customer Information Number:

+65-6586-3688
SDSQuestion-AP@dupont.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 800 101 2201
Local Emergency Contact: 1 800 815 308 / (60) 3921 25794

2. HAZARDS IDENTIFICATION

GHS Classification

Classified as hazardous according to regulatory criteria.

Flammable liquids	: Category 3
Skin corrosion/irritation	: Category 2
Serious eye damage/eye irritation	: Category 2
Reproductive toxicity	: Category 1B
Specific target organ toxicity - single exposure	: Category 3 (Respiratory system)

GHS label elements

Hazard pictograms



Signal word: **DANGER!**

Hazard statements

Flammable liquid and vapour.
Causes skin irritation.
Causes serious eye irritation.
May cause respiratory irritation.
May damage the unborn child.

Precautionary statements**Prevention**

Obtain special instructions before use.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Avoid breathing mist or vapours.
Wash skin thoroughly after handling.
Wear protective gloves/ eye protection/ face protection.
Use personal protective equipment as required.

Response

IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
IF exposed or concerned: Get medical advice/ attention.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Other hazards

Static-accumulating flammable liquid.

3. COMPOSITION AND INFORMATION OF THE INGREDIENTS OF THE HAZARDOUS CHEMICAL

This product is a mixture.

Component	CASRN	Concentration
N-Methyl-2-pyrrolidone	872-50-4	>= 41.0 - <= 45.0 %
Molybdenum disulfide	1317-33-5	>= 13.0 - <= 15.0 %
Graphite	7782-42-5	>= 6.0 - <= 8.0 %
Methyl isobutyl ketone	108-10-1	>= 3.0 - <= 5.0 %

Xylene	1330-20-7	>= 2.0 - <= 3.0 %
Ethylbenzene	100-41-4	>= 2.0 - <= 3.0 %
Titanium dioxide	13463-67-7	>= 0.9 - <= 1.0 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Wash off with plenty of water. Suitable emergency safety shower facility should be available in work area.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO₂) Dry chemical

Unsuitable extinguishing media: High volume water jet Do not use direct water stream.

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides Nitrogen oxides (NO_x) Isocyanates Sulphur oxides Metal oxides

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance. Exposure to combustion products may be a hazard to health. Vapours may form explosive mixtures with air.

Advice for firefighters

Fire Fighting Procedures: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbent. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.
See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice.

Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may

be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases. Unsuitable materials for containers: None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
N-Methyl-2-pyrrolidone	US WEEL	TWA	10 ppm
	Further information: Skin		
Molybdenum disulfide	ACGIH	TWA Inhalable particulate matter	10 mg/m3 , Molybdenum
	ACGIH	TWA Respirable particulate matter	3 mg/m3 , Molybdenum
	MY PEL	TWA	10 mg/m3 , Molybdenum
Graphite	ACGIH	TWA Respirable particulate matter	2 mg/m3
	Further information: pneumoconiosis: Pneumoconiosis		
	MY PEL	TWA Respirable fraction	2 mg/m3
	MY PEL	PEL Respirable dust	5 mg/m3
	MY PEL	PEL Total dust	10 mg/m3
Methyl isobutyl ketone	ACGIH	TWA	20 ppm
	Further information: A3: Confirmed animal carcinogen with unknown relevance to humans		
	ACGIH	STEL	75 ppm
	Further information: A3: Confirmed animal carcinogen with unknown relevance to humans		
	MY PEL	TWA	205 mg/m3 50 ppm
Xylene	ACGIH	TWA	100 ppm
	Further information: A4: Not classifiable as a human carcinogen		
	ACGIH	STEL	150 ppm
	Further information: A4: Not classifiable as a human carcinogen		
	MY PEL	TWA	434 mg/m3 100 ppm
Ethylbenzene	ACGIH	TWA	20 ppm
	Further information: A3: Confirmed animal carcinogen with unknown relevance to humans		
	MY PEL	TWA	434 mg/m3 100 ppm

Titanium dioxide	ACGIH	TWA	10 mg/m3 , Titanium dioxide
Further information: A4: Not classifiable as a human carcinogen			
	MY PEL	TWA	10 mg/m3

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
N-Methyl-2-pyrrolidone	872-50-4	5-Hydroxy-N-methyl-2-pyrrolidone	Urine	End of shift (As soon as possible after exposure ceases)	100 mg/l	ACGIH BEI
Methyl isobutyl ketone	108-10-1	methyl isobutyl ketone	Urine	End of shift (As soon as possible after exposure ceases)	1 mg/l	ACGIH BEI
Xylene	1330-20-7	Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	1.5 g/g creatinine	ACGIH BEI
Ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	0.15 g/g creatinine	ACGIH BEI

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection,

dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid
Color	black
Odor	solvent-like
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	114 °C
Flash point	Seta closed cup 41 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.2
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Dynamic Viscosity	25,000 mPa.s
Kinematic Viscosity	No data available
Explosive properties	Not explosive

Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. When heated to temperatures above 150 °C (300 °F) in the presence of air, product can form formaldehyde vapours. Safe handling conditions may be maintained by keeping vapour concentrations within the occupational exposure limit for formaldehyde. Vapours may form explosive mixture with air. Flammable liquid and vapour.

Conditions to avoid: Heat, flames and sparks.

Incompatible materials: Oxidizing agents

Hazardous decomposition products
No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):

LD50, Rat, > 2,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):

LD50, > 2,000 mg/kg Estimated.

Acute inhalation toxicity

Vapor concentrations are attainable which could be hazardous on single exposure. May cause respiratory irritation and central nervous system depression. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. As product: The LC50 has not been determined.

Skin corrosion/irritation

Brief contact may cause skin irritation with local redness.
Prolonged contact may cause severe skin irritation with local redness and discomfort.
May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause severe eye irritation.
May cause moderate corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

For skin sensitization:
Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Contains component(s) which have been reported to cause effects on the following organs in animals:
Blood.
Kidney.
Liver.
Lung.
May cause hearing loss based on animal data.

Carcinogenicity

Contains component(s) which have caused cancer in laboratory animals. There is no evidence that these findings are relevant to humans.

Teratogenicity

Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother. Contains component(s) which caused birth defects in laboratory animals only at doses toxic to the mother. N-methyl pyrrolidone has caused toxic effects to the fetus in laboratory animals at high dose levels with either mild or undetectable maternal toxicity.

Reproductive toxicity

Contains component(s) which did not interfere with reproduction in animal studies.

Mutagenicity

Contains component(s) which were negative in some in vitro genetic toxicity studies and positive in others. Contains component(s) which were negative in animal genetic toxicity studies.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:**N-Methyl-2-pyrrolidone****Acute inhalation toxicity**

LC50, Rat, male and female, 4 Hour, dust/mist, > 5.1 mg/l OECD Test Guideline 403 No deaths occurred at this concentration.

Molybdenum disulfide**Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 2.82 mg/l No deaths occurred at this concentration.

Graphite**Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 2 mg/l OECD Test Guideline 403 No deaths occurred at this concentration.

Methyl isobutyl ketone**Acute inhalation toxicity**

LC50, Rat, 4 Hour, vapour, 11.6 mg/l OECD Test Guideline 403

Xylene**Acute inhalation toxicity**

LC50, Rat, 4 Hour, vapour, 27.5 mg/l

Ethylbenzene**Acute inhalation toxicity**

LC50, Rat, 4 Hour, vapour, 17.2 mg/l

Titanium dioxide**Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 5.09 mg/l OECD Test Guideline 403

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity**N-Methyl-2-pyrrolidone****Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), static test, 96 Hour, > 5,000 mg/l
LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 1,072 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

ErC50, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, > 500 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, 12.5 mg/l

Molybdenum disulfide

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

For similar material(s):

LC50, Fish, 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates

Based on data from similar materials

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

Acute toxicity to algae/aquatic plants

Based on data from similar materials

ErC50, algae, 72 Hour, Growth rate, > 100 mg/l

Toxicity to bacteria

EC50, 30 Hour, Respiration rates., > 100 mg/l

Chronic toxicity to fish

Based on data from similar materials

NOEC, Fish, 34 d, > 10 mg/l

Chronic toxicity to aquatic invertebrates

Based on data from similar materials

NOEC, Daphnia magna, 21 d, > 10 mg/l

Graphite

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Danio rerio (zebra fish), 96 Hour, > 100 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 100 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, 3 Hour, > 1,012.5 mg/l, OECD Test Guideline 209

Methyl isobutyl ketone

Acute toxicity to fish

LC50, Danio rerio (zebra fish), 96 Hour, > 179 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, > 200 mg/l, OECD Test Guideline 202

Toxicity to bacteria

EC10, Pseudomonas putida, 16 Hour, 275 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 78 mg/l

Xylene

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 2.6 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 3.82 mg/l

Acute toxicity to algae/aquatic plants

EC50, Selenastrum capricornutum (fresh water algae), 72 Hour, Growth rate, 4.9 mg/l, OECD Test Guideline 201 or Equivalent

NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate, 0.44 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to fish

NOEC, Oncorhynchus mykiss (rainbow trout), flow-through, 56 d, mortality, > 1.3 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 1.57 mg/l

Ethylbenzene

Acute toxicity to fish

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 4.2 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), Static, 48 Hour, 1.8 - 2.4 mg/l

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth inhibition (cell density reduction), 3.6 - 4.6 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, Bacteria, 16 Hour, > 12 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), semi-static test, 7 d, 0.96 mg/l

Toxicity to soil-dwelling organisms

LC50, Eisenia fetida (earthworms), 2 d, survival, 0.047 mg/cm²

Titanium dioxide

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

NOEC, Lemna minor (duckweed), 7 d, 100 mg/l, OECD Test Guideline 221

Toxicity to bacteria

EC50, 3 Hour, > 1,000 mg/l, OECD Test Guideline 209

Chronic toxicity to fish

NOEC, Danio rerio (zebra fish), 6 d, 160 mg/l

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 5 mg/l

Persistence and degradability

N-Methyl-2-pyrrolidone

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 91 %

Exposure time: 28 d

Method: OECD Test Guideline 301B or Equivalent

10-day Window: Not applicable

Biodegradation: 73 %

Exposure time: 28 d

Method: OECD Test Guideline 301C or Equivalent

10-day Window: Not applicable

Biodegradation: > 90 %

Exposure time: 8 d

Method: OECD Test Guideline 302B or Equivalent

Theoretical Oxygen Demand: 2.58 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 0.486 d

Method: Estimated.

Molybdenum disulfide

Biodegradability: Biodegradability is not applicable to inorganic substances.

Graphite

Biodegradability: Biodegradation is not applicable.

Methyl isobutyl ketone

Biodegradability: Readily biodegradable.

Method: OECD Test Guideline 301

Biodegradation: 83 %

Exposure time: 28 d

Theoretical Oxygen Demand: 2.72 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 14.5 Hour

Method: Estimated.

Xylene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 87.8 %

Exposure time: 28 d

Method: OECD Test Guideline 301F or Equivalent

Theoretical Oxygen Demand: 3.17 mg/mg

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	37.000 %
10 d	58.000 %
20 d	72.000 %

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 19.7 Hour

Method: Estimated.

Ethylbenzene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 100 %

Exposure time: 6 d

Method: OECD Test Guideline 301E or Equivalent

Theoretical Oxygen Demand: 3.17 mg/mg Estimated.

Chemical Oxygen Demand: 2.62 mg/mg Dichromate

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	31.5 %
10 d	38.5 %
20 d	45.4 %

Photodegradation

Sensitization: OH radicals

Atmospheric half-life: 55 Hour

Method: Estimated.

Titanium dioxide

Biodegradability: Biodegradation is not applicable.

Bioaccumulative potential

N-Methyl-2-pyrrolidone

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -0.38 Measured

Molybdenum disulfide

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Graphite

Bioaccumulation: No relevant data found.

Methyl isobutyl ketone

Bioaccumulation: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water(log Pow): 1.9 at 20 °C

Xylene

Bioaccumulation: Does not bioaccumulate.

Partition coefficient: n-octanol/water(log Pow): 3.16 at 20 °C

Bioconcentration factor (BCF): 25.9 Rainbow trout (Salmo gairdneri) Measured

Ethylbenzene

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 3.15 Measured

Bioconcentration factor (BCF): 15 Fish Measured

Titanium dioxide

Bioaccumulation: Bioaccumulation is unlikely. Partitioning from water to n-octanol is not applicable.

Mobility in Soil

N-Methyl-2-pyrrolidone

Potential for mobility in soil is very high (Koc between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 21 Estimated.

Molybdenum disulfide

No relevant data found.

Graphite

No relevant data found.

Methyl isobutyl ketone

Potential for mobility in soil is high (Koc between 50 and 150).

Partition coefficient (Koc): 101 Estimated.

Xylene

Potential for mobility in soil is medium (Koc between 150 and 500).

Partition coefficient (Koc): 443 Estimated.

Ethylbenzene

Potential for mobility in soil is low (Koc between 500 and 2000).

Partition coefficient (Koc): 518 Estimated.

Titanium dioxide

No data available.

Results of PBT and vPvB assessment

N-Methyl-2-pyrrolidone

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Molybdenum disulfide

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Graphite

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Methyl isobutyl ketone

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Xylene

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Ethylbenzene

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Titanium dioxide

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Other adverse effects

N-Methyl-2-pyrrolidone

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Molybdenum disulfide

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Graphite

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Methyl isobutyl ketone

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Xylene

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Ethylbenzene

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Titanium dioxide

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL INFORMATION

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORTATION INFORMATION

Classification for ROAD and Rail transport:

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Ethylbenzene, Isobutyl methyl ketone)
UN number	UN 1993
Class	3
Packing group	III

Classification for SEA transport (IMO-IMDG):

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Ethylbenzene, Isobutyl methyl ketone)
UN number	UN 1993
Class	3
Packing group	III
Marine pollutant	No

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Flammable liquid, n.o.s.(Ethylbenzene, Isobutyl methyl ketone)
UN number	UN 1993
Class	3
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013.

Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.

16. OTHER INFORMATION

Revision

Identification Number: 4097049 / A761 / Issue Date: 18.05.2022 / Version: 1.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
MY PEL	Malaysia. Occupational Safety and Health (Use and Standards of Exposure of Chemicals Hazardous to Health) Regulations 2000.
PEL	Permissible exposure limit (PEL)
STEL	Short-term exposure limit
TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

DSP SINGAPORE HOLDINGS PTE. LTD. urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

MY