

# DuPont™ Styrofoam™ Brand Panel Core 20 Freezer XPS Foam Insulation

High Performance Insulation for Walk-In Coolers and Freezers  
U.S. HFC Regulation Compliant Formulation

---

## FEATURES/BENEFITS

### Description

DuPont™ Styrofoam™ Brand Panel Core 20 Freezer Extruded Polystyrene (XPS) Foam Insulation\* was designed specifically for the walk-in cooler industry meeting specific regulations for this high performance market. It consists of a closed-cell, high performance core material featuring a proprietary extrusion process facilitating precise control of parameters like density, cell size and cell orientation. This process yields foam boards that can stand up to the most demanding and extensive array of composite panel applications.

Styrofoam™ Brand Panel Core 20 Freezer is supplied in sheets that have been carefully engineered and planed to precise tolerances for an exceptional bonding surface. The closed-cell structure of Styrofoam™ Brand Panel Core 20 resists absorption of water, which helps maintain panel integrity and insulating properties in low temperature applications and other environments with high humidity and moisture conditions. And though the insulation bonds well with adhesives, less adhesive is absorbed by the foam - meaning less glue is required for effective, long-lasting adhesion of facer materials.

### Available Sizes

Styrofoam™ Brand Panel Core 20 Freezer Insulation is available with straight edge treatment in nominal board thicknesses of 4", board lengths up to 216" and board widths up to 50" for the walk-in cooler market. Not all product sizes are available in all regions.

### Ease of Use

Styrofoam™ Brand Panel Core 20 Freezer Insulation is strong, yet lightweight and easy to fabricate into various sizes and shapes to meet specific design needs. Styrofoam™ Brand Panel Core 20 sheets:

- Have been carefully engineered and planed to precise tolerances
- Provide an exceptional bond surface
- Resist water absorption
- Help maintain panel integrity and insulating properties in low-temperature, high-humidity and high-moisture conditions
- Bonds well with adhesives but does not absorb them, resulting in less wasted glue

This product is compliant with US State and Federal HFC regulations, is HFC-134a and HCFC Free (GWP <150), and has a zero ozone-depletion potential. It contains an average of 20% pre-consumer recycled content certified by UL Environment Inc.

---

## PROPERTIES

Styrofoam™ Brand Panel Core 20 Freezer Insulation exhibits physical properties as indicated in Table 1 when tested as represented. Review all instructions and (Material) Safety Data Sheet ((M)SDS) before use. Please contact DuPont at 1-866-583-2583 when additional guidance is required for writing specifications that include this product.

**TABLE 1: Physical Properties of Styrofoam™ Brand Panel Core 20 Freezer XPS Foam Insulation**

Test Method	Property	Typical Value	Units
ASTM D1622	Density	1.8	lb/ft <sup>3</sup>
ASTM D1621	Compressive Strength <sup>1</sup>	20	psi, min., vertical
ASTM D1623	Tensile Strength	50	lb/in <sup>2</sup> , min., vertical
ASTM C273	Shear Strength	25	lb/in <sup>2</sup> , min.
ASTM C273	Shear Modulus	300	lb/in <sup>2</sup> , min.
ASTM C203	Flexural Strength	40	lb/in <sup>2</sup> , min., extruded
ASTM C203	Flexural Modulus	1,500	lb/in <sup>2</sup> , min., extruded
ASTM C272	Water Absorption	0.1	% by vol., max.
ASTM E96	Water Vapor Permeance <sup>4</sup>	1.5	perm, max.
<b>R-Value<sup>2</sup></b>			
ASTM C518	per inch (25 mm), °F·ft <sup>2</sup> ·h/Btu, fresh @ 55°F (13°C) min.	72 **	–
ASTM C518	per inch (25 mm), °F·ft <sup>2</sup> ·h/Btu, fresh @ 20°F (-7°C) min.	8.0 **	–
<b>Surface Burning Characteristics for both foam core and finished product</b>			
ASTM UL 723	Flame Spread	Class A 25	–
	Smoke Developed	<450	–

<sup>1</sup> Vertical compressive strength measured at 10 percent deformation or at yield, whichever occurs first.

<sup>2</sup> R means resistance to heat flow. The higher the R-value, the greater the insulating power.

<sup>3</sup> This numerical flame spread rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

<sup>4</sup> Actual water vapor permeance for 1" thick material. Value decreases as thickness increases

\* Properties shown are representative values for 1" thick material

\*\* Per DOE-10 CFR Appendix B to Subpart R of Part 431. For foam produced as board stock "final chemical form" means after extrusion and ready for assembly into a panel or after assembly into a panel.

## TESTING

### Applicable Standards

**Styrofoam™ Brand Panel Core 20 Freezer Insulation** complies with ASTM C578 Type X.

### Code Compliances

**Styrofoam™ Brand Panel Core 20 Insulation** complies with the following code(s):

- UL Classified, See Classification Certificate D369

Contact your local DuPont sales representative or local authorities for state and local building code requirements and related acceptance.

### Warranty

In the United States, a 50-year thermal limited warranty is available on Styrofoam™ Brand insulation products 1.5 inches and greater. For thickness less than 1.5 inches, other warranties may apply. Visit [building.dupont.com/warranties](http://building.dupont.com/warranties) or contact your DuPont representative for details.

## HANDLING

**WARNING: For Professional Use Only.** Read and follow the entire Handling section and the Safety Data Sheets (SDSs, formerly MSDSs or Material Safety Data Sheets) carefully before use. The information below is designed to protect the user and allow for safe use and handling of Styrofoam™ Brand products. Follow all applicable federal, state, local and employer regulations.

### Precautionary Statements

- **Styrofoam™ Brand Panel Core 20 Freezer Insulation** is combustible; protect from high heat sources. A protective barrier or thermal barrier may be required as specified in the appropriate building code.
- Like all cellular polymers, this product will degrade upon prolonged exposure to sunlight. A covering may be used to block ultraviolet radiation and prevent degradation. Other coverings to protect the foam from the elements and to meet applicable fire regulations may also be required.
- Due to the critical technical design aspects of many of its applications, DuPont recommends that qualified designers or consultants design your system.

- For more information on codes and compliances, consult SDS, call DuPont at 1-866-583-2583 or contact your local building inspector. DuPont can also offer general guidelines and recommendations for **Styrofoam™ Brand Panel Core 20**.

### Shelf Life and Storage

When stored outdoors, keep insulation boards tarped or covered to protect from weather and weighted down to prevent boards from being blown around by the wind. Store above standing water.

### Disposal

Dispose of any residual Styrofoam™ Brand product, coated debris, or solvent in accordance with applicable federal, state, and local government regulations.



**For more information visit us at  
[styrofoam.com/panelcore](https://styrofoam.com/panelcore)  
or call 1-866-583-2583**

**NOTICE:** No freedom from any patent owned by DuPont or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where DuPont is represented. The claims made may not have been approved for use in all countries or regions. DuPont assumes no obligation or liability for the information in this document. References to "DuPont" or the "Company" mean the DuPont legal entity selling the products to Customer unless otherwise expressly noted. NO EXPRESS WARRANTIES ARE GIVEN EXCEPT FOR ANY APPLICABLE WRITTEN WARRANTIES SPECIFICALLY PROVIDED BY DUPONT. ALL IMPLIED WARRANTIES INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. The buyer assumes all risks as to the use of the material. Buyer's exclusive remedy or any claim (including without limitations, negligence, strict liability, or tort) shall be limited to the refund of the purchase price of the material. Failure to strictly adhere to any recommended procedures shall release DuPont Specialty Products USA, LLC or its affiliates, of all liability with respect to the materials or the use thereof. The information herein is not intended for use by non-professional designers, applicators or other persons who do not purchase or utilize this product in the normal course of their business.

**DuPont™ Styrofoam™ Brand Extruded Polystyrene Foam Insulation**

**CAUTION:** This product is combustible. Protect from high heat sources. A protective barrier or thermal barrier may be required as specified in the appropriate building code. For more information call the DuPont Contact Center at 866-583-2583 or contact your local building inspector. For emergencies contact Chemtrec 800-424-9300, CCN (Contract Number) 7442.

**WARNING:** Rigid foam insulation does not constitute a working walkable surface or qualify as a fall protection product.

Building and/or construction practices unrelated to building materials could greatly affect moisture and the potential for mold formation. No material supplier including DuPont can give assurance that mold will not develop in any specific system.

DuPont™, the DuPont Oval Logo, and all trademarks and service marks denoted with ™, SM or ® are owned by affiliates of DuPont de Nemours, Inc. unless otherwise noted. © 2024 DuPont. All rights reserved.

43-D100112-enUS-1224 CDP