**NOTES:**

- For additional information regarding product installation and/or fabrication instructions for recessed window corners, refer to the applicable DUPONT™ self-adhering flashing systems products installation guideline.

- Installation is applicable for buildings less than stories and low-rise multi-family residential buildings less than stories when performance requirements do not exceed 50 MPH equivalent structural load and 15 MPH equivalent wind-driven rain water infiltration, and wind-driven design ratings that do not exceed DP45.

---

**STEP 1**

- Place DUPONT™ FLEXWRAP™ NF Recessed Window Corner System over the sill of recessed window.
- Secure with DUPONT™ FLEXWRAP™ Flashing Tape used to secure the overlap between the FLEXWRAP™ NF and the DUPONT™ FLEXWRAP™ NF.

**STEP 2**

- B. Place first piece of DUPONT™ FLEXWRAP™ NF at least 18" over the rough opening.
- C. Center the piece over the rough opening and hold in place with three strips of tape. Support the wrap with three strips of tape on the outside of the wrap. Allow for positive drainage.
- D. Secure the sheathing to be installed over bare studs. The sheathing should be at least 12" long than outer sill.

**STEP 3**

- A. Make a "V" cut in the sheathing and temporarily secure with DUPONT™ FLEXWRAP™ NF. Scrape off any exposed sheathing to expose the但她cher and temporarily secure with DUPONT™ FLEXWRAP™ NF.
- B. Cut pieces of DUPONT™ FLEXWRAP™ NF that is taller than the rough opening of the recessed window. Secure the pieces to the framing at the top of the window opening. Secure the pieces to the framing at the top of the window opening.
- C. Center the piece over the rough opening and hold in place with three strips of tape. Support the wrap with three strips of tape on the outside of the wrap. Allow for positive drainage.
- D. Secure the sheathing to be installed over bare studs. The sheathing should be at least 12" long than outer sill.

**STEP 4**

- A. Place DUPONT™ FLEXWRAP™ NF over bare stud framing into the opening. Do not expose butyl on the face of the opening.
- B. Remove the flanges of the replacement panel and secure in place using the appropriate width for at least 2" onto the face of the wall.
- C. Make a "V" cut in the sheathing and temporarily secure with DUPONT™ FLEXWRAP™ NF. Scrape off any exposed sheathing to expose the但她cher and temporarily secure with DUPONT™ FLEXWRAP™ NF.
- D. Cut two 45° slits extending from the corner of the rough opening. Remove the jamb flanges of the replacement panel and secure in place using the appropriate width for at least 2" onto the face of the wall.
- E. Cut two 45° slits extending from the corner of the rough opening. Remove the jamb flanges of the replacement panel and secure in place using the appropriate width for at least 2" onto the face of the wall.

**STEP 5**

- A. Flip the head flaps to expose the sheathing and temporarily secure with DUPONT™ FLEXWRAP™ NF. Scrape off any exposed sheathing to expose the但她cher and temporarily secure with DUPONT™ FLEXWRAP™ NF.
- B. Cut pieces of DUPONT™ FLEXWRAP™ NF that is taller than the rough opening of the recessed window. Secure the pieces to the framing at the top of the window opening. Secure the pieces to the framing at the top of the window opening.
- C. Center the piece over the rough opening and hold in place with three strips of tape. Support the wrap with three strips of tape on the outside of the wrap. Allow for positive drainage.
- D. Secure the sheathing to be installed over bare studs. The sheathing should be at least 12" long than outer sill.

**STEP 6**

- A. Place DUPONT™ FLEXWRAP™ NF over bare stud framing into the opening. Do not expose butyl on the face of the opening.
- B. Remove the flanges of the replacement panel and secure in place using the appropriate width for at least 2" onto the face of the wall.
- C. Make a "V" cut in the sheathing and temporarily secure with DUPONT™ FLEXWRAP™ NF. Scrape off any exposed sheathing to expose the但他们cher and temporarily secure with DUPONT™ FLEXWRAP™ NF.
- D. Cut two 45° slits extending from the corner of the rough opening. Remove the jamb flanges of the replacement panel and secure in place using the appropriate width for at least 2" onto the face of the wall.
- E. Cut two 45° slits extending from the corner of the rough opening. Remove the jamb flanges of the replacement panel and secure in place using the appropriate width for at least 2" onto the face of the wall.
- F. Repeat Step A-E for opposite side.

**STEP 7**

- A. Cut the first course of DUPONT™ FLEXWRAP™ NF at least 18" over the rough opening. Secure the pieces to the framing at the top of the window opening. Secure the pieces to the framing at the top of the window opening.
- B. Center the piece over the rough opening and hold in place with three strips of tape. Support the wrap with three strips of tape on the outside of the wrap. Allow for positive drainage.
- C. Center the piece over the rough opening and hold in place with three strips of tape. Support the wrap with three strips of tape on the outside of the wrap. Allow for positive drainage.
- D. Secure the sheathing to be installed over bare studs. The sheathing should be at least 12" long than outer sill.

**STEP 8**

- A. Cut the second course of DUPONT™ FLEXWRAP™ NF at least 18" over the rough opening. Secure the pieces to the framing at the top of the window opening. Secure the pieces to the framing at the top of the window opening.
- B. Center the piece over the rough opening and hold in place with three strips of tape. Support the wrap with three strips of tape on the outside of the wrap. Allow for positive drainage.
- C. Center the piece over the rough opening and hold in place with three strips of tape. Support the wrap with three strips of tape on the outside of the wrap. Allow for positive drainage.
- D. Secure the sheathing to be installed over bare studs. The sheathing should be at least 12" long than outer sill.

**STEP 9**

- A. Cut the last course of DUPONT™ FLEXWRAP™ NF at least 18" over the rough opening. Secure the pieces to the framing at the top of the window opening. Secure the pieces to the framing at the top of the window opening.
- B. Center the piece over the rough opening and hold in place with three strips of tape. Support the wrap with three strips of tape on the outside of the wrap. Allow for positive drainage.
- C. Center the piece over the rough opening and hold in place with three strips of tape. Support the wrap with three strips of tape on the outside of the wrap. Allow for positive drainage.
STEP 19
A. INSTALL DUPONT™ RESIDENTIAL SEALANT OR RECOMMENDED SEALANT (AND BACKER ROD AS NECESSARY) AROUND THE WINDOW OPENING AT THE INTERIOR. IT IS ALSO ACCEPTABLE TO USE DUPONT™ WINDOW & DOOR FOAM OR RECOMMENDED FOAM AT THE INTERIOR CAVITY OF THE JAMBS AND HEAD. IF FOAM IS USED AT THE SILL, RECOMMENDED SEALANT SHOULD BE USED AT THE SILL AREA BEHIND THE FOAM TO ENSURE A PROPER WATER SEAL.

STEP 20
A. CUT DUPONT™ FLEXWRAP™ NF AT LEAST 12" LONGER THAN WIDTH OF RECESS ROUGH OPENING.
B. REMOVE WIDE PIECE OF RELEASE PAPER.
C. ALIGN THE EXPOSED BUTYL WITH THE OUTSIDE EDGE OF THE WALL AND ADHERE TO THE HORIZONTAL SURFACE AT INNER CEILING OF HEAD RECESS AND DOWN INNER JAMB WALLS BY 6".
D. REMOVE SECOND RELEASE PAPER.
E. FAN OUT DUPONT™ FLEXWRAP™ NF AT TOP CORNERS OF RECESS OPENING WITH MIN. COVERAGE OF 2" ONTO THE FACE WALL.

STEP 21
A. FLIP DOWN UPPER FLAP OF DUPONT™ TYVEK® WRB SO IT LAYS FLAT ACROSS DUPONT™ FLEXWRAP™ AT HEAD OF OUTER RECESS.
B. CUT 1" STRIP OF DUPONT™ TYVEK® WRB AT LOWER HORIZONTAL EDGE OF HEAD FLAP.
C. INSTALL DUPONT™ TYVEK® WRAP CAP FASTENERS THROUGH THE FLASHING AT THE HEAD FLAP.

STEP 22
A. CUT DUPONT™ FLASHING TAPE OR DUPONT™ STRAIGHTFLASH FOR THE HEAD FLAP
B. APPLY CONTINUOUS DUPONT™ FLASHING TAPE TO SEAMS AS SHOWN. SKIP TAPING AT THE HEAD IS ACCEPTABLE IF AN AIR BARRIER IS NOT REQUIRED OR IF ADDITIONAL DRAINAGE IS DESIRED.
C. INSTALL DUPONT™ TYVEK® WRAP CAP FASTENERS THROUGH THE FLASHING AT THE HEAD FLAP.

STEP 23
A. INSTALL THE DUPONT™ TYVEK® WRB ACCORDING TO THE DUPONT™ TYVEK® WRB INSTALLATION GUIDELINES. DO NOT INSTALL FASTENERS WITHIN 8" OF THE ROUGH OPENING ALONG THE JAMBS AND HEAD AND WITHIN 12" ALONG THE SILL.

STEP 24
A. CREATE 6" HORIZONTAL SLITS IN THE DUPONT™ TYVEK® WRB AT EACH LOWER CORNER OF THE PERIMETER CUT.

STEP 25
A. TAPE SEAMS AT BOTTOM, SIDES AND TOP OF ROUGH OPENING USING DUPONT™ TYVEK® TAPE.
B. TAPE SEAMS AT BOTTOM, SIDES AND TOP OF ROUGH OPENING USING DUPONT™ TYVEK® TAPE.
C. TAPE SEAMS AT BOTTOM, SIDES AND TOP OF ROUGH OPENING USING DUPONT™ TYVEK® TAPE.
D. TAPE SEAMS AT BOTTOM, SIDES AND TOP OF ROUGH OPENING USING DUPONT™ TYVEK® TAPE.

NOTES:
- FOR ADDITIONAL INFORMATION REGARDING PRODUCT INSTALLATION AND/OR FABRICATION INSTRUCTIONS FOR RECESSED WINDOW CORNERS, REFER TO THE APPLICABLE DUPONT™ SELF-ADHERED FLASHING SYSTEMS PRODUCTS INSTALLATION GUIDELINE.
- INSTALLATIONS APPLICABLE FOR BUILDINGS LESS THAN 5 STORIES AND LOW-RISE MULTI-FAMILY RESIDENTIAL BUILDINGS LESS THAN 6 STORIES WHEN PERFORMANCE REQUIREMENTS DO NOT EXCEED ASTM E1677 (65 MPH EQUIVALENT STRUCTURAL LOAD AND 15 MPH EQUIVALENT WIND-DRIVEN RAIN WATER INFILTRATION), AND WINDOW/DOOR DESIGN RATINGS THAT DO NOT EXCEED DP45.