



Product Data Sheet

DuPont™ AmberTec™ UP252 H Ion Exchange Resin

Macroporous, Strong Acid Cation Exchange Resin for Mixed Bed Demineralization
Applications for the Semiconductor Industry

Description

DuPont™ AmberTec™ UP252 H Ion Exchange Resin is a semiconductor-grade, macroporous, strong acid cation. Due to the very high quality of the raw materials and the cleaning procedure carried out at the end of the manufacturing process, this resin can be used as a component of mixed beds for the production of ultrapure water. In this application, AmberTec™ UP252 H is designed to be paired with anionic AmberTec™ UP900 OH Ion Exchange Resin.



Resin Pairings

Recommended pairing:

- AmberTec™ UP900 OH Ion Exchange Resin (macroporous)

Applications

- Regenerable, primary mixed beds after reverse osmosis

Historical Reference

AmberTec™ UP252 H Ion Exchange Resin has previously been sold as AmberLite™ UP252 H Ion Exchange Resin.

Typical Properties

Physical Properties	
Copolymer	Styrene-divinylbenzene
Matrix	Macroporous
Type	Strong acid cation
Functional Group	Sulfonic acid
Physical Form	Gray, opaque, spherical beads
Chemical Properties	
Ionic Form as Shipped	H ⁺
Total Exchange Capacity	≥ 1.70 eq/L (H ⁺ form)
Water Retention Capacity	52.0 – 58.0% (H ⁺ form)
Particle Size §	
Particle Diameter	600 – 800 µm
Uniformity Coefficient	≤ 1.60
< 300 µm	≤ 0.1%
Ultrapure Water Performance	
ΔTOC at 2h00 Rinse	≤ 10 ppb C
Density	
Shipping Weight	800 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

Suggested Operating Conditions

Temperature Range (H ⁺ form)	5 – 60°C (41 – 140°F)
pH Range (Stable)	0 – 14

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for **mixed beds** (Form No. 45-D01127-en) or **separate beds** (Form No. 45-D01131-en) in water treatment, please refer to our Tech Facts.

Hydraulic Characteristics

Estimated bed expansion of DuPont™ AmberTec™ UP252 H Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberTec™ UP252 H as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

Figure 1: Backwash Expansion

Temperature = 10 – 60°C (50 – 140°F)

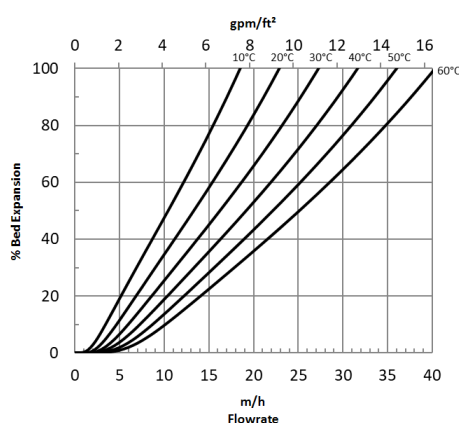
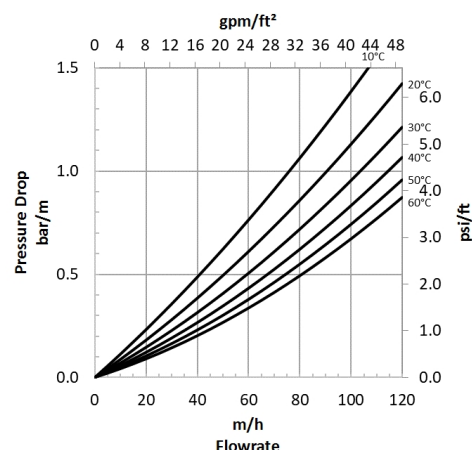


Figure 2: Pressure Drop

Temperature = 10 – 60°C (50 – 140°F)



Quality Assurance

AmberTec™ UP252 H Ion Exchange Resin is tested by DuPont for resistivity, total organic carbon (TOC), and kinetic performance in a mixed bed with AmberTec™ UP900 OH Ion Exchange Resin. Applying the prescribed quality assurance test procedure ensures that all batches will meet stringent ultrapure water (UPW) performance requirements on these most critical parameters.

Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

Have a question? Contact us at:

www.dupont.com/water/contact-us

All information set forth herein is for informational purposes only. This information is general information and may differ from that based on actual conditions. Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where DuPont is represented. The claims made may not have been approved for use in all countries. Please note that physical properties may vary depending on certain conditions and while operating conditions stated in this document are intended to lengthen product lifespan and/or improve product performance, it will ultimately depend on actual circumstances and is in no event a guarantee of achieving any specific results. DuPont assumes no obligation or liability for the information in this document. References to "DuPont" or the "Company" mean the DuPont legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. No freedom from infringement of any patent or trademark owned by DuPont or others is to be inferred.

© 2023 DuPont. DuPont™, the DuPont Oval Logo, and all trademarks and service marks denoted with ™, SM or ® are owned by affiliates of DuPont de Nemours Inc., unless otherwise noted.

