DuPont Sell Sheet

DuPont™ Delrin® SC698 Acetal Resin for Healthcare Devices

Delivering Low Friction for Smooth, Precise Actuation and Injection Performance

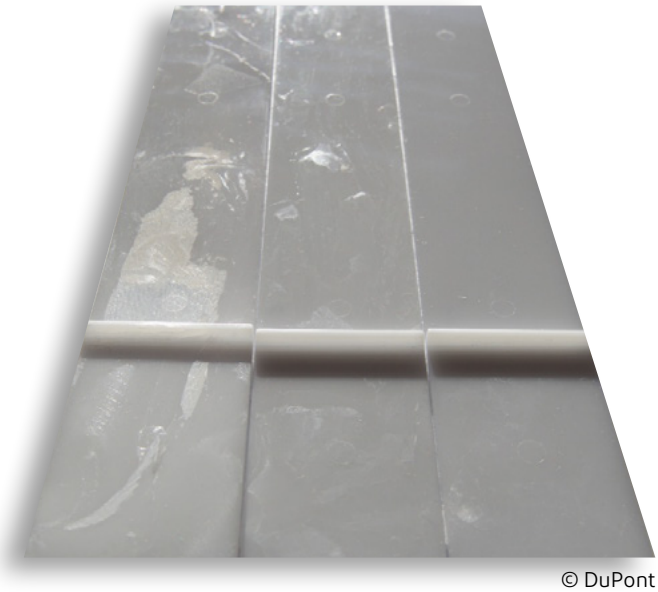
DuPont Delrin® SC698 acetal resin, incorporates a lubricity additive and features the lowest coefficient of friction (COF) in the company's expanded portfolio. Low COF—when moving against itself and other materials—helps Delrin® SC698 resin provide smooth, easy actuation for drug delivery devices like inhalers, injectors and pumps. Patients can benefit from reduced effort, increased comfort, dosing accuracy, and consistent operation. Designers and manufacturers can depend on Delrin® SC698 for a smooth surface and good colorability.

Delrin® SC698 resin can also help to improve precise positioning of wearable patches and minimize discomfort when inserting pump connectors by enabling the use of smaller springs.

This highly crystalline homopolymer's strength, stiffness and fatigue resistance, combined with its ultra-low COF, deliver excellent wear properties over time and repeated use. Its high impact resistance helps protect against damage from drops.

For device OEMs, the strength, rigidity and dimensional stability of Delrin® SC698 resin can allow the manufacturing of thin-wall, complex and miniaturized designs without sacrificing performance.

Processability – Surface aspect



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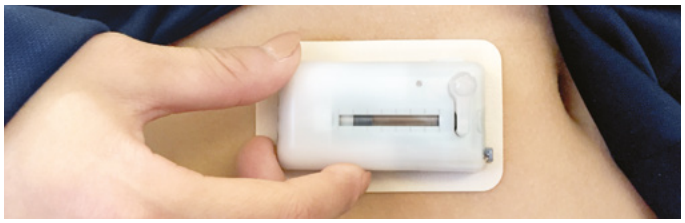
Low friction POM copolymer | Delrin® SC699 | Delrin® SC698



Pictured: insulin pumpable patch device with moving internal components

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The medical device industry continues to innovate with wearables devices that are making home-care and self-administration more convenient for patients. The unique characteristics of DuPont's Delrin® (lubricity, toughness, stability) play a key role in the success of moving internal components for these devices.

What is SC?

The SC designation in Delrin® SC698 stands for special control. DuPont SC resin grades experience a high amount of testing, and offer a great degree of manufacturing control and broad regulatory compliance.

- Manufactured according to Good Manufacturing Practice (GMP)
- Acquired food contact statements
- Testing against selected parts USP Class VI
- Testing against relevant parts ISO 10993
- Sterilization data
- Global availability

Features

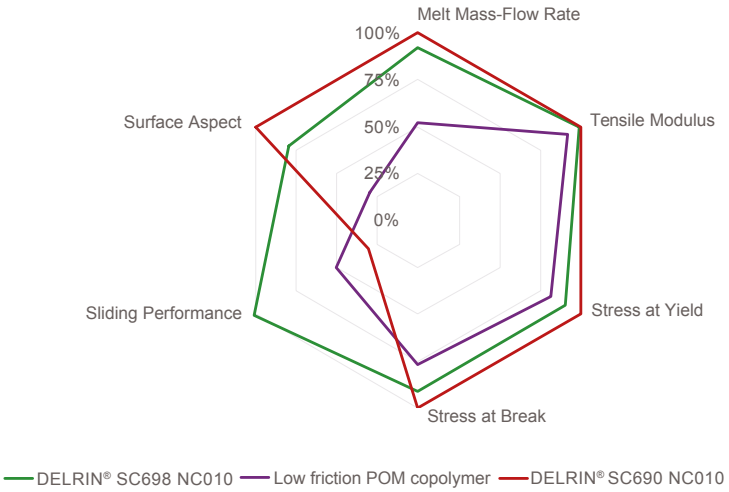
- Ultra-low coefficient of friction
- High tensile strength and stiffness
- Excellent creep resistance and dimensional stability
- High fatigue resistance and impact toughness
- Good colorability
- Attractive surface finish compared to other friction-modified grades
- Sterilizable*

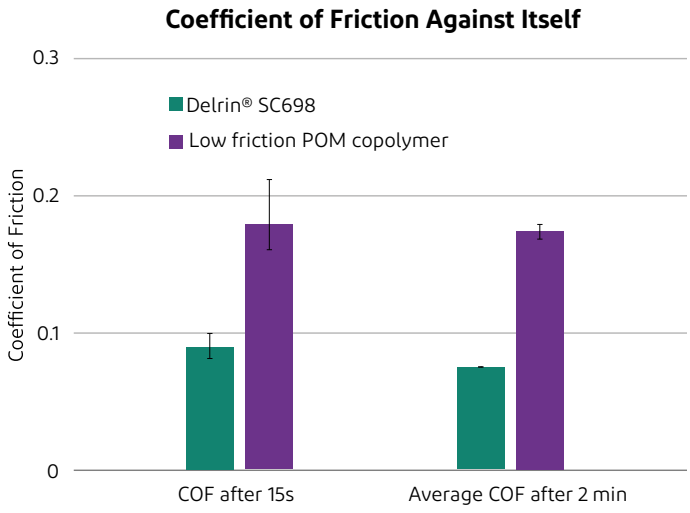
*Not suitable for gamma irradiation and E-beam technology

Benefits

- Smooth, precise actuation of high-load devices for easier patient operation
- Excellent wear/friction performance and durability
- Attractive aesthetics that appeal to patients and encourage use
- Expanded freedom to design thin-wall and complex parts
- System cost reduction through high-volume injection molding
- Avoids need for external lubrication of components

Comparison of Delrin® SC698 with low friction POM copolymer





Target Applications

- Drug delivery devices
- Patch/connector inserters
- Gear systems
- Wearables

Target Customers

- Medical device OEMs
- Device designers
- Injection molders
- Pharmaceutical OEMs

DELRIN® SC698 NC010 (preliminary)

Acetal Resin

Mold shrinkage, normal:	1.8%		ISO 294-4, 2577
Mechanical properties			
Tensile Modulus	3100	MPa	ISO 257-1/-2
Yield stress	65	MPa	ISO 257-1/-2
Yield strain	11	%	ISO 257-1/-2
Nominal strain at break	14	%	ISO 257-1/-2
Charpy impact strength, 23°C	90	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	85	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	4	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	4	kJ/m²	ISO 179/1eA
Poisson's ratio	0.37	-	
Thermal properties			
Melting temperature, 10°C/min	178	°C	ISO 11357-1/-3
Thermal conductivity of melt	0.22	W/(m K)	
Spec. heat capacity of melt	3020	J/(kg K)	

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NO WARRANTY - PLEASE READ CAREFULLY

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001-20270-PBU1119