BETASEAL™ 1527EP

60-minute minimum drive away at -10°C

- 60-minute minimum drive away in temperatures from -10°C to 40°C
- High-modulus formula helps maintain structural integrity at original equipment levels
- Non-conductive urethane reduces interference with radio, mobile phone, GPS or additional driver aid technologies
- No heating required for improved work efficiency
- Improved formula is easy to use with excellent decking and short cut-off string
- Choice of three sizes – 310 ml cartridge or 400 ml or 600 ml sausage packs

www.dupont.com

1 Billion Windshields Bonded Using BETASEAL™ Adhesives

QUALITY

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OEM QUALITY

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BETASEAL™ 1527EP – improved formulation delivers outstanding performance and is even easier to use

60-minute minimum drive away at -10°C

A 60-minute minimum drive away ensures a secure finish even on cold days. Yet at these low temperatures, BETASEAL™ 1527EP remains easy to gun and doesn’t require heating. The improved formula promotes superior decking and short cut-off string.

High-modulus formula promotes structural integrity

The high-modulus formula helps promote the car’s structural integrity and stabilization to improve the ride and reduce rattles, vibrations and other vehicle noises. It’s also non-conductive so it reduces interference with radio, mobile phone, GPS or additional driver aid technologies.

More information

For more information on how BETASEAL™ 1580 and AINS technology can help your customers get back on the road, visit www.dupont.com.

<table>
<thead>
<tr>
<th>Physical Properties</th>
<th>BETASEAL™ 1527EP*</th>
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</thead>
<tbody>
<tr>
<td>Minimum Drive-Away Time</td>
<td>60 minutes</td>
</tr>
<tr>
<td>G Modulus</td>
<td>&gt;21 MPa</td>
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<tr>
<td>Conductivity</td>
<td>Non-conductive</td>
</tr>
<tr>
<td>Bulk Resistivity</td>
<td>$1 \times 10^{10} \Omega cm</td>
</tr>
<tr>
<td>Working Time</td>
<td>10-12 minutes</td>
</tr>
<tr>
<td>Material Temperature Range</td>
<td>-5°C to 40°C</td>
</tr>
<tr>
<td>Ambient Temperature Range</td>
<td>-10°C to 40°C</td>
</tr>
<tr>
<td>Extrudability</td>
<td>Easy with professional dispensers</td>
</tr>
<tr>
<td>Storage Stability</td>
<td>9-month shelf life</td>
</tr>
</tbody>
</table>

*Results based on DuPont internal testing.

Easy-to-use: Clean, Prime and Bond

Clean

Bonding surfaces must be clean of dirt, dust, water, oil, silicone and grease prior to priming and adhesive application. Use BETABRADE™ F1 to help remove contaminants from glass and BETACLEAN™ 3300 to inspect and clean glass before installation.

Prime

Priming of the glass and aperture is required before application of BETASEAL™ 1527EP. BETAPRIME™ 5504G is an all-in-one primer suitable for all surfaces: cut-back PU bead, aperture, glass and ceramic frit.

Bond

BETASEAL™ Adhesives are easy to gun in most weather conditions and do not require heating.