Product Data Sheet

**AMBERLITE™ HPR1300 Na Ion Exchange Resin**
Uniform Particle Size, Gel, Strong Acid Cation Exchange Resin for Industrial Softening Applications

**Description**
AMBERLITE™ HPR1300 Na Ion Exchange Resin is a high-quality resin for use in industrial softening when managing a more thermally or oxidatively challenging water stream. It offers a balance of operating performance, simple operation, long resin life, and cost-effective operation. The chemical properties and particle size of the resin have been optimized to help yield excellent operating capacity and rinse characteristics, reducing chemical regenerant and rinse water usage while maintaining a superior physical stability.

AMBERLITE™ HPR1300 Na is compatible with all system technologies and bed configurations. For more details on the use of this product for demineralization, refer to the product data sheet for AMBERLITE™ HPR1300 H Ion Exchange Resin.

**Applications**
- Industrial softening, ideally when treating water with:
  - High oxidant level
  - High temperature on the cation resin
- Demineralization (when the sodium-form is preferred by the user)

**System Designs**
Compatible with all system technologies and bed configurations:
- Co-current
- Counter-current / Hold-down
- Layered beds
- Packed beds
- Mixed beds
**Typical Properties**

<table>
<thead>
<tr>
<th>Physical Properties</th>
<th>Copolymer</th>
<th>Styrene-divinylbenzene</th>
</tr>
</thead>
<tbody>
<tr>
<td>Matrix</td>
<td>Gel</td>
<td></td>
</tr>
<tr>
<td>Type</td>
<td>Strong acid cation</td>
<td></td>
</tr>
<tr>
<td>Functional Group</td>
<td>Sulfonic acid</td>
<td></td>
</tr>
<tr>
<td>Physical Form</td>
<td>Dark brown, translucent, spherical beads</td>
<td></td>
</tr>
</tbody>
</table>

**Chemical Properties**

- Ionic Form as Shipped: Na⁺
- Total Exchange Capacity: ≥ 2.2 eq/L (Na⁺ form)
- Water Retention Capacity: 39.0 – 45.0% (Na⁺ form)

**Particle Size**

<table>
<thead>
<tr>
<th>Particle Diameter</th>
<th>650 ± 50 µm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Uniformity Coefficient</td>
<td>≤ 1.10</td>
</tr>
<tr>
<td>&lt; 300 µm</td>
<td>≤ 0.1%</td>
</tr>
</tbody>
</table>

**Stability**

- Whole Uncracked Beads: ≥ 94%
- Swelling: Ca²⁺ → Na⁺: 4%
  Na⁺ → H⁺: 7%

**Density**

- Particle Density: 1.31 g/mL
- Shipping Weight: 840 g/L

For additional particle size information, please refer to the Particle Size Distribution Cross Reference Chart (Form No. 177-01775).

**Suggested Operating Conditions**

<table>
<thead>
<tr>
<th>Temperature Range (Na⁺ form)</th>
<th>5 – 150°C (41 – 302°F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>pH Range</td>
<td></td>
</tr>
<tr>
<td>Service Cycle</td>
<td>1 – 14</td>
</tr>
<tr>
<td>Stable</td>
<td>0 – 14</td>
</tr>
</tbody>
</table>

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for mixed beds (Form No. 177-03705) or separate beds (Form No. 177-03729) in water treatment, please refer to our Tech Facts.
**Hydraulic Characteristics**

Estimated bed expansion of AMBERLITE™ HPR1300 Na Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AMBERLITE™ HPR1300 Na as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

**Figure 1: Backwash Expansion**

Temperature = 10 – 60°C (50 – 140°F)

**Figure 2: Pressure Drop**

Temperature = 10 – 60°C (50 – 140°F)

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**Product Stewardship**

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products— from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

**Customer Notice**

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.