Product Data Sheet

DuPont™ AmberLyst™ 17 Polymeric Catalyst

Industrial-grade, Strongly Acidic Catalyst

Description

DuPont™ AmberLyst™ 17 Polymeric Catalyst is a high-activity, premium-grade catalyst. The high activity is imparted by DuPont's unique uniform particle size technology, coupled with a high degree of sulfonic acid functionality.

AmberLyst™ 17 is particularly suited for fixed bed operations running with rapid throughput. The particle size has been optimized to its usage in batch reactors as it provides fast kinetics, e.g., for phenol alkylation reactions.

Applications

- Fixed bed operations running with rapid throughput
- Batch reactors or CSTRs
- Phenol alkylation

Typical Properties

Physical Properties	
Copolymer	Styrene-divinylbenzene
Matrix	Macroporous
Type	Strong acid cation
Functional Group	Sulfonic acid
Physical Form	White to yellow, opaque, spherical beads
Nitrogen BET	
Surface Area	30 m^2/g
Total Pore Volume	0.35 cc/g
Average Pore Diameter	200 Å
Chemical Properties	
Ionic Form as Shipped	H^+
Concentration of Acid Sites ‡	≥ 4.90 eq/kg ≥ 1.85 eq/L
Water Retention Capacity	50 – 54%
Particle Size §	
Particle Diameter	475 ± 50 µm
< 297 µm	≤ 1.0%
400 – 650 µm	≥ 95.0%
Density	
Shipping Weight	760 g/L

‡ Dry Weight Capacity ≥ 4.90 eq/kg; Total Exchange Capacity (on a water-wet basis) ≥ 1.85 eq/L

§ For additional particle size information, please refer to the Particle Size Distribution Cross Reference Chart (Form No. 45-D00954-en).

Suggested Operating Conditions

Maximum Operating Temperature	120°C (248°F)
Bed Depth, min.	600 mm (2.0 ft)
Pressure Drop, max.	1 bar (15 psig) across the bed
Flowrates	
Linear Hourly Space Velocity (LHSV)	0.5 – 5 h^{-1}

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Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

Have a question? Contact us at:

www.dupont.com/water/contact-us

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