



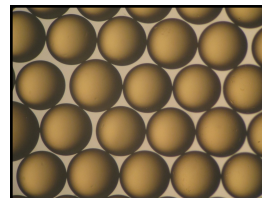
Product Data Sheet

AmberLite™ HPR1200 Na Ion Exchange Resin

Uniform Particle Size, Gel, Strong Acid Cation Exchange Resin for Industrial Softening Applications

Description

AmberLite™ HPR1200 Na Ion Exchange Resin is a high-quality resin for use in industrial softening applications when high performance and cost-effective operation is required. The chemical properties and particle size of the resin have been optimized to help yield excellent operating capacity and rinse characteristics, while reducing chemical regenerant and rinse water usage.



AmberLite™ HPR1200 Na is compatible with all system technologies. It is available for demineralization applications when the sodium-form is preferred by the user. For more details on the use of this product for demineralization, refer to the product data sheet for AmberLite™ HPR1200 H Ion Exchange Resin.

Applications

- Industrial softening
- Demineralization (when the sodium-form is preferred by the user)

System Designs

Compatible with all system technologies:

- Co-current
- Counter-current / Hold-down
- Packed beds
- Mixed beds

Historical Reference

AmberLite™ HPR1200 Na Ion Exchange Resin has previously been sold as DOWEX MARATHON™ 1200 Na Ion Exchange Resin.

Typical Properties

| Physical Properties | |
|----------------------------|--|
| Copolymer | Styrene-divinylbenzene |
| Matrix | Gel |
| Type | Strong acid cation |
| Functional Group | Sulfonic acid |
| Physical Form | Dark brown, translucent, spherical beads |
| Chemical Properties | |
| Ionic Form as Shipped | Na ⁺ |
| Total Exchange Capacity | ≥ 2.0 eq/L (Na ⁺ form) |
| Water Retention Capacity | 43.0 – 50.0% (Na ⁺ form) |
| Particle Size § | |
| Particle Diameter | 585 ± 50 µm |
| Uniformity Coefficient | ≤ 1.10 |
| < 300 µm | ≤ 0.1% |
| > 850 µm | ≤ 3.0% |
| Stability | |
| Whole Uncracked Beads | ≥ 95% |
| Swelling | Ca ²⁺ → Na ⁺ : 5% Na ⁺ → H ⁺ : 8% |
| Density | |
| Particle Density | 1.29 g/mL |
| Shipping Weight | 820 g/L |

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

Suggested Operating Conditions

| | |
|--|------------------------|
| Temperature Range (Na ⁺ form) | 5 – 150°C (41 – 302°F) |
| pH Range | |
| Service Cycle | 1 – 14 |
| Stable | 0 – 14 |

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [mixed beds](#) (Form No. 45-D01127-en) or [separate beds](#) (Form No. 45-D01131-en) in water treatment, please refer to our Tech Facts.

Hydraulic Characteristics

Estimated bed expansion of AmberLite™ HPR1200 Na Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLite™ HPR1200 Na as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

Figure 1: Backwash Expansion
Temperature = 10 – 60°C (50 – 140°F)

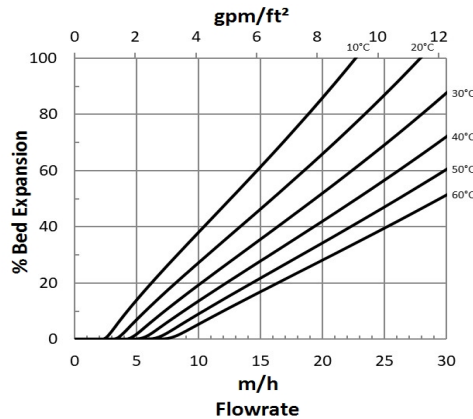
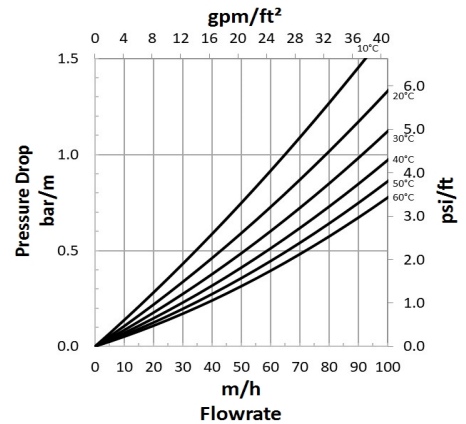


Figure 2: Pressure Drop
Temperature = 10 – 60°C (50 – 140°F)



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Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

Have a question? Contact us at:

www.dupont.com/water/contact-us

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