Applications

- Flexible packaging
- Paper
- Tag and Label
- Folding cartons
- Beverage cartons

Cyrel® DFS is the medium hard Cyrel® FAST digital plate for excellent ink transfer in combination with a much lower dot gain compared to other medium durometer plates.

Product Features

- Excellent ink transfer permits superior printing uniformity especially on poor substrates
- High exposure resolution results in better quality reproduction
- Image relief is clean and sharp
- Exceptional exposure latitude allows single exposure without masking
- Excellent thickness uniformity
- Less make ready time on press
- High resistance to ozone and white light results in excellent storage capability

Printing Ink and Solvent Compatibility

Cyrel® DFS offers excellent compatibility with solventbased inks, waterbased inks and also with many UVinks.

Platemaking

The Cyrel® FAST thermal developer allows the production of Cyrel® FAST finished plates in less than one hour, making it the ideal justintime platemaking system for a market that demands quick turnaround at the highest possible quality. The Cyrel® FAST thermal developer delivers outstanding plate quality and uniformity. This processor has the ability to produce a finished plate without solvent washout. The Cyrel® EC/LF for exposing and lightfinishing plates is available to complement the Cyrel® FAST thermal developer.

Process of Use

Cyrel® DFS is designed to work with Cyrel® FAST thermal platemaking. Expose the plate through the back to establish the floor and maximize sensitivity. Back exposure varies according to relief required. Remove the protective coversheet and image the plate with the Cyrel® Digital Imager (CDI). Expose the front of the plate surface. Process the plate in the Cyrel® FAST thermal developer. Finish the plate in a light finisher to eliminate surface tackiness. Postexpose the plate to ensure complete polymerisation.

Mounting

Cyrel® Microflex mounting devices are recommended for mounting Cyrel® DFS plates. The double sided adhesive should first be applied to the cylinder or sleeve – not the plate – to ensure easier and precise laydown. The polyester base will maintain accurate register even with large plates.

Storage – Raw Material

Store unexposed plates in a cool area (4-32° C), away from direct sources of heat. Humidity control is not required. Cyrel® DFS is foam interleaved to provide maximum protection of the plate after manufacture, and during transportation and storage. Plates should be stacked flat. Plates should not be exposed to direct sunlight or excessive white light. Continuous exposure to very high ozone concentrations should be avoided.
DuPont™ Cyrel® DFS
Medium Hard Cyrel® FAST Digital Plate for Excellent Ink Transfer

Handling – Raw Material
Cyrel® DFS plates should be handled under UV free light; e.g. fluorescent tubes covered with amber sleeves.

Storage – Finished Plates
After printing, plates should be thoroughly cleaned with compatible solvent before storing. They may be stored on cylinders, sleeves or demounted and stored flat.

<table>
<thead>
<tr>
<th>Sizes Available</th>
<th>Thickness</th>
<th>Durometer</th>
<th>Image Reproduction</th>
<th>Minimum positive line width</th>
<th>Minimum isolated dot size</th>
<th>Relief Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyrel® DFS 45</td>
<td>1.14 mm (0.045&quot;)</td>
<td>73 Sh A</td>
<td>1 – 98% @ 60 L/cm</td>
<td>0.050 mm (2 mil)</td>
<td>200 µm</td>
<td>0.55 mm (0.022&quot;)</td>
</tr>
<tr>
<td>Cyrel® DFS 67</td>
<td>1.70 mm (0.067&quot;)</td>
<td>62 Sh A</td>
<td>1 – 98% @ 60 L/cm</td>
<td>0.050 mm (2 mil)</td>
<td>200 µm</td>
<td>0.70 mm (0.028&quot;)</td>
</tr>
<tr>
<td>Cyrel® DFS 100</td>
<td>2.54 mm (0.10&quot;)</td>
<td>49 Sh A</td>
<td>1 – 98% @ 54 L/cm</td>
<td>0.075 mm (3 mil)</td>
<td>250 µm</td>
<td>0.70 – 0.80 mm (0.028 – 0.031&quot;)</td>
</tr>
<tr>
<td>Cyrel® DFS 112</td>
<td>2.84 mm (0.112&quot;)</td>
<td>47 Sh A</td>
<td>1 – 98% @ 54 L/cm</td>
<td>0.075 mm (3 mil)</td>
<td>250 µm</td>
<td>0.80 – 0.90 mm (0.031 – 0.035&quot;)</td>
</tr>
</tbody>
</table>

DuPont Advanced Printing brings together leading technologies and products for the printing and package printing industries. DuPont™ Cyrel® is one of the world’s leading flexographic platemaking systems in digital and conventional formats, including DuPont™ Cyrel® brand photopolymer plates (analogue and digital), Cyrel® platemaking equipment, Cyrel® round sleeves, Cyrel® plate mounting systems and the revolutionary Cyrel® FAST thermal system.

For more information on DuPont™ Cyrel® or other DuPont products, please visit our website.

cyrel.eu