



# **Tedlar® PVF Surface Protection for Interiors in Healthcare Environment**



# Agenda

- **Tedlar® Overview**
- **Tedlar® Wallcoverings**
- **Unique Values in Healthcare**
- **Performance and Testing**
- **Various Applications for Interiors**
- **Case show**



# What is Tedlar®?

Tedlar® is a registered trademark for a **highly versatile polyvinyl fluoride (PVF) film** that provides a long-lasting finish to a wide variety of surfaces exposed to harsh environments; while its inert, non-stick properties make it an excellent release film.



# Why Tedlar®?

## Interiors

- ✓ **Mold and bacterial resistant**
- ✓ **Cleanability**
- ✓ **Solvent resistant**
- ✓ **Flame resistant**
- ✓ **Long term protection**
- ✓ **Eco-friendly**
- ✓ **Endurable style**

## Exteriors

- UV & weather stability
- Chemical resistance
- Stain / dirt resistant
- Range of surface gloss
- Low toxicity & volatiles
- Bendability
- Low gas/vapor permeability



# Tedlar® PVF Applications



*For every surface worth protecting*



**Aerospace & Transportation**



**Building & Construction**



**Signage**



**Healthcare**



**Industrials**



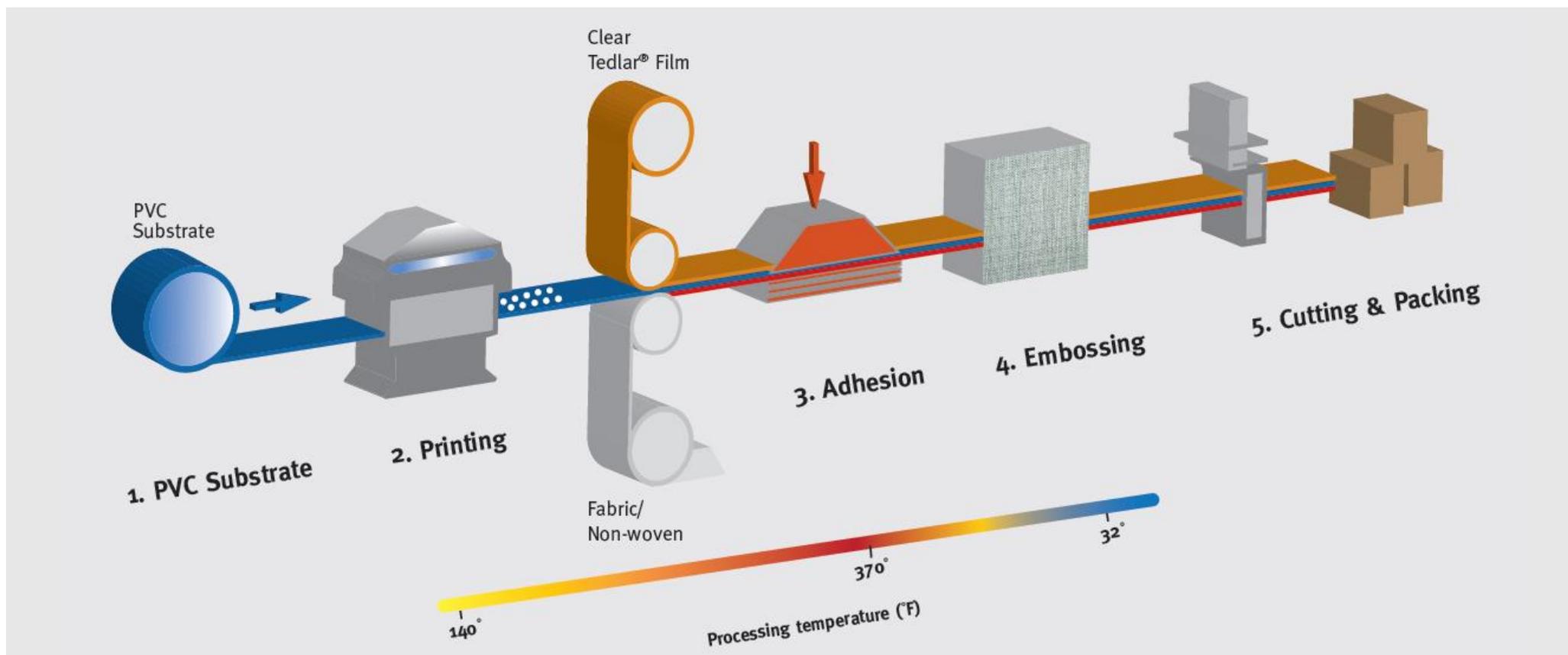
**Bridge & Highway**



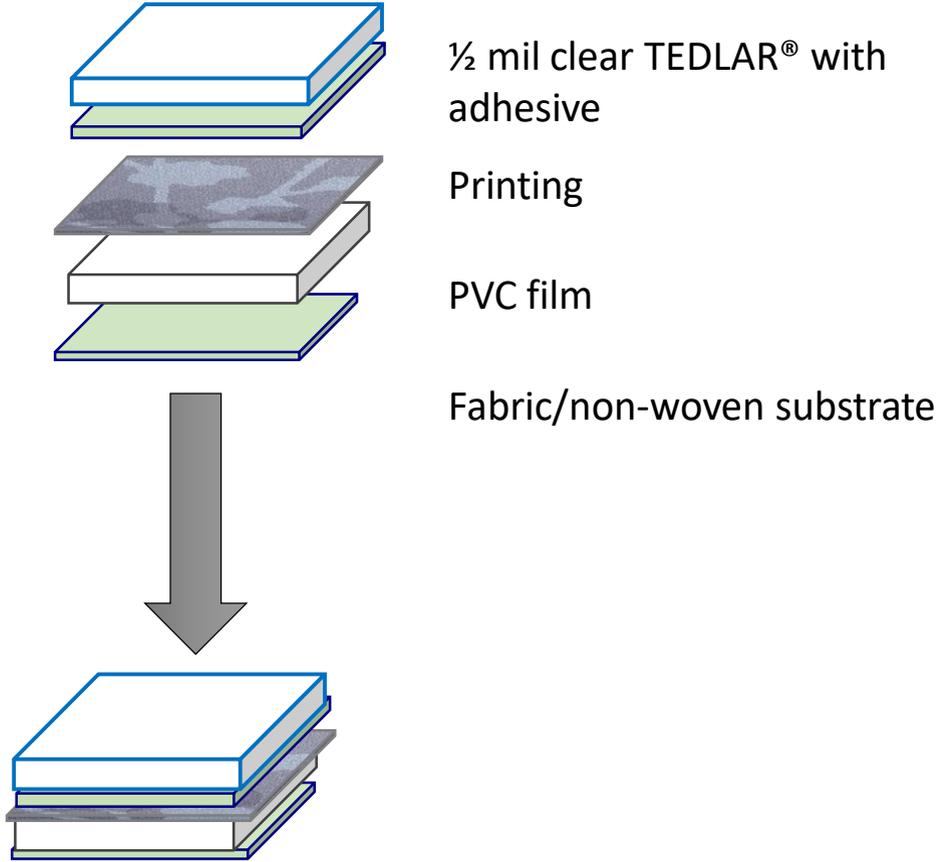
**Photovoltaic**

# Manufacturing Process

TEDLAR® film becomes a part of the wallcovering after being adhered at a high temperature; this means no peeling, or reapplying of the film, ever.



# Product structure



# Tedlar® in Healthcare



Still going strong: Tedlar® protected wallcoverings at delivering durability and style for 30+ years



Omega Medical Center in Delaware region, built in 1985.



To resist stains and solvents, wall covering with "Tedlar" was used in corridors, stairwells of Ciba Chemical and Dye Corp.'s new product laboratory.

Widely known as a low-maintenance exterior finish,  
"Tedlar" moves inside to provide

## Walls that Clean in a Whisk

Atlantic City Hospital, built in 1960s.

*"The Tedlar® based wallcoverings have lasted a long time – better, in fact, than any other wallcovering used elsewhere in the building. It's a heavy-duty product that is aesthetically pleasing."*

---- Siobhan Hawkins, Director of Operations, Omega Medical Center

# Unique Values for Healthcare Interiors

## ✓ **Mold and Bacteria resistance**

- Tedlar® surface does not provide nutrients to enable mold or bacteria growth, certified by MicroStar Labs, ASTM G21 and JIS Z 2801. UL 2824
- Mildew growth resistant with zero additive

## ✓ **Flame resistance**

- Non-flammable and low smoke toxicity, used in aircrafts; Exceed the ASTM E84 Class A rating.
- Meet Grade B1, GB8624-2012, Chinese regulation

## ✓ **Long-term Protection**

- Provide a protective barrier against most staining agents and cleaning solvents, including: bleach, alcohols, ketones (acetone, MEK) and even strong acids and alkalis.

## ✓ **Easy Cleaning**

- Stain resistant to various species in healthcare environment, easy to clean completely after 24h

## ✓ **Safe and GREEN**

- Greenguard GOLD certificate
- Designers & Architects can earn **LEED** points and customers get environmentally certified materials & stylish, healthier indoor spaces.



## ✓ **Chemical resistance**

- Solvent resistant

## ✓ **Endurable style**

- Prevent color fade
- Scrub resistant, ideal for high traffic areas

# Testing Results

- CCC-W-408D

Exceeds Type II classification for wallcovering, scrubability and abrasion test

- ASTM E84 Class A

Flame and smoke spread

- ASTM G21

- UL 2824

Mold and mildew resistant

- JIS Z 2801

Bacterial resistant, against MRSA & E.coli test

- RoHS Compliant

VOC restriction



# Mold and Bacteria Resistance



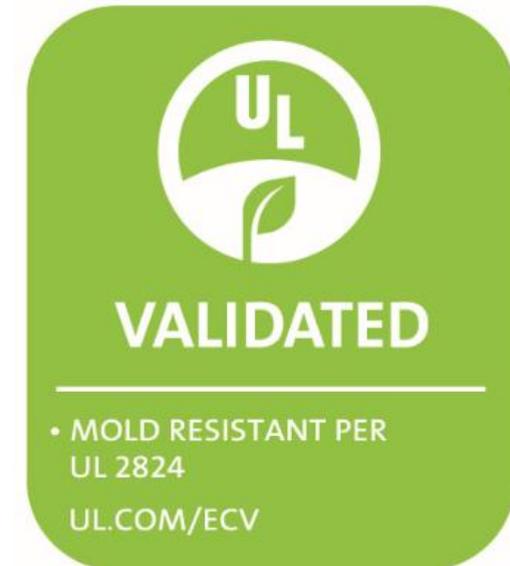
*Certificated by*

- ASTM G21, mildew-resistance achieving a rating of 0 or 1
- JIS Z2801, having antibacterial effectiveness for MRSA and E.coli
- GREENGUARD mold resistant per UL 2824

## ASTM G21: Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi

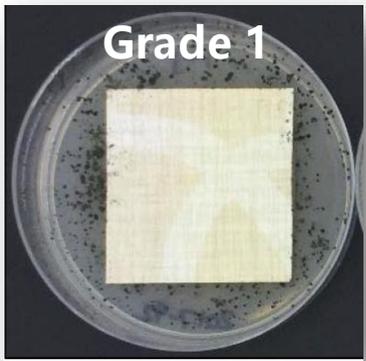
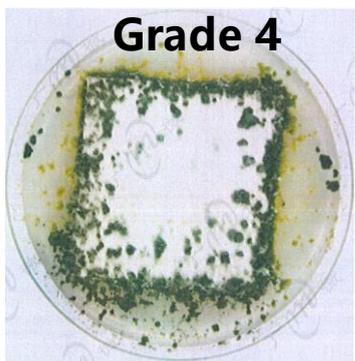
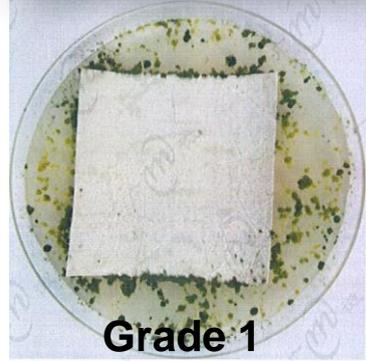
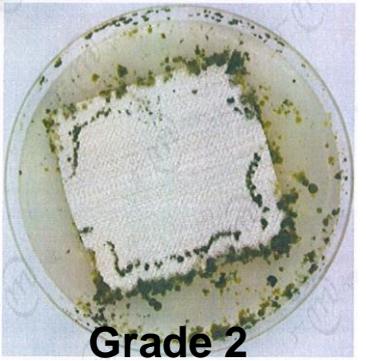
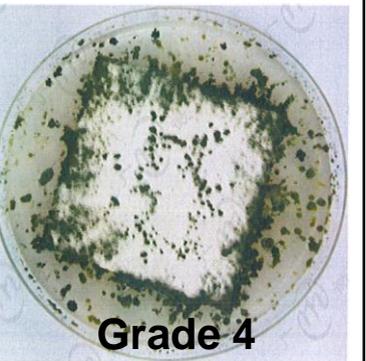
### Legend for Growth Rating

Observed Growth	Rating
None	0
Traces of Growth (less than 10%)	1
Light Growth (10% to 30%)	2
Medium Growth (30% to 60%)	3
Heavy Growth (60% to complete coverage)	4



# Mold Resistance Test

Tedlar® PVF surface keeps mod-resistant Grade 1 after material aging.

	<b>Tedlar® PVF</b>	EVOH	PP	PVC
<b>Before aging</b>	 <p>Grade 1</p>	<p>Grade 0</p>	<p>Grade 0</p>	 <p>Grade 4</p>
<b>After aging</b>	 <p>Grade 1</p>	 <p>Grade 2</p>	 <p>Grade 4</p>	<p>N/A</p>

Aging condition: 85°C/85% humidity, 1000 hours

# Easy-cleaning Test I

For critical areas: Clinic/Patient room/Emergency point etc.

Before aging

Stains	PVF	Wall plastic PVC 1	Wall plastic PVC 2	EVOH	PP	Melamine panel
	Alcohol	Alcohol	Alcohol	Alcohol	Alcohol	Alcohol
Iodophor	5	1	1	4	2	5
Iodine	3	1	1	2	2	5
Methyl violet solution	5	1	1	4	4	4
Furacilin	5	5	1	-	-	-
potassium permanganate	5	1	1	2	5	3

After aging

Stains	PVF	Wall plastic PVC 1	Wall plastic PVC 2	EVOH	PP
	Alcohol	Alcohol	Alcohol	Alcohol	Alcohol
Iodophor	5	1	1	2	2
Iodine	3	1	1	2	2
methyl violet solution	4	1	1	2	4
Furacilin	5	3	1	-	-
potassium permanganate	5	1	1	2	3

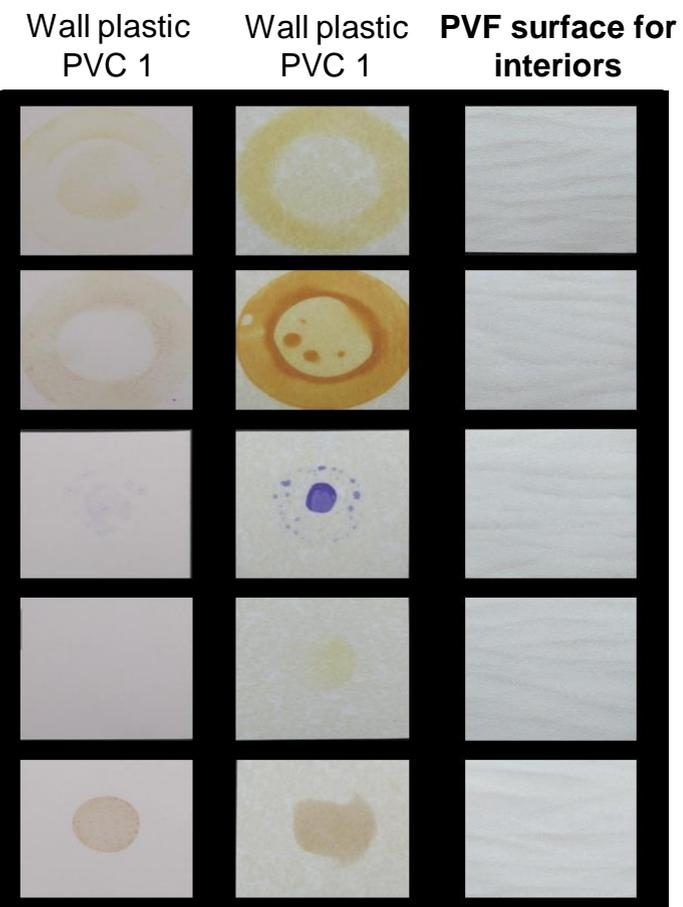
Iodopor

Iodine

Methyl violet solution

Furacilin

Potassium permanganate



Note: leaving stains 24hours before cleaning 5 = completely clean up; 4 = slight stains left 3 = trace left; 2 = obvious stains left; 1 = can not be cleaned up at all  
 Aging test: 15days aging test in 85°C temperature and 85% humidity

# Easy-cleaning Test II

For public areas: reception/lobby/waiting area

- All products were applied to TEDLAR™ Wallcovering and allowed to set for 24 hours. Utilizing the following methods, all products were successfully removed from the TEDLAR™ wallcoverings.

Dry Cloth Cleaning	Wet Cloth Cleaning	Detergent	Solvent
Acid Solutions*	Coffee	Ketchup	Ball Point Pen
Acetone	Grape Juice	Black Crayons	Spray Paint
Butanone	Mustard Sauce	Brown Shoe Polish	
Ethylalcohol	Red Wine	Lipstick	
Gasoline	Tea Stains	White Board Marker	
Glycol	Worcestershire sauce	Oily Pen	
Toluene	Chocolate Syrup	Asphalt	
	Brake Fluid	Mercurochrome	
	Iodine		
	Sodium Hydroxide		



\*Acid solutions include: acetic acid, 10% nitric acid, 20% hydrochloric acid, and 30% sulfuric acid

# Abrasion resistance

Type III surface protection in a type II weight.



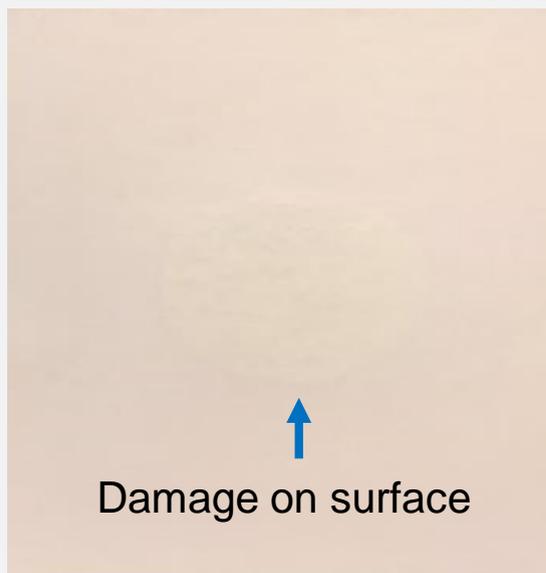
- **TEDLAR™ Wallcoverings** offer exceptional stain and abrasion resistance. They provide a protective barrier against most staining agents and cleaning solvents, including: bleach, alcohols, ketones (acetone, MEK) and even strong acids and alkalis. This barrier ensures staining agents can be easily cleaned, leaving an undamaged, good-as-new appearance that can be maintained over a long period of time. TEDLAR™ Wallcoverings Type II vinyl wallcovering passes the CCC-W-408D **scrubbability and abrasion test** for Type III wallcovering.

# Chemical Resistance Test I

## ◆ Cleaning by disinfectant

Composition of disinfectant: Peracetic Acid, Sodium hypochlorite, Glutaraldehyde

PVC plastic 1



PVC plastic 2



Tedlar® wallcovering



24 hours test in 37% HCl

# Chemical Resistance Test II

## ◆ Cleaning by solvent

PVC sample 1



↑  
Damaged

PVC sample 2



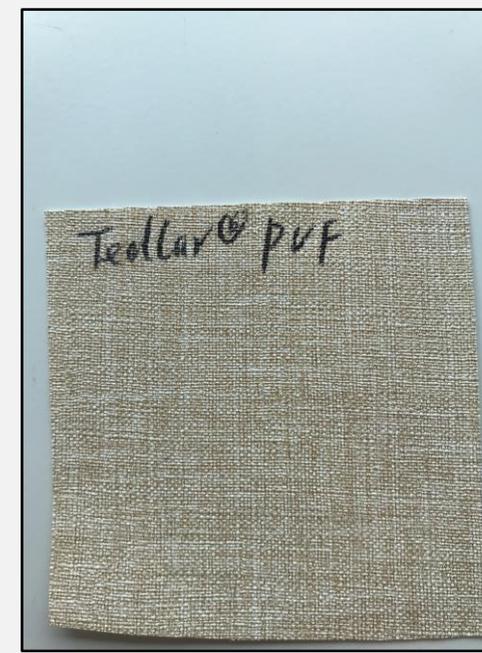
↑  
Damaged

PVC sample 3



↑  
Damaged

Tedlar® wallcovering



↑  
No change

# Chemical resistance

(After exposure to the environments, marked with an X below, Tedlar® showed no significant change in tensile strength, elongation to break, or pneumatic impact strength.)

	1-Year Immersion at Room Temperature	2-Hour Immersion at Boil	31-Day Immersion at 75°C (167°F)
<b>Acids</b>			
Acetic Acid (glacial)	X		X
Hydrochloric Acid (10% & 30%)			X
Hydrochloric Acid (10%)	X	X	
Nitric Acid (20%)	X		
Nitric Acid (10% & 40%)			X
Phosphoric Acid (20%)	X		
Sulfuric Acid (20%)	X		
Sulfuric Acid (30%)			X
<b>Bases</b>			
Ammonium Hydroxide (12% & 39%)	X		
Ammonium Hydroxide (10%)			X
Sodium Hydroxide (10%)	X	X	
Sodium Hydroxide (10% & 54%)			X
<b>Solvents</b>			
Acetone	X	X	
Benzene	X	X	
Benzyl Alcohol			X
Dioxane (14)			X
Ethyl Acetate			X
Ethyl Alcohol			X
n-Heptane	X		
Kerosene	X		
Methyl Ethyl Ketone			X
Toluene			X
Trichloroethylene			X
<b>Miscellaneous</b>			
Phenol	X		
Phenol (5%)			X
Sodium Chloride (10%)	X		
Sodium Sulfide (9%)			X
Tricresyl Phosphate			X



# Comparison to other materials

	Paint	Typical Type II Vinyl	TEDLAR™ Wallcoverings	Tile/Stone	Painted Wall Panels
Cleansability	+	+++	++++	++	++
Durability	+	++	+++	+++	++++
Chemical Resistance	-	-	+++	++++	+
Mold and Mildew	+	+	++++	+	++
Flame Resistance	-	++	++	++++	+++
Installment	Easy	Medium	Medium	Difficult	Medium
Repair /Replacement	Easy	Medium	Medium	Difficult	Medium
Cost	\$	\$\$	\$\$	\$\$\$	\$\$\$

TEDLAR™ Wallcoverings offer **excellent cleansability, durability, and chemical resistance** with ability to be replaced easily when needed all while being **cost effective versus tile and stone**.

# Surface Protection from all angles

Tedlar® film can be laminated on various substrates to create different applications for interiors

- Wallcoverings (wallpaper or laminated panel)
- Door and window
- Ceiling panel
- Floor materials
- Furniture surface
- Acoustical panel

*PVF film or wallcovering laminated on different substrates:*



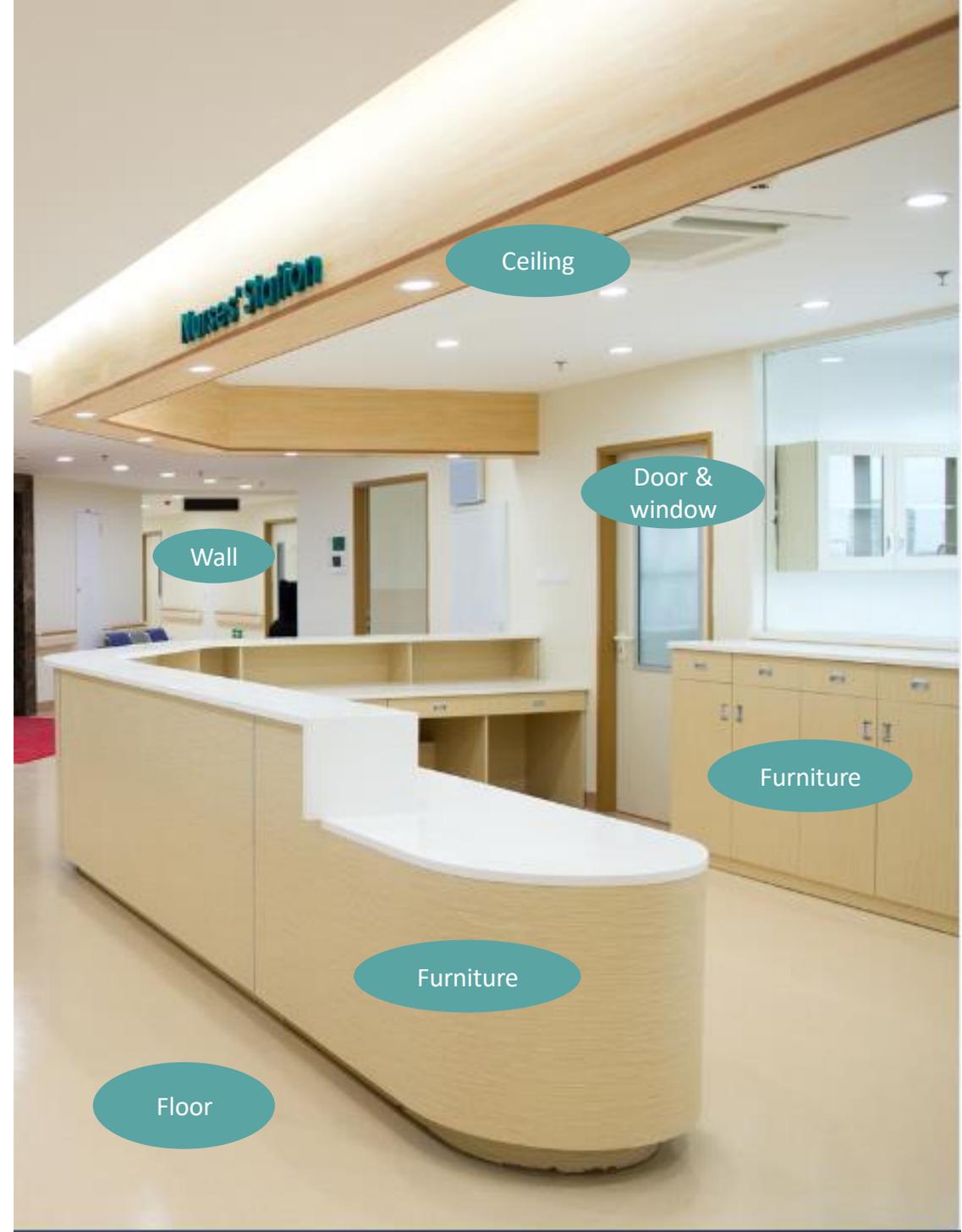
PVC



Metal



Wood or plasterboard



# Case study

Healthcare Environment





## Premium Wallcovering Delivers Best Value for Busy Emergency Room

### - Mississippi Baptist Medical Center in Jackson



Renovated emergency room

Facility managers at the Mississippi Baptist Medical Center in Jackson weren't guessing when choosing wallcoverings for a renovated emergency room area. Relying on more than 20 years of experience with wallcoverings protected with DuPont *Tedlar*<sup>®</sup> PVF film, they confidently selected LSI's Versa vinyl wallcovering with *Tedlar*<sup>®</sup>. The job used 2,500 sq yd (2,090 sq m) of wallcovering in waiting rooms, treatment areas, corridors, restrooms and other high-traffic areas.

#### Benefits Gained

**Lower lifetime costs.** Studies conducted by Mississippi Baptist Medical Center's management show that wallcovering protected with *Tedlar*<sup>®</sup> is the most economical solution for heavily used hospital areas because it minimizes the need for repair.

**Lasting good looks.** In the busy emergency room, with 30,000 patient visits annually, *Tedlar*<sup>®</sup> helps wallcovering resist abrasion, scuffing and staining.

**Easy maintenance.** Most soil wipes off *Tedlar*<sup>®</sup> with mild cleaners. More stubborn materials can be removed with strong solvents without damage to wallcoverings.

#### Material Chosen and Why

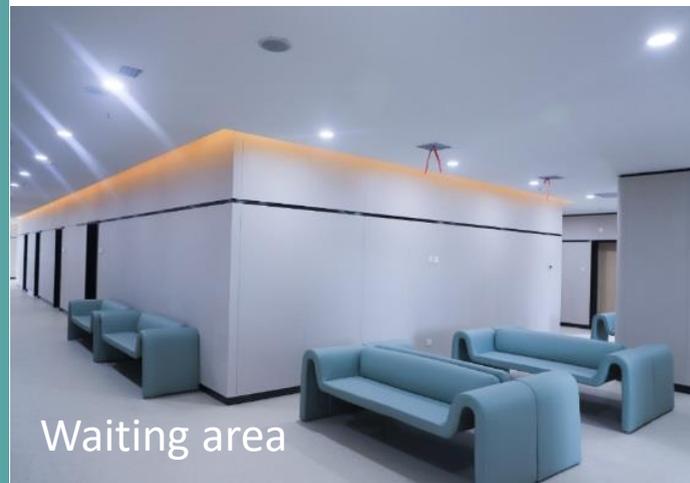
Wallcovering protected with *Tedlar*<sup>®</sup> meet rigorous requirements for resistance to staining, abrasion and scuffing, easy cleanability and low lifetime costs.

Tedlar® PVF Interior Surface perfectly combine **Tedlar® wallcoverings' superior functionalities and durable metal board** that enables enduring style and extreme cleanliness. The **modular parts** with installation steps that can meet all the requirements for the healthcare environment construction.

Application area: patient room, public area, waiting area.



VIP guests area: metal panel laminated with Tedlar® wallcovering



Waiting area



Corridor



Hospital in Changsha Guangxiu, Hunan China

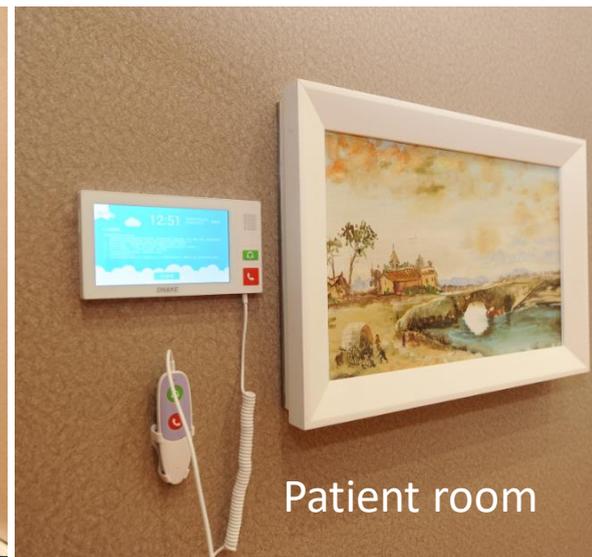
Modern healthcare environment creation for a private maternity hospital. Over 30,000 sqm Tedlar® wallcoverings laminated on fiber cement board pre-installed, covering doctor's office, corrido, VIP patient room and operation room. **Stain resistant, easy-cleaning and durable protection** are key elements for owners of the hospital to choose Tedlar®. Panel system installation keeps onsite installation clean and efficient.

Application area: diagnostic office, patient room, labor room, ultrasound diagnosis area

Hospital in Chengdu Xinan, Sichuan China



Diagnostic office: fiber-cement plasterboard laminated with Tedlar® wallcovering



Patient room

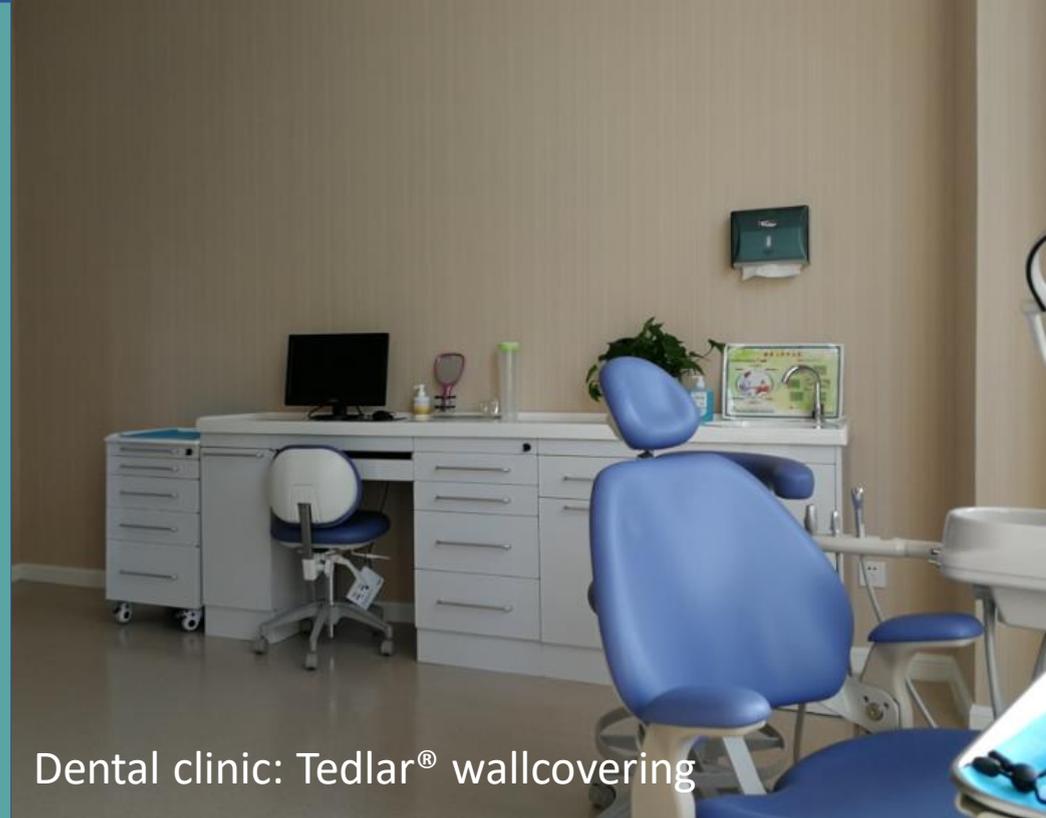


labor room

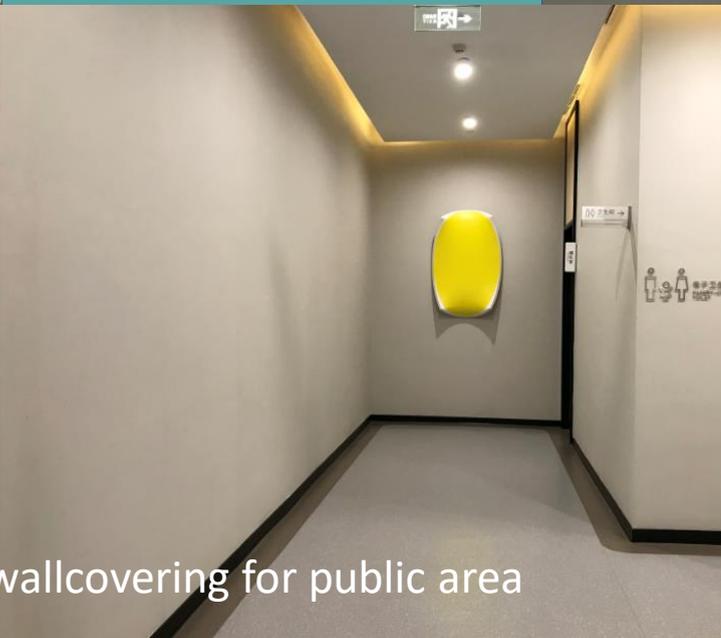


Children Health Management Center: Tedlar® wallcovering for public area

More cases  
in  
Healthcare  
are  
coming!



Dental clinic: Tedlar® wallcovering



Traditional Chinese Medicine Hospital



THANKS

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