



Primers, cleaners and accessories

BETAPRIME™ 5504G All-in-One Primer

- One primer for all your priming needs, including glass, frit, bare metal, paint, any nicks and scratches in the paint, large areas of bare metal and encapsulations (RIM, PVC and PAAS)
- Simplifies and speeds the installation process by eliminating the need to shake the bottle and ensuring the correct primer is used every time
- Use in temperatures as low as 0°F (-18°C)

BETACLEAN™ GC-800

- Leaves a clean, streak-free finish and prepares the windshield for priming
- May be used as a cutout lubricant

BETACLEAN™ Easy-Go Cleaning Sponge

- Abrasive melamine sponge used in tandem with BETACLEAN™ GC-800 to aggressively remove contaminants in the bonding area



Primers

BETAPRIME™ 5504G All-in-One Primer

- Advanced formulation BETAPRIME™ 5504G no longer requires shaking
- Compatible with all BETASEAL™ urethane adhesive systems
- Use on all common aftermarket substrates: glass, frit, bare metal, paint, any nicks and scratches in the paint, large areas of bare metal and encapsulations (RIM, PVC, and PAAS)
- Reduces cost and optimizes inventory
- Simplifies the installation process by eliminating the need to shake the bottle and ensuring the correct primer is used every time
- Effective in treating larger bare metal areas – allows for corrosion treatment in the field
- Dries in just two minutes in temperatures 20°F (-7°C) and above and in just 6 minutes between 0°F (-18°C) and 20°F (-7°C)



Cleaners

BETACLEAN™ GC-800 Glass and Surface Cleaner

- Aggressive formula cuts through most contaminants
- Evaporates quickly to save time and ensure a dry, residue-free bonding surface
- Sprays on and wipes off
- Foams for best dirt, road film and grease cleanup
- Does not run
- May be used as a cutout lubricant



BETACLEAN™ Easy-Go Cleaning Sponge

- Abrasive melamine sponge used in tandem with BETACLEAN™ GC-800 to aggressively remove contaminants in the bonding area
- One-time use only
- Available in bulk 160 count box



Glass preparation

Cleaning preparation for most replacement glass:

1. Spray glass with BETACLEAN™ GC-800 Glass and Surface Cleaner.
2. Use a BETACLEAN™ Easy-Go Cleaning Sponge or an abrasive pad to abrade the surface.
 - a. This is a mechanical abrasion step, make sure to use some pressure.
 - b. Ensure the entire bonding surface is treated.
3. While the surface is still wet, wipe surface with clean paper towel.
4. Spray glass again with BETACLEAN™ GC-800.
 - a. If contamination is still visible, repeat steps 1 through 3.
 - b. If no contamination is visible, use clean paper towel to dry the GC-800 from the surface and proceed to glass priming step.



Once glass is clean, follow these priming steps:

1. Check the expiration date on the container. BETAPRIME™ 5504G All-in-One Primer has an open life of 14 days.



For fritted glass and encapsulated (RIM, PVC and PAAS) bonding surfaces:

2. Apply BETAPRIME™ 5504G All-in-One Primer with a clean wool dauber or single-application stick in one, even, wet coat, moving the dauber or stick in the same direction.
3. Allow primer to dry for 2 minutes at 20°F (-7°C) and above. From 20°F (-7°C) down to 0°F (-18°C), allow primer to dry for 6 minutes.

For non-fritted glass (internal or external):

2. Apply BETAPRIME™ 5504G All-in-One Primer with a clean wool dauber or single-application stick in one, even, wet coat, moving the dauber or stick in the same direction.
3. Allow primer to dry for 2 minutes at 20°F (-7°C) and above. From 20°F (-7°C) down to 0°F (-18°C), allow primer to dry for 6 minutes.
4. Apply a second coat of BETAPRIME™ 5504G and allow to dry for 2 minutes at 20°F (-7°C) and above. From 20°F (-7°C) down to 0°F (-18°C), allow primer to dry for 6 minutes.



NOTE: In cold temperatures, BETAPRIME™ 5504G may have a wet appearance – this is normal as long as proper dry times are followed.

Vehicle body preparation

Cleaning the vehicle body:

1. Remove all trim and moldings.
2. Remove glass using the preferred method.
3. Clean any dirty areas on the bonding surface with a clean towel sprayed with BETACLEAN™ GC-800 or water to remove as much dirt and debris as possible.
4. Trim existing urethane bead down to 1-2 mm.



Once body surface is clean and dry, follow these priming steps:

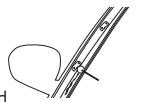
1. Check the expiration date on the container. BETAPRIME™ 5504G All-in-One Primer has an open life of 14 days.



CAUTION: Do not reinsert (double dip) the dauber into the primer bottle if it has touched the body of the vehicle. This could contaminate the remaining primer in the bottle.

For priming any areas of bare metal (large or small, including scratches):

2. Apply one coat of BETAPRIME™ 5504G All-in-One Primer with a clean wool dauber to any scratches in the paint or large areas of bare metal.
3. Allow primer to dry for 2 minutes at 20°F (-7°C) and above. From 20°F (-7°C) down to 0°F (-18°C), allow primer to dry for 6 minutes.
4. Apply a second coat of BETAPRIME™ 5504G and allow primer to dry for 2 minutes at 20°F (-7°C) and above. From 20°F (-7°C) down to 0°F (-18°C), allow primer to dry for 6 minutes.



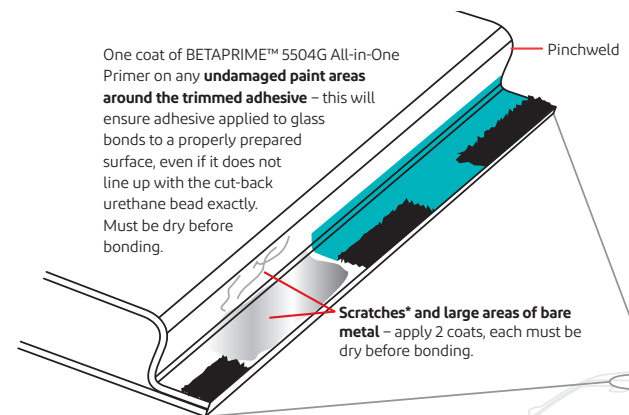
NOTE: Scratches well outside of the bonding area do not have to be completely dry at the time of installation.

For priming painted bonding surfaces (no bare metal):

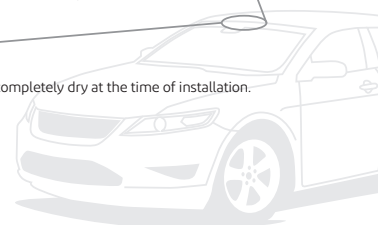
2. Apply one coat of BETAPRIME™ 5504G All-in-One Primer with a clean wool dauber to the painted area where original adhesive may have peeled off or to extend the bonding area when applying adhesive to the glass part.
3. Allow primer to dry for 2 minutes at 20°F (-7°C) and above. From 20°F (-7°C) down to 0°F (-18°C), allow primer to dry for 6 minutes.



NOTE: If using BETASEAL™ ACE urethane adhesive, no primer is need on clean OEM painted body surfaces.



* Scratches well outside of the bonding area do not have to be completely dry at the time of installation.





Additional tools

U-420 Daubers Standard – for glass and body primers

U-422 Daubers Small – for body primers

- Small and standard head sizes available – small size for body application and standard size for glass application
- Lint-free wool dauber will not contaminate surfaces
- Use a new dauber for each primer application
- Available in 144-count bags
- Tangle-free design



TP-1 Tooling Paddles

- Improves the bead profile
- Provides a smooth, professional finish



NFD Norton Foam Dam Tape

- Specified on OEM service bulletins
- Open-cell foam permits moisture to pass and promotes adhesive cure
- Adhesive on one side for better after-set positioning of the glass



Shelf life

Maximum shelf life, as stated on product packaging, is achieved when the product is stored at an ambient temperature that does not continuously exceed 110 °F (43.3 °C).

System compatibility

Use no other manufacturers' primers, cleaners or other chemicals in conjunction with any BETASEAL™ adhesive system.

DuPont.com/Aftermarket



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