












Adhesives

Associated Products



Adhesive	Cartridge Part#	Sausage Part#	Type of Adhesive	Min. Drive Away Time	Cleaners	Glass Primer	Body Primer Encapsulation Primer
BETASEAL™ ACE 	ACE 10.5 oz (310 ml)	ACE BP 20 oz (600 ml)	Primerless-to-glass, Advanced Cure, High Modulus, Non-Conductive, Primerless-to-paint	30 minutes	BETACLEAN™ GC-800 18 oz (510 g) BETACLEAN™ Easy-Go Cleaning Sponge 160 count box 	Not required	BETAPRIME™ 5504G All-in-One Primer 125 ml (4.2 oz) 
BETASEAL™ Express APG 	Express APG 10.5 oz (310 ml)	Express APG BP 20 oz (600 ml)	Primerless-to-glass, Advanced Cure, High Modulus, Non-Conductive	60 minutes		Not required	
BETASEAL™ Xpress30 	Xpress30 10.5 oz (310 ml)	Xpress30BP 20 oz (600 ml)	High Modulus, Non-Conductive, Advanced Cure	30 minutes		BETAPRIME™ 5504G All-in-One Primer 125 ml (4.2 oz) BETAPRIME™ 5504G SA 6 ml (.2 oz) 	
BETASEAL™ Express+ 	Express+ 10.5 oz (310 ml)	Express+BP 20 oz (600 ml)	High Modulus, Non-Conductive, Advanced Cure	60 minutes		BETAPRIME™ 5504G All-in-One Primer 125 ml (4.2 oz) BETAPRIME™ 5504G SA 6 ml (.2 oz) 	
BETASEAL™ U-418HV 	U-418HV 10.5 oz (310 ml)	Not available	Primerless-to-glass Conventional Cure	2 hours		Not required	
BETASEAL™ U-418 	U-418 10.5 oz (310 ml)	Not available	Primerless-to-glass Conventional Cure	3-24 hours*		Not required	
BETASEAL™ U-428+HV/U-838HV 	U-428+HV 10.5 oz (310 ml)	U-838HV 20 oz (600 ml)	Primerless-to-glass Conventional Cure	32°F to 50°F 4 hours Above 50°F 3 hours		Not required	

See reverse side for G-EZ Kits.

Primers

BETAPRIME™ 5504G All-in-One
Primer One bottle 125 ml (4.2 oz)



Use BETAPRIME™ 5504G on the
following substrates:

BETAPRIME™ 5504G SA
Single application 6 ml (.2 oz)

Glass Paint PAAS
Bare Metal Encapsulation Polycarbonate

Cleaners

BETACLEAN™ Easy-Go Cleaning
Sponge 160 count box




















BETACLEAN™ GC-800
Glass and Surface Cleaner
18 oz (510 g)



Cure time depends on temperature and humidity - refer to minimum drive-away time charts on www.DuPont.com/aftermarket for detailed times.
Note: There are ten 10.5 oz (310 ml) cartridges per box. There are nine 20 oz (600 ml) sausages per box.

G-EZKits

Kit	Adhesive	Cleaners	Glass Primer	Body and Encapsulation Primer	Kit Also Includes
BETASEAL™ ACE G-EZKit 	BETASEAL™ ACE 20 - 10.5 oz (310 ml) Cartridges 	BETACLEAN™ GC800 Glass & Surface Cleaner 18 oz (510 g) 	Not required	BETAPRIME™ 5504G All-in-One Primer 40 ml (1.4 oz) 	Master lot code stickers Uncut and precut nozzles primer application daubers 
BETASEAL™ ACE BP G-EZKit 	BETASEAL™ ACE BP 9 - 20 oz (600 ml) Sausages 		Not required		
BETASEAL™ Express APG G-EZKit 	BETASEAL™ Express APG 20 - 10.5 oz (310 ml) Cartridges 		Not required		
BETASEAL™ Express APG BP G-EZKit 	BETASEAL™ Express APG BP 9 - 20 oz (600 ml) Sausages 		Not required		
BETASEAL™ Xpress30 G-EZKit 	BETASEAL™ Xpress30 20 - 10.5 oz (310 ml) Cartridges 		BETAPRIME™ 5504G SA All-in-One Primer for glass, 6 ml (.2 oz) 12 Single Application Sticks BETAPRIME™ CLEAR Advanced SA 14 Single Application Sticks 		
BETASEAL™ Xpress30BP G-EZKit 	BETASEAL™ Xpress30BP 9 - 20 oz (600 ml) Sausages 		BETAPRIME™ 5504G SA All-in-One Primer for glass, 6 ml (.2 oz) 12 Single Application Sticks BETAPRIME™ CLEAR Advanced SA 14 Single Application Sticks 		

Primers

Use BETAPRIME™ 5504G All-in-One Primer on the following substrates:
 Glass Paint PAAS
 Bare Metal Encapsulation Polycarbonate



Daubers

U-420 Daubers Standard – for Glass and Body Primers
 U-422 Daubers Small – for Body Primers



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