

#### Product Data Sheet

# DuPont™ AmberLite™ PWA17 Ion Exchange Resin

High Capacity Strong Base Anion Exchange Resin for Regenerable and Non-Regenerable Applications

#### **Description**

DuPont™ AmberLite™ PWA17 resin is a high quality, strongly basic anion exchange resin with very good mechanical and chemical resistance. It is manufactured for use in potable and drinking water applications.

Uranium, perchlorate and hexavalent chromium bind very tightly to AmberLite™ PWA17, so regeneration results in significant volumes of waste. DuPont recommends disposal of the resin once it is loaded in these applications.

### **Applications**

- Selective removal of uranium, perchlorate, hexavalent chrome and iodine in drinking water/potable water applications
- Non-selective removal of common anions such as nitrate, sulfate and chloride

### **Typical Properties**

Physical Properties	
Copolymer	Styrene-divinylbenzene
Matrix	Gel
Туре	Type I strong base anion
Functional Group	Quaternaryamine
Physical Form	White to amber, translucent, spherical beads
Chemical Properties	
Ionic Form as Shipped	Cl
Total Exchange Capacity	≥ 1.4 eq/L
Water Retention Capacity	43 – 48%
Particle Size §	
> 1,200 µm (16 mesh)	<2%
< 300 µm (50 mesh)	<1%
Stability	
Whole Uncracked Beads	≥90%
Friability:	
Average	≥ 350 g/bead
Density	
Particle Density	1.10 g/mL
Shipping Weight	705 g/L
	44 lbs/ft <sup>3</sup>

<sup>§</sup> For additional particle size information, please refer to the Particle Size Distribution Cross Reference Chart (Form No. 45-D00954-en).

## Suggested Operating Conditions

Maximum Operating Temperatur	re
(H+form)	
OH-	60°C (140°F)
Cl	100°C (212°F)
pH Range	0 – 14
Bed Depth, min.	450 mm (1.5 ft)
Flowrates	
Service	15 – 20 BV*/h
Backwash	See Figure 1
Contact Time	
Regeneration	30 – 45 minutes
Displacement Rinse	30 – 45 minutes
Total Rinse Requirement	2 – 5 BV
Regenerant	NaCl
Concentration	7 – 10%
Temperature, max.	Ambient or up to 50°C (122°F)

<sup>\* 1</sup> BV (Bed Volume) = 1 m3 solution per m3 resin or 7.5 gal solution per ft3 resin

## **Packaging**

## Hydraulic Characteristics

5 cubic feet fiber drums and 1,000 liter super sack

Bed expansion of DuPont™ AmberLite™ PWA17 Ion Exchange Resin as a function of backwash flowrate at 25°C (77°F) is shown in Figure 1. The flowrate necessary to achieve a desired bed expansion for other water temperatures can be calculated with the provided equations.

Pressure drop for AmberLite™ PWA17 as a function of service flowrate at 20°C (68°F) is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

Figure 1: Backwash Expansion

Temperature = 25°C (77°F) gpm/ft<sup>2</sup> 0 120 100 % Bed Expansion 80 60 40 20 0 0 3 12 15 m/h Flowrate

Figure 2: Pressure Drop

Temperature = 20°C (68°F) 10 15 30 20 Pressure Drop bar/m 3 2 ٠. 10 20 50 80 90 30 40 60 70 100 0 m/h Flowrate

For other temperatures use:

 $F_T = F_{25^{\circ}C} [1 + 0.008 (1.8T_{^{\circ}C} - 45)], \text{ where } F \equiv \text{m/h}$  $F_T = F_{77^{\circ}F} [1 + 0.008 (T_{^{\circ}F} - 77)], \text{ where } F \equiv \text{gpm/ft}^2$ 

#### For other temperatures use:

 $P_T = P_{20^{\circ}\text{C}} / (0.026T_{^{\circ}\text{C}} + 0.48)$ , where  $P \equiv \text{bar/m}$  $P_T = P_{68^{\circ}\text{F}} / (0.014T_{^{\circ}\text{F}} +$ 

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Please be aware of the following:

WARNING: Oxidizing agents such as nitric acid attack organic ion exchange resins
under certain conditions. This could lead to anything from slight resin degradation
to a violent exothermic reaction (explosion). Before using strong oxidizing agents,
consult sources knowledgeable in handling such materials.

#### **Regulatory Note**

This product may be subject to drinking water application restrictions in some countries; please check the application status before use and sale.

Have a question? Contact us at:

www.dupont.com/water/contact-us

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