



## Product Data Sheet

### AmberLite™ PWA10 Ion Exchange Resin

Drinking Water-grade, Uniform Particle Size Resin for Selective Boron Removal

#### Description

AmberLite™ PWA10 Ion Exchange Resin is a unique drinking water-grade ion exchange resin designed for the removal of boron from drinking water. The resin can be regenerated using a two-step process consisting of a regeneration step to displace the boron followed by a conversion step.

AmberLite™ PWA10 has been shown to be nearly universal in its high selectivity for boron. Salts, including bases, do not interfere significantly. The concentration of boric acid or the salt background in the water also has little effect upon the selectivity. This high selectivity for boron and low risk of interference makes AmberLite™ PWA10 highly suitable for removal of boron from water derived from desalination.

#### Applications

- Selective boron removal

#### Typical Properties

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##### Physical Properties

Copolymer	Styrene-divinylbenzene
Matrix	Macroporous
Type	Weak base anion
Functional Group	N-Methylglucamine
Physical Form	Cream, opaque, spherical beads

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##### Chemical Properties

Ionic Form as Shipped	Free base (FB)
Total Exchange Capacity	≥ 0.7 eq/L
Water Retention Capacity	48 – 54%

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##### Particle Size<sup>§</sup>

Particle Diameter	525 ± 75 µm
Uniformity Coefficient	≤ 1.2
< 300 µm	≤ 0.1%
> 1180 µm	≤ 5.0%

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##### Density

Shipping Weight	700 g/L
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<sup>§</sup> For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

#### Suggested Operating Conditions

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Maximum Operating Temperature	40°C (104°F)
pH Range	
Service Cycle	5 – 8
Stable	0 – 14

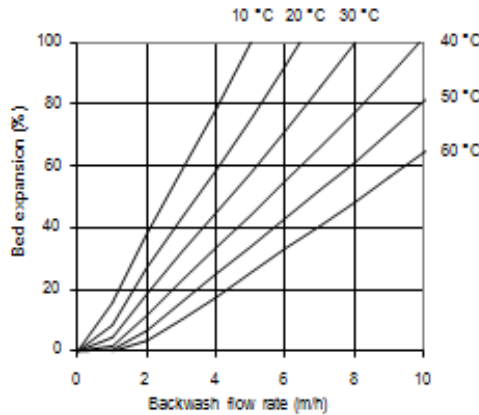
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## Hydraulic Characteristics

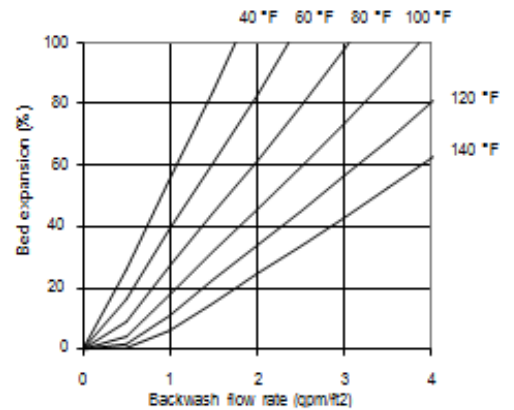
Estimated bed expansion of AmberLite™ PWA10 Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1a and Figure 1b.

Estimated pressure drop for AmberLite™ PWA10 as a function of service flowrate and temperature is shown in Figure 2a and Figure 2b. These pressure drop expectations are valid at the start of the service run with clean water.

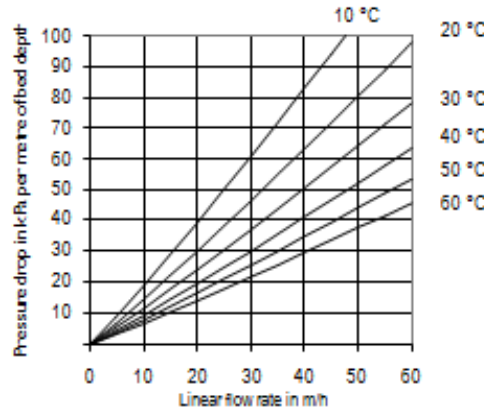
**Figure 1a: Backwash Expansion**  
Temperature = 10 – 60°C



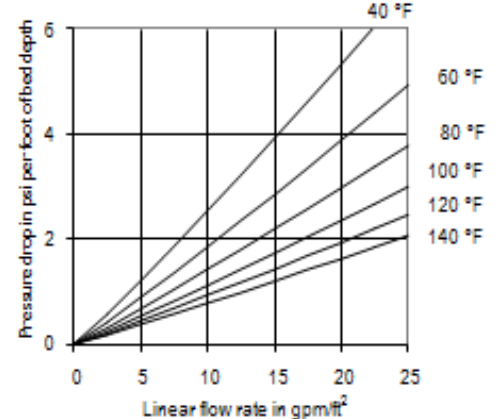
**Figure 1b: Backwash Expansion**  
Temperature = 40 – 140°F



**Figure 2a: Pressure Drop**  
Temperature = 10 – 60°C



**Figure 2b: Pressure Drop**  
Temperature = 40 – 140°F



## Conditioning and Limits of Use

AmberLite™ PWA10 Ion Exchange Resin is suitable for use in potable water applications<sup>1</sup> after an initial commissioning soak in water for 24 h followed by a rinse of 5 bed volumes (35 gal/ft<sup>3</sup>) of potable water at ambient temperature.

The operating capacity of AmberLite™ PWA10 resin depends on the operating conditions.

1. Please confirm the regulatory approval in your specific country of use.

## Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

## Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

## Regulatory Note

This product may be subject to drinking water application restrictions in some countries; please check the application status before use and sale.

Have a question? Contact us at:

[www.dupont.com/water/contact-us](http://www.dupont.com/water/contact-us)

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