STYROFOAM™ Panel Core 30 Extruded Polystyrene Foam Insulation

1. PRODUCT NAME
STYROFOAM™ Panel Core 30 Extruded Polystyrene Foam Insulation

2. MANUFACTURER
The Dow Chemical Company
Dow Building Solutions
200 Larkin
Midland, MI 48674
1-866-583-BLUE (2583)
Fax 1-989-832-1465
www.dowbuildingsolutions.com
www.dowlowtemsolutions.com

3. PRODUCT DESCRIPTION
Basic Use
STYROFOAM™ Panel Core 30 Extruded Polystyrene Foam Insulation is a closed-cell high-performance core material. Dow’s proprietary extrusion process enables precise control of parameters such as density, cell size and cell orientation. This yields foam boards that can stand up to the most demanding composite panel applications. STYROFOAM™ Panel Core 30 is supplied in sheets that have been carefully engineered and planed to precise tolerances for an exceptional bonding surface.

STYROFOAM™ Panel Core 30 Extruded Polystyrene Foam Insulation is used extensively in composite panel applications. The closed-cell structure of STYROFOAM™ Panel Core 30 resists absorption of water, which helps maintain panel integrity and insulating properties in low-temperature applications and other environments with high humidity and moisture conditions. The foam also resists absorption of adhesives, so less glue is required for effective, long-lasting adhesion of facer materials.

Dow can provide general guidelines and recommendations for STYROFOAM™ Panel Core 30. Call 1-866-583-BLUE (2583) or contact your local Dow representative for details. Some typical applications include:
- Architectural building panels
- Walk in coolers
- Modular structures
- Incubators
- Conservatories
- Sunrooms
- Recreational vehicle sidewalls
- Exterior door panels
- Insulated roof panels
- Clean-room panels
- Garage and entry doors

4. TECHNICAL DATA
4.1 Applicable Standards
STYROFOAM™ Panel Core 30 Insulation complies with ASTM C578 Type X.

4.2 Code Compliances
STYROFOAM™ Panel Core 30 Insulation complies with the following codes:
- UL Classified, See Classification Certificate D369 Contact your local Dow sales representative or local authorities for state and local building code requirements and related acceptance.

4.3 Environmental Data
STYROFOAM™ Panel Core 30 Insulation is hydrochlorofluorocarbon (HCFC) free with zero ozone depletion potential. STYROFOAM™ Panel Core 30 Insulation is reusable in many applications. STYROFOAM™ Brand Insulation products produced in North America contain an average of 20% pre-consumer recycled content certified by UL Environment Inc.

4.4 Fire Information
STYROFOAM™ Panel Core 30 Insulation is combustible; protect from high heat sources. A protective barrier or thermal barrier may be required as specified in the appropriate building code. For more information, consult MSDS, call Dow at 1-866-583-BLUE (2583) or contact your local building inspector.

TABLE 1: Sizes, R-Values and Edge Treatments for STYROFOAM™ Panel Core 30 Extruded Polystyrene Foam Insulation

<table>
<thead>
<tr>
<th>Nominal Board Thickness,1 in.</th>
<th>Board Length, in.</th>
<th>Board Width, in.</th>
<th>Edge Treatment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to 4&quot;</td>
<td>Up to 216&quot;</td>
<td>Up to 50&quot;</td>
<td>Straight Edge</td>
</tr>
</tbody>
</table>

1 Not all product sizes are available in all regions.
5. INSTALLATION
STYROFOAM™ Panel Core 30 Insulation is strong, yet lightweight and easy to fabricate into various sizes and shapes to meet specific design needs. However, because of the critical technical design aspects of many of its applications, Dow recommends that qualified designers or consultants design your system. Contact a local Dow representative for more specific information.

6. AVAILABILITY
STYROFOAM™ Panel Core 30 Extruded Polystyrene Foam Insulation is available through select distributors and laminators or may be ordered direct from Dow. For more information, call 1-800-232-2436.

7. WARRANTY
In the United States, a 50-year thermal limited warranty is available on STYROFOAM Insulation products 1.5 inches and greater. For thickness less than 1.5 inches, other warranties may apply. Warranties are available as described at http://building.dow.com/na/en/tools/warranty.htm

8. MAINTENANCE
Not applicable.

9. TECHNICAL SERVICES
Dow can provide technical information to help address questions when using STYROFOAM™ Panel Core 30 Extruded Polystyrene Foam Insulation. Technical personnel are available at 1-866-583-BLUE (2583).

10. FILING SYSTEMS
www.dowbuildingsolutions.com
www.sweets.com
Visit www.dowbuildingsolutions.com or contact a local Dow representative for more specific instructions.

TABLE 2: Typical Physical Properties of STYROFOAM™ Panel Core 30 Extruded Polystyrene Foam Insulation

<table>
<thead>
<tr>
<th>Property and Test Method</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compressive Strength(1), ASTM D1621, psi, min., vertical</td>
<td>30</td>
</tr>
<tr>
<td>Tensile Strength, ASTM D1623, lb/in² (kPa), vertical</td>
<td>65</td>
</tr>
<tr>
<td>Shear Strength, ASTM C273, lb/in² (kPa)</td>
<td>35</td>
</tr>
<tr>
<td>Shear Modulus, ASTM C273, lb/in² (kPa)</td>
<td>400</td>
</tr>
<tr>
<td>Flexural Strength, ASTM C203, lb/in² (kPa), extruded</td>
<td>55</td>
</tr>
<tr>
<td>Flexural Modulus, ASTM C203, lb/in² (kPa), extruded</td>
<td>1,600</td>
</tr>
<tr>
<td>Water Absorption, ASTM C272, % by vol.</td>
<td>0.3</td>
</tr>
<tr>
<td>Water Vapor Permeance(2), ASTM E96, perm, max.</td>
<td>1.5</td>
</tr>
<tr>
<td>R-Value(3) per inch (25 mm), ASTM C518, °F•h/ft²•Btu, 180 days aged @ 75°F (24°C) min.</td>
<td>5.0</td>
</tr>
<tr>
<td>Surface Burning Characteristics(4), ASTM E84, Smoke Developed Index</td>
<td>15</td>
</tr>
<tr>
<td>Flame Spread Index</td>
<td>165</td>
</tr>
</tbody>
</table>

(1) Vertical compressive strength measured at 10 percent deformation or at yield, whichever occurs first. Adequate design safety factors should be used to prevent long-term creep. Contact Dow for design recommendations. When placing a load over the surface of the product, the compressive strength should be multiplied by 0.52 to account for the surface area lost due to channels cut into the foam surface.

(2) Based on 1” thickness

(3) R means resistance to heat flow. The higher the R-value, the greater the insulating power.

(4) This numerical flame spread rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.