



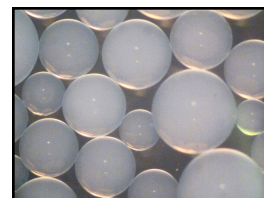
Product Data Sheet

DuPont™ AmberLite™ IRA458 Cl Ion Exchange Resin

Gaussian, Acrylic, Gel, Strong Base Anion Exchange Resin for Industrial Demineralization Applications

Description

DuPont™ AmberLite™ IRA458 Cl Ion Exchange Resin is a general-purpose demineralization resin with a long-established track record of reliable performance in the industry. It offers a good balance of high capacity and high strength for co-flow regenerated systems in industrial water treatment.



Acrylic anion resins have a hydrophilic structure providing unique chemical and physical properties allowing for easy release of the accumulated natural organic compounds during the regeneration step. The properties of the acrylic structure also enable it to withstand high osmotic or mechanical stress. The resin has been optimized to yield excellent operating capacity and efficient regeneration. Acrylic resins can be used effectively when temperatures do not consistently exceed 35°C (95°F).

Compared to a Type I styrenic strong base anion resin, AmberLite™ IRA458 Cl will yield greater operating capacity due to more complete regeneration and exhibits higher organic fouling resistance.

Applications

- Demineralization
 - Ideally when treating water with:
 - High organic fouling potential
 - When the treatment goal is:
 - Removal of strong and weak acids

System Designs

- Co-current

Historical Reference

AmberLite™ IRA458 Cl Ion Exchange Resin has previously been sold as AmberLite™ IRA458 Ion Exchange Resin.

Typical Properties

Physical Properties	
Copolymer	Crosslinked acrylic
Matrix	Gel
Type	Strong base anion, Type I
Functional Group	Quaternary ammonium
Physical Form	White, translucent, spherical beads
Chemical Properties	
Ionic Form as Shipped	Cl ⁻
Total Exchange Capacity	≥ 1.25 eq/L (Cl ⁻ form)
Water Retention Capacity	58.0 – 62.0% (Cl ⁻ form)
Particle Size §	
Particle Diameter	600 – 900 µm
Uniformity Coefficient	≤ 1.80
< 300 µm	≤ 1.0%
> 1180 µm	≤ 20.0%
Stability	
Whole Uncracked Beads	≥ 95%
Swelling	Cl ⁻ → OH ⁻ ≤ 25%
Density	
Particle Density	1.08 g/mL
Shipping Weight	730 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

Suggested Operating Conditions

Temperature Range	
OH ⁻ form	5 – 35°C (41 – 95°F)
Cl ⁻ form	5 – 80°C (41 – 176°F)
pH Range	
Service Cycle	1 – 14
Stable	0 – 14

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [separate beds](#) (Form No. 45-D01131-en) in water treatment, please refer to our Tech Fact.

Hydraulic Characteristics

Estimated bed expansion of DuPont™ AmberLite™ IRA458 Cl Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLite™ IRA458 Cl as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

Figure 1: Backwash Expansion

Temperature = 10 – 60°C (50 – 140°F)

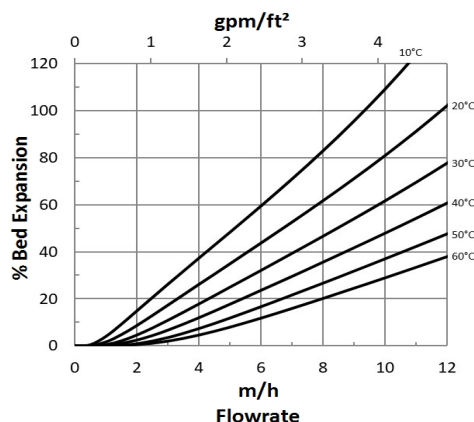
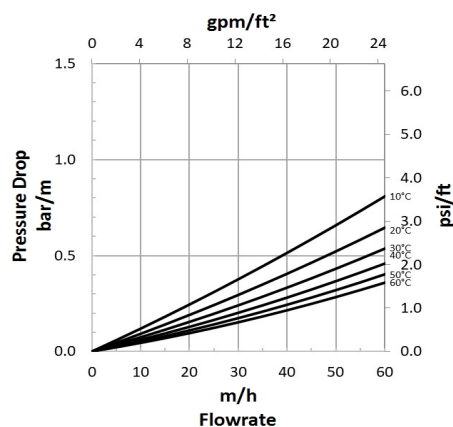


Figure 2: Pressure Drop

Temperature = 10 – 60°C (50 – 140°F)



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Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

Have a question? Contact us at:

www.dupont.com/water/contact-us

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