



Auto Glass Replacement — quick reference guide

DuPont collaborates with OEMs, universities and suppliers worldwide in order to formulate and manufacture adhesives that meet OEM specifications and applicable safety standards. BETASEAL™ adhesives are developed exclusively for automotive glass bonding. Glass replacement instructions for DuPont products are developed from comprehensive testing including lab, impact, and crash tests prior to full production to verify performance. For detailed instructions refer to the current edition DuPont Fixed Glass Installation Guide. DuPont recommends that glass replacement installers stay updated on training procedures by completing DuPont’s Fixed glass training program. For more details contact your local sales manager.



Surface Preparation Guide

Part	Pre-Treatment Process	Adhesive
Ceramic Coat Frit/Inner Frit	Wet-Scrub/BETACLEAN GC-800	Primerless to Glass Adhesive
Ceramic Coat Frit/Inner Frit	Wet-Scrub/BETACLEAN GC-800	BETAPRIME 5504G
Ceramic Coat Frit/Inner Frit	Wet-Scrub/BETACLEAN GC-800	BETAPRIME Clear Advanced
Clear Laminated Glass No Frit	Wet-Scrub/BETACLEAN GC-800	BETAPRIME 5504G - 2 coats
Encapsulated Parts	Wet-Scrub/BETACLEAN GC-800	BETAPRIME 5504G
PAAS	Lightly Wet-Scrub/BETACLEAN GC-800	BETAPRIME 5504G
Metal Frame PVC Slider	Wet-Scrub/BETACLEAN GC-800	BETAPRIME 5504G
Gasket Set Parts	Wet-Scrub/BETACLEAN GC-800	BETAPRIME 5504G
OEM Pre-Primed Parts (Black)	BETACLEAN GC-800	BETAPRIME 5504G
Any Bare Metal (Nicks and Scratches)	BETACLEAN GC-800	BETAPRIME 5504G - 2 coats
Corroded Bare Metal	Remove Surface Corrosion Clean Bare Metal with 100% Acetone or Heptane.	BETAPRIME 5504G - 2 coats
Body Side Paint	BETACLEAN GC-800	BETAPRIME 5504G
Body Side Paint	BETACLEAN GC-800	BETASEAL Ace (no primer)

