Estimate/Sales Order

Brown Manufacturing Group, Inc.
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Wyoming, MI 49548
616-249-0200
www.brownmfg.net
customerservice@brownmfg.net

Sold To:

Ship To:

TERMS:

P.O. #	Contact	Phone #	Email	Date

Quantity D	escription	Price	Total

Notes

Item Total	
Tax	
Deposit	
Handling	
SubTotal	
Freight	
Total	

BIGFOOT

This automated DTF heat press system redefines efficiency and productivity for any DTF operation. Designed for scalability and versatility, this innovative solution offers premium performance and adaptability to meet the demands of high-volume production environments.

Multiple HeatPress Heads: While the base unit comes with a single HeatPress heads, additional HeatPress heads can be added to increas the speed of your production or to add pre-press and post-peel options.

Multiple Shirt Locations: As you increase HeatPress heads, the option to have more shirt platens increases. More units in production for any one job.

Optional Features: The BigFoot systems offer the option to add an automatic Feed system onto any head. An automatic Peel is also available. With these included in the full production, the operator simply loads and unloads garments. Bulk DTF automation at full speed.

Electrical Features
- Easy to understand control panel.
- Onboard self diagnostic system.
- Foot pedal semi-auto mode.
- Shirt Counter.
- Sniper LazerLoad
- Audible sound alert.
- Requires only 120V.

Heat Press Features
- Independent adjustable pressure
- 120V heat press
- 240V heat press option available
- 16 x 18 print size
- Teflon coated
- Air connection required

Construction Details
- Never-Wear bearing system.
- Electric drive.
- Easy swap platens
- Industrial stack light for safety.
- Heavy duty steel construction.
- Minimal maintenance requirements.
- 1 year limited warranty.

BigFoot	SBF-67J	SBF-810J	SBF-1012J	SBF-68	SBF-810	SBF-1012
Heat press included	1	1	1	1	1	1
Shirt stations	7	10	12	8	10	12
Additional Heat Press stations	up to 2	up to 2	up to 2	up to 2	up to 2	up to 2
Optional Feed station	1	1	1	1	1	1
Optional Peel station	1	1	1	1	1	1
Heat press platen size	16" x 20"	16" x 20"	16" x 20"	16" x 24"	16" x 24"	16" x 24"
Heat Press area	16" x 20"	16" x 20"	16" x 20"	16" x 20"	16" x 20"	16" x 20"
120V power requirements	120V/5A	120V/5A	120V/5A	120V/5A	120V/5A	120V/5A
Air requirements	80 psi	80 psi	80 psi	80 psi	80 psi	80 psi

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Control Panel

HeatPress Controls

Sniper LazerLoad

Stomper Platens

Junior	
Youth Platen	10" x 20"
Adult Platen	16" x 20"
Sleeve Platen	4" x 20"
Leg Platen	6" x 20"
Zipper Platen	16" x 20"
Youth/koozie combo	12" x 20" + 2 koozie

STEELTOE

Increase the efficiency of your DTF decoration with the SteelToe automated heat press. Designed for both simplicity and speed, this machine automates your production process for single or dual operator volume.

Dual Press Stations: Maximize throughput with two independent heat press heads, allowing for continuous operation and increased productivity.

Five Shirt Locations: Rotary load garments to optimizing your workflow.

ST-25 SteelToe

Steel Toe Features
- Independent adjustable pressure
- Independent press temperatures
- 120V heat presses
- Independent press times
- Easy to understand controls.
- Foot pedal semi-auto mode.
- Requires only 120V
- Air connection required
- Custom colors available

Steel Toe	ST-15	ST-25
Heat press included	1	2
Shirt stations	5	5
Standard platen size	16" x 20"	16" x 20"
Heat Press area	16" x 20"	16" x 20"
120V power requirements	5A x1, 15A x1	5A x1, 15A x2
Air requirements	80 psi	80 psi

Rear View Safety System

Optional Enhancements:

To complete the automation and streamlining of your DTF and DTG workflow, optional add-ons are available. These enhancements transform the Stomper BigFoot base model into a fully integrated production line for DTF and DTG

PEEL

Automatic Peelers: After the heat press cycle, the PEEL machine automatic removes the transfer film and places it in an integrated catch bin.

Auto Peel Features
- Air driven
- Servo driven
- Film disposal bin
- Simple controls

FEED

Touchscreen Controls

DTF Transfer Feed: Automate the placement of transfers with a FEED system, which positions transfers onto garments at any location on the platen.

Auto load Features
- Vacuum driven sheet load
- Adjustable sheet size
- Full shirt adjustable sheet placement
- Touchscreen controls

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Linx
control system integration

print-on-demand production management software

Production Machine control

Desktop Application for on floor production control

Linx Control System Integration desktop software integrates your web shopping cart, phone and walk-in orders directly to your production and pushes it into your shipping application. Linx gives tracking and production control on one barcode and through one integrated system.

- Inventory control
- Barcode controlled Production
- Purchase order management
- Auto art resize and placement
- Binning system
- Build-to-Stock inventory
- Production analytics by device

Web Application for on inventory and web store management

Linx web application features inventory control, production analytics, purchase order generation and management as well as a product fixer, Build-to-Stock and Print-On-Demand.

Constant analysis of production rates from all devices is displayed. A product fixer will allow for SKU communication across platforms. CSV uploads and order submission gives flexibility for additional integrations with other sources.

Shipping System Integration

Real-time Production Analytics

Begin Production

Brown DIGITAL
industrial strength in the digital world

bdlinx.com

DTF AUTOMATED TECHNOLOGY

MANUFACTURERS OF Brown Manufacturing Group, Inc. MARCO™ EQUIPMENT

YET-TEE

L-LINE

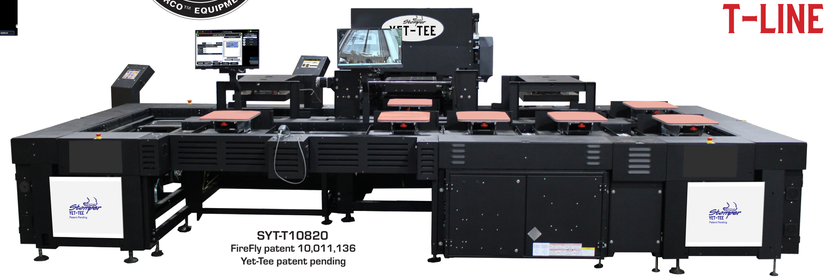
LoadZone

SYT-L1110

FireFly

HeatPress

T-LINE



SYT-T10820
FireFly patent 10,011,136
Yet-Tee patent pending

Yet-Tee Platens ..... **L & T lines**
Youth Platen ..... 10" x 20"
Adult Platen ..... 16" x 20"
Sleeve Platen ..... 4" x 20"
Leg Platen ..... 6" x 20"
Zipper Platen ..... 16" x 20"
Youth/koozie combo ..... 12" x 20" + 2 koozie

Yet-Tee Features
- YT Linx module with full suite compatability
- YT DTF Printer
- Patented FireFly curing system
- Patent pending YT Flipper Placement unit
- DuPont™ Artistri® P1600 DTF InksDuPont™
- Artistri® JA1100 Jettable Adhesive
- DTF Powder unit with shaker
- Small space requirement

Electrical Features
- Easy to understand control panel
- Onboard self diagnostic system
- Low power requirement

Heat Press Features
- Independent adjustable pressure
- Independent adjustable temperatures
- 240V heat press
- 16 x 18 press size
- Teflon coated heat plate

Construction Details
- Electric drive
- Easy swap platens
- 16 x 20 silicone coated platens
- Heavy duty steel construction
- Made in USA

YET-TEE Systems	SYT-L1110 (10)	SYT-L1110 (30)	SYT-T1820	SYT-T1831	SYT-T21041	SYT-T31051
Yet-Tee Flipper included	1	1	1	1	2	3
Shirt stations	1	1	8	8	10	10
Stomper Heat Press included	1	1	2	3	4	5
Stomper Peel included	0	0	0	1	1	1
Standard platen size	16" x 20"	16" x 20"	16" x 20"	16" x 20"	16" x 20"	16" x 20"
Heat Press area	16" x 20"	16" x 20"	16" x 20"	16" x 20"	16" x 20"	16" x 20"
208V 3Ø power requirements	NA	30A	30A	30A	30A x 2	30A x 3
240V 1Ø power requirements	15A, 50A	15A	20A x 2	20A x 3	20A x 4	20A x5
Air requirements	80 psi	80 psi	80 psi	80 psi	80 psi	80 psi
Floor Space	10' x 12'	10' x12'	18' x 18'	18' x 18'	18' x 25'	18' x 33'

The ultimate answer to automated DTF solutions.

The Yet-Tee DTF Stomper systems offer **single operator full production** of completed, ready to ship, DTF garments. Simply load the garment, scan the barcode and the Yet-Tee does all the rest, returning the completed garment to the operator, ready to package.

Print: The Linx YT module sends the artwork with exact size and location of the transfer to the YT Printer. The DTF is printed with DuPont Artistri JA 1600 ink, or DTF powdered if desired, then cured with the patented FireFly curing unit.

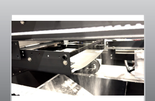
Additional Linx modules are available to connect your web stores directly to your production, inventory control and shipping.

YT Flipper: This patent pending process flips the transfer over and places it onto the garment. Additional YT stations are available on expanded machines.

Multi Heat Press Stations: Built into the process cycle are up to three heat press units. One for prepress, one for production cure and one for post press. For the L-Line, one heat press is used for all processes to save space

Peel: Available for the T-line, the pressed garment travels under the Peel station and the carrier sheet is removed and discarded into a catch bin.

Finished Product: Completed garments are returned to the original operator at the load station. The Linx software then connects the order to your shipping platform.



Powder Shaker

Flipper

FireFly

HeatPress

Peel

Family owned & operated since 1979

All products designed, serviced and manufactured in the USA

Powderless Consumables Built for Apparel Decorators

The Yet-Tee delivers automation. DuPont™ Artistri® engineers the consumables that move through the workflow: ink, film and jettable adhesive engineered to work together for bold color, clean transfers and high-quality prints your customers are proud to wear.

Artistri® P1600 DTF Inks | Consistent color, run after run

Water-based pigment inks that produce bold color, bright whites and deep blacks across an expansive gamut. They start up quickly each morning, require minimal maintenance, and print reliably on cotton, polyester, blends and specialty applications.

Artistri® DTF-120 Transfer Film | A clean, predictable release

A premium transparent film engineered for smooth ink laydown and dependable release. Hot- or cold-peel flexibility, plus a six-second dwell time, keeps the Yet-Tee moving and your production on schedule.

Artistri® JA1100 Jettable Adhesive | No more powder

A liquid adhesive jetted directly onto the film through Epson i3200 printheads, eliminating messy TPU powder, airborne dust and the heavy, rubbery hand feel. The result is precise, adjustable coverage and a soft, wearable finish your customers will notice.

Flexibility to run it your way

The Yet-Tee is built to run the complete DuPont™ Artistri® consumable system with **JA1100 Jettable Adhesive — our strongly recommended path** for the cleanest, softest and most automated results.

Prefer a traditional approach? The line also runs **conventional DTF powder,** so you have the flexibility to produce whichever way suits your shop.

What decorators have told us

90% want a softer hand feel

88% want greater wash fastness

80% want a cleaner, safer production environment

These consumables are built to deliver exactly what printers have been asking for*

*Dupont™ Artistri® Independent Market Survey Sep 2025

Ask your Brown or DuPont™ representative about running the complete DuPont™ Artistri® powderless consumable system on your Yet-Tee.