For high-performance bonding in lightweight multi-material vehicles, BETAFORCE™ composite bonding adhesive from DuPont enables significant weight reduction, acoustic performance flexibility is maintained while processing performance and sustainability goals are achieved.

BETAFORCE is an ideal choice for joining carbon fiber and glass fiber composites and other dissimilar materials in a variety of lightweight designs, including modular assemblies. It can be used to bond coated metals like steel to aluminum, carbon fiber panels to steel or aluminum and sheet molding compound (SMC) to aluminum. Composites are gaining traction in automotive production due to their weight-saving potential, yet they remain difficult to join. Adhesives offer a reliable alternative to traditional mechanical and thermal processes, which cannot be applied to these lightweight materials. Advanced bonding solutions such as BETAFORCE™ composite bonding adhesives from Dupont enable a continuous bond line and cohesive joining of surfaces.

Recent formulations of BETAFORCE offer a cycle time of around one minute and are currently being used for mass series production. Open times can be adjusted to accommodate specific mounting requirements in the plant, such as a quicker curing time by infrared treatment and the initial adhesion requires no additional fixing tools.

Solutions from DuPont

BETAFORCE™ Composite Bonding Adhesives
for Lightweight Multi-material Vehicles

- Structural roof assembly & attachment
- Tailgate/liftgate
- Trunk lids/Hoods
- Spoiler
- Door modules
- Body closures
- Passenger cells
Additional processing and performance benefits include:

- Enables reduction in wall thicknesses due to structural mechanical properties of adhesive
- Allows for optimization of substrates and adhesive joint structure
- Excellent temperature resistance and retention of modulus across the working temperature range
- Enables process time reduction and significant investment savings due to very fast acceleration capabilities
- Reduces process complexity due to primerless adhesion performance
- Provides a corrosion barrier between dissimilar materials
- Reduces noise, vibration and harshness and improves crash performance

**BETAFORCE™ performance—Shear modulus vs. temperature**

![Graph showing shear modulus vs. temperature for BETAFORCE adhesives](image)

About DuPont Transportation & Industrial

DuPont Transportation & Industrial (T&I) delivers a broad range of technology-based products and solutions to the transportation, electronics, healthcare, industrial and consumer markets. T&I partners with customers to drive innovation by utilizing its expertise and knowledge in polymer and materials science. T&I works with customers throughout the value chain to enable material systems solutions for demanding applications and environments. For additional information about DuPont Transportation & Industrial, visit dupont.com