



# SAFETY DATA SHEET

DDP Specialty Electronic Materials US,  
LLC

Product name: BETASEAL™ Ace Urethane Adhesive

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DDP Specialty Electronic Materials US, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

## 1. IDENTIFICATION

Product name: BETASEAL™ Ace Urethane Adhesive

### Recommended use of the chemical and restrictions on use

Identified uses: An adhesive -- For use in automotive applications.

### COMPANY IDENTIFICATION

DDP Specialty Electronic Materials US,  
LLC  
974 Centre Road, Building 730,  
Wilmington DE 19805  
UNITED STATES

Customer Information Number:

833-338-7668

SDSQuestion-NA@dupont.com

### EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1-800-424-9300

Local Emergency Contact: 1-800-424-9300

## 2. HAZARDS IDENTIFICATION

### Hazard classification

This product is hazardous under the criteria of the Hazardous Products Regulation (HPR) as implemented under the Workplace Hazardous Materials Information System (WHMIS 2015).

Respiratory sensitisation - Category 1

Reproductive toxicity - Category 1B

### Label elements

#### Hazard pictograms



Signal word: **DANGER!**

### Hazards

May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May damage fertility or the unborn child.

### Precautionary statements

#### Prevention

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Avoid breathing dust.  
Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.  
Wear respiratory protection.

#### Response

IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
IF exposed or concerned: Get medical advice/ attention.  
If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.

#### Storage

Store locked up.

#### Disposal

Dispose of contents/ container to an approved waste disposal plant.

### Other hazards

No data available

### Further information

The values listed below represent the percentages of ingredients of unknown toxicity.  
The following percentage of the mixture consists of ingredient(s) with unknown acute oral toxicity: 15.1 %  
The following percentage of the mixture consists of ingredient(s) with unknown acute dermal toxicity: 15.1 %  
The following percentage of the mixture consists of ingredient(s) with unknown acute inhalation toxicity: 15.1 %

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

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This product is a mixture.

Component	CASRN	Concentration (w/w)
Diisononyl phthalate	28553-12-0	> 15.0 - < 25.0 %
Hexane, 1,6-diisocyanato-, homopolymer, 3-(trimethoxysilyl)-N-[3-(trimethoxysilyl)propyl]-1-	1204605-08-2	< 1.0 %

propanamine-blocked

4,4' -Methylenediphenyl diisocyanate	101-68-8	< 1.0 %
HDI oligomers, uretdione	28182-81-2	< 1.0 %
3-Mercaptopropyltrimethoxysilane	4420-74-0	< 1.0 %

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## 4. FIRST AID MEASURES

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### Description of first aid measures

#### General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

**Skin contact:** Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. This may also apply to other isocyanates. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

#### Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

#### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** Maintain adequate ventilation and oxygenation of the patient. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. May cause asthma-like (reactive airways) symptoms. Bronchodilators, expectorants, antitussives and corticosteroids may be

of help. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

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## **5. FIREFIGHTING MEASURES**

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective. Water fog, applied gently may be used as a blanket for fire extinguishment.

**Unsuitable extinguishing media:** Do not use direct water stream. May spread fire.

### **Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Carbon monoxide. Carbon dioxide. Combustion products may include trace amounts of: Hydrogen cyanide.

**Unusual Fire and Explosion Hazards:** Product reacts with water. Reaction may produce heat and/or gases. Any closed container may rupture when exposed to extreme heat in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is produced when product burns.

### **Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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## **6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep upwind of spill. Ventilate area of leak or spill. Refer to section 7, Handling, for additional precautionary measures. See Section 10

for more specific information. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Contain spilled material if possible. Absorb with materials such as: Cat litter. Sand. Sawdust. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

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## 7. HANDLING AND STORAGE

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**Precautions for safe handling:** Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid breathing vapor. Wash thoroughly after handling. Keep container closed. Use with adequate ventilation. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

### Advice on general occupational hygiene

Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

**Conditions for safe storage:** Protect from atmospheric moisture. Store in a dry place.

### Storage stability

#### Storage temperature:

> 5 - < 25 °C

Other data: Keep in a dry place.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Consult local authorities for recommended exposure limits.

Component	Regulation	Type of listing	Value
4,4' -Methylenediphenyl diisocyanate	ACGIH	TWA	0.005 ppm
	DUPONT AEL	AEL * Vapour	2.5 Parts per billion
	DUPONT AEL	AEL * Vapour	20 Parts per billion
	DUPONT AEL	AEL * particulate	0.025 mg/m3
	CA BC OEL	TWA	0.005 ppm
	Further information: S <sup>®</sup> : Substance with specific evidence of sensitization by respiratory route		
	CA BC OEL	C	0.01 ppm
	Further information: S <sup>®</sup> : Substance with specific evidence of sensitization by respiratory route		
	CA ON OEL	TWA	0.005 ppm
	CA ON OEL	C	0.02 ppm

	CA QC OEL	TWAEV	0.051 mg/m <sup>3</sup> 0.005 ppm
	Further information: S: Sensitizer		
HDI oligomers, uretdione	DUPONT AEL	AEL *	0.1 mg/m <sup>3</sup>
	Further information: DSEN, RSEN: Skin and respiratory sensitizer		
	DUPONT AEL	STEL	0.3 mg/m <sup>3</sup>
	Further information: DSEN, RSEN: Skin and respiratory sensitizer		
	CA QC OEL		See Further information
	Further information: S: Sensitizer		
	CA BC OEL	TWA	0.005 ppm
	CA BC OEL	C	0.01 ppm

Although some of the components of this product may have exposure guidelines, no exposure would be expected under normal handling conditions due to the physical state of the material.

### Exposure controls

**Engineering measures:** Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure.

**Hygiene measures:** Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields).

#### Skin protection

**Hand protection:** Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Wear clean, body-covering clothing.

**Respiratory protection:** Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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<b>Appearance</b>	
Physical state	paste
Color	Black
<b>Odor</b>	Characteristic
<b>Odor Threshold</b>	No test data available
<b>pH</b>	Substance/mixture is non-soluble (in water).
<b>Melting point/ range</b>	No test data available
<b>Freezing point</b>	No test data available
<b>Boiling point (760 mmHg)</b>	No test data available
<b>Flash point</b>	>110 °C <i>ESP-170001</i>
<b>Evaporation Rate (Butyl Acetate = 1)</b>	No test data available
<b>Flammability (solid, gas)</b>	The product is not flammable.
<b>Lower explosion limit</b>	No test data available
<b>Upper explosion limit</b>	No test data available
<b>Vapor Pressure</b>	No test data available
<b>Relative Vapor Density (air = 1)</b>	No test data available
<b>Relative Density (water = 1)</b>	1.320 <i>ASTM D1475</i>
<b>Water solubility</b>	No data available
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Auto-ignition temperature</b>	No test data available
<b>Decomposition temperature</b>	No test data available
<b>Kinematic Viscosity</b>	No test data available
<b>Explosive properties</b>	No test data available
<b>Oxidizing properties</b>	No test data available
<b>Molecular weight</b>	No data available
<b>Volatile Organic Compounds</b>	0.08 lb/gal <i>EPA Method No. 24</i> (typical value)

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No dangerous reaction known under conditions of normal use.

**Chemical stability:** Stable under recommended storage conditions. See Storage, Section 7.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Some components of this product can decompose at elevated temperatures. Avoid moisture.

**Incompatible materials:** Reaction with water will generate heat. Avoid contact with: Acids. Alcohols. Amines. Water. Ammonia. Bases. Metal compounds. Moist air. Strong oxidizers. Reaction with water will generate carbon dioxide.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Gases are released during decomposition.

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## **11. TOXICOLOGICAL INFORMATION**

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*Toxicological information appears in this section when such data is available.*

### **Acute toxicity**

#### **Acute oral toxicity**

Product test data not available. Refer to component data.

#### **Acute dermal toxicity**

Product test data not available. Refer to component data.

#### **Acute inhalation toxicity**

Product test data not available. Refer to component data.

### **Skin corrosion/irritation**

Product test data not available. Refer to component data.

### **Serious eye damage/eye irritation**

Product test data not available. Refer to component data.

### **Sensitization**

Based on product testing:

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:

A component in this mixture may cause an allergic respiratory response.

Reexposure to extremely low isocyanate concentrations may cause allergic respiratory reactions in individuals already sensitized.

Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

### **Specific Target Organ Systemic Toxicity (Single Exposure)**

Product test data not available. Refer to component data.

### **Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Product test data not available. Refer to component data.

### **Carcinogenicity**

Product test data not available. Refer to component data.

### **Teratogenicity**

Product test data not available. Refer to component data.

**Reproductive toxicity**

Product test data not available. Refer to component data.

**Mutagenicity**

Product test data not available. Refer to component data.

**Aspiration Hazard**

Product test data not available. Refer to component data.

**COMPONENTS INFLUENCING TOXICOLOGY:**

**Diisononyl phthalate**

**Acute oral toxicity**

LD50, Rat, > 10,000 mg/kg OECD Test Guideline 401

**Acute dermal toxicity**

Information given is based on data obtained from similar substances. LD50, Rabbit, > 3,160 mg/kg

**Acute inhalation toxicity**

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration. LC50, Rat, 4 Hour, dust/mist, > 4.4 mg/l

**Skin corrosion/irritation**

Brief contact is essentially nonirritating to skin.  
Information given is based on data obtained from similar substances.

**Serious eye damage/eye irritation**

May cause slight temporary eye irritation.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

The substance or mixture is not classified as specific target organ toxicant, single exposure.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

**Teratogenicity**

Has been toxic to the fetus in laboratory animals at doses toxic to the mother.

**Reproductive toxicity**

Information given is based on data obtained from similar substances. Available data are inadequate to determine effects on reproduction.

**Mutagenicity**

In vitro genetic toxicity studies were negative. Information given is based on data obtained from similar substances.

**Aspiration Hazard**

No aspiration toxicity classification

**Hexane, 1,6-diisocyanato-, homopolymer, 3-(trimethoxysilyl)-N-[3-(trimethoxysilyl)propyl]-1-propanamine-blocked**

**Acute oral toxicity**

Single dose oral LD50 has not been determined.

**Acute dermal toxicity**

The dermal LD50 has not been determined.

**Acute inhalation toxicity**

The LC50 has not been determined.

**Skin corrosion/irritation**

No relevant data found.

**Serious eye damage/eye irritation**

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Available data are inadequate to determine single exposure specific target organ toxicity.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

No relevant data found.

**Carcinogenicity**

No relevant data found.

**Teratogenicity**

No relevant data found.

**Reproductive toxicity**

No relevant data found.

**Mutagenicity**

No relevant data found.

**Aspiration Hazard**

Based on available information, aspiration hazard could not be determined.

**4,4' -Methylenediphenyl diisocyanate**

**Acute oral toxicity**

LD50, Rat, > 5,000 mg/kg

**Acute dermal toxicity**

LD50, Rabbit, > 9,400 mg/kg

**Acute inhalation toxicity**

LC50, Rat, 1 Hour, dust/mist, 2.24 mg/l

Acute toxicity estimate, dust/mist, 1.5 mg/l Expert judgement

**Skin corrosion/irritation**

Prolonged contact may cause moderate skin irritation with local redness.

Repeated contact may cause moderate skin irritation with local redness.

May stain skin.

**Serious eye damage/eye irritation**

May cause moderate eye irritation.  
May cause slight temporary corneal injury.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

May cause respiratory irritation.  
Route of Exposure: Inhalation  
Target Organs: Respiratory Tract

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

**Carcinogenicity**

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m<sup>3</sup>) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

**Teratogenicity**

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

**Reproductive toxicity**

In animal studies, did not interfere with reproduction.

**Mutagenicity**

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**HDI oligomers, uretdione**

**Acute oral toxicity**

LD50, Rat, > 5,665 mg/kg OECD Test Guideline 401

**Acute dermal toxicity**

The dermal LD50 has not been determined.

**Acute inhalation toxicity**

Acute toxicity estimate, Not tested on animals, 4 Hour, dust/mist, 0.5 mg/l

**Skin corrosion/irritation**

Brief contact may cause slight skin irritation with local redness.

**Serious eye damage/eye irritation**

May cause slight temporary eye irritation.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

May cause respiratory irritation.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

**Teratogenicity**

Has caused birth defects in laboratory animals only at doses toxic to the mother. Information given is based on data obtained from similar substances.

**Reproductive toxicity**

In animal studies, did not interfere with reproduction. Information given is based on data obtained from similar substances.

**Mutagenicity**

In vitro genetic toxicity studies were negative in some cases and positive in other cases. This material was not mutagenic in an Ames bacterial assay. Animal genetic toxicity studies were negative.

**Aspiration Hazard**

No aspiration toxicity classification

**3-Mercaptopropyltrimethoxysilane**

**Acute oral toxicity**

Central nervous system effects. LD50, Rat, 500 mg/kg OECD Test Guideline 423

**Acute dermal toxicity**

LD50, Rabbit, 2,172 mg/kg OECD Test Guideline 402

**Acute inhalation toxicity**

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration. LC50, Rat, 6 Hour, vapour, OECD Test Guideline 403

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

**Skin corrosion/irritation**

Brief contact is essentially nonirritating to skin.

**Serious eye damage/eye irritation**

May cause slight temporary eye irritation.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

The substance or mixture is not classified as specific target organ toxicant, single exposure.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Information given is based on data obtained from similar substances.

**Carcinogenicity**

No data available

**Teratogenicity**

Has been toxic to the fetus in laboratory animal tests. Information given is based on data obtained from similar substances.

**Reproductive toxicity**

In animal studies, did not interfere with reproduction.

**Mutagenicity**

In vitro genetic toxicity studies were negative in some cases and positive in other cases.

**Aspiration Hazard**

Not applicable

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**12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data is available.*

**Toxicity****Diisononyl phthalate****Acute toxicity to fish**

LC50, Danio rerio (zebra fish), 96 Hour, > 102 mg/l

**Acute toxicity to aquatic invertebrates**

No toxicity at the limit of solubility

EC50, Daphnia magna (Water flea), 48 Hour, > 74 mg/l

**Acute toxicity to algae/aquatic plants**

No toxicity at the limit of solubility

EC50, Desmodesmus subspicatus (green algae), 72 Hour, > 88 mg/l

NOEC, Desmodesmus subspicatus (green algae), 72 Hour, 88 mg/l

**Toxicity to bacteria**

Based on data from similar materials

EC50, 30 min, > 83.9 mg/l, OECD Test Guideline 209

**Chronic toxicity to fish**

NOEC, Oryzias latipes (Orange-red killifish)

**Hexane, 1,6-diisocyanato-, homopolymer, 3-(trimethoxysilyl)-N-[3-(trimethoxysilyl)propyl]-1-propanamine-blocked****Acute toxicity to fish**

No relevant data found.

**4,4' -Methylenediphenyl diisocyanate****Acute toxicity to fish**

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

Based on information for a similar material:  
EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

Based on information for a similar material:  
NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

**Toxicity to bacteria**

Based on information for a similar material:  
EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

**Chronic toxicity to aquatic invertebrates**

Based on data from similar materials  
NOEC, Daphnia magna (Water flea), 21 d, 10 mg/l

**Toxicity to soil-dwelling organisms**

EC50, Eisenia fetida (earthworms), Based on information for a similar material., 14 d, > 1,000 mg/kg

**Toxicity to terrestrial plants**

EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l  
EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

**HDI oligomers, uretdione**

**Acute toxicity to fish**

No toxicity at the limit of solubility  
LC50, Fish, 96 Hour, >= 100 mg/l

**Acute toxicity to aquatic invertebrates**

No toxicity at the limit of solubility  
LC50, Daphnia magna (Water flea), 48 Hour, >= 100 mg/l, OECD Test Guideline 202

**Acute toxicity to algae/aquatic plants**

No toxicity at the limit of solubility  
EC50, algae, 72 Hour, > 50 mg/l, OECD Test Guideline 201

**Toxicity to bacteria**

EC50, activated sludge, Respiration inhibition, 3 Hour, > 1,000 mg/l, OECD 209 Test

**3-Mercaptopropyltrimethoxysilane**

**Acute toxicity to fish**

LC50, Danio rerio (zebra fish), 96 Hour, 439 mg/l

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), 48 Hour, 6.7 mg/l

**Acute toxicity to algae/aquatic plants**

EC50, Desmodesmus subspicatus (green algae), 72 Hour, 931 mg/l, Directive 67/548/EEC, Annex V, C.3.

NOEC, Desmodesmus subspicatus (green algae), 72 Hour, 40 mg/l, Directive 67/548/EEC, Annex V, C.3.

**Toxicity to bacteria**

IC50, Bacteria, 16 Hour, 850 mg/l

**Chronic toxicity to aquatic invertebrates**

No data available

**Persistence and degradability**

**Diisononyl phthalate**

**Biodegradability:** Readily biodegradable.

**Biodegradation:** 81 %

**Exposure time:** 28 d

**Method:** Regulation (EC) No. 440/2008, Annex, C.4-C

**Theoretical Oxygen Demand:** 2.64 mg/mg

**Stability in Water (1/2-life)**

Hydrolysis, half-life, 3.4 year, pH 7, Half-life Temperature 25 °C, Estimated.

Hydrolysis, half-life, 0.34 year, pH 8, Half-life Temperature 25 °C, Estimated.

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitization:** OH radicals

**Atmospheric half-life:** 5.487 Hour

**Method:** Estimated.

**Hexane, 1,6-diisocyanato-, homopolymer, 3-(trimethoxysilyl)-N-[3-(trimethoxysilyl)propyl]-1-propanamine-blocked**

**Biodegradability:** No relevant data found.

**4,4'-Methylenediphenyl diisocyanate**

**Biodegradability:** In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

**Biodegradation:** 0 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 302C or Equivalent

**HDI oligomers, uretdione**

**Biodegradability:** Not readily biodegradable.

**Biodegradation:** 1 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301D

**3-Mercaptopropyltrimethoxysilane**

**Biodegradability:** Not readily biodegradable.

**Biodegradation:** 51 %  
**Exposure time:** 28 d  
**Method:** Regulation (EC) No. 440/2008, Annex, C.4-A

**Theoretical Oxygen Demand:** 1.71 mg/mg Estimated.

**Chemical Oxygen Demand:** 1.73 mg/mg Estimated.

**Photodegradation**  
**Test Type:** Half-life (indirect photolysis)  
**Sensitization:** OH radicals  
**Atmospheric half-life:** 0.229 d  
**Method:** Estimated.

#### Bioaccumulative potential

##### Diisononyl phthalate

**Bioaccumulation:** Does not bioaccumulate.  
**Partition coefficient: n-octanol/water(log Pow):** 8.8 - 9.7 at 25 °C Regulation (EC) No. 440/2008, Annex, A.8

##### Hexane, 1,6-diisocyanato-, homopolymer, 3-(trimethoxysilyl)-N-[3-(trimethoxysilyl)propyl]-1-propanamine-blocked

**Bioaccumulation:** No relevant data found.

##### 4,4'-Methylenediphenyl diisocyanate

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).  
**Partition coefficient: n-octanol/water(log Pow):** 4.51 at 22 °C  
**Bioconcentration factor (BCF):** 92 Cyprinus carpio (Carp) 28 d

##### HDI oligomers, uretdione

**Bioaccumulation:** Does not bioaccumulate. Not applicable

##### 3-Mercaptopropyltrimethoxysilane

**Bioaccumulation:** Bioaccumulation is unlikely.  
**Partition coefficient: n-octanol/water(log Pow):** ca.1.7 at 20 °C

#### Mobility in soil

##### Hexane, 1,6-diisocyanato-, homopolymer, 3-(trimethoxysilyl)-N-[3-(trimethoxysilyl)propyl]-1-propanamine-blocked

No relevant data found.

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## 13. DISPOSAL CONSIDERATIONS

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR

MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

**Treatment and disposal methods of used packaging:** Empty containers retain product residues. Follow label warnings even after container is emptied. Improper disposal or reuse of this container may be dangerous and illegal. Refer to applicable federal, state and local regulations. Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

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## 14. TRANSPORT INFORMATION

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### TDG

Not regulated for transport

### Classification for SEA transport (IMO-IMDG):

Not regulated for transport

**Transport in bulk  
according to Annex I or II  
of MARPOL 73/78 and the  
IBC or IGC Code**

Consult IMO regulations before transporting ocean bulk

### Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### Canadian Domestic Substances List (DSL)

This product contains at least one substance which is not listed on the Canadian Domestic Substances List (DSL).

## 16. OTHER INFORMATION

### Revision

Identification Number: 12115380 / A749 / Issue Date: 06/04/2025 / Version: 7.2

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
AEL *	8 & 12 hr. TWA
C	ceiling limit
CA BC OEL	Canada. British Columbia OEL
CA ON OEL	Ontario Table of Occupational Exposure Limits made under the Occupational Health and Safety Act.
CA QC OEL	Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
DUPONT AEL	DuPont AEL (Acceptable Exposure Limit)
STEL	Short-term exposure limit
TWA	8-hour time weighted average
TWAEV	Time-weighted average exposure value

### Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control

Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP Specialty Electronic Materials US, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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