

## Water Solutions

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# DuPont™ IntegraTec™ P Series PES In-Out Modules for Open Platform **Assembly Instructions**

**Version 4**

**October 2022**



**NOTICE:** The information provided in this literature is given in good faith for informational purposes only. DuPont assumes no obligation or liability for the information presented herein. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED

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heart of pure water  
a DuPont brand

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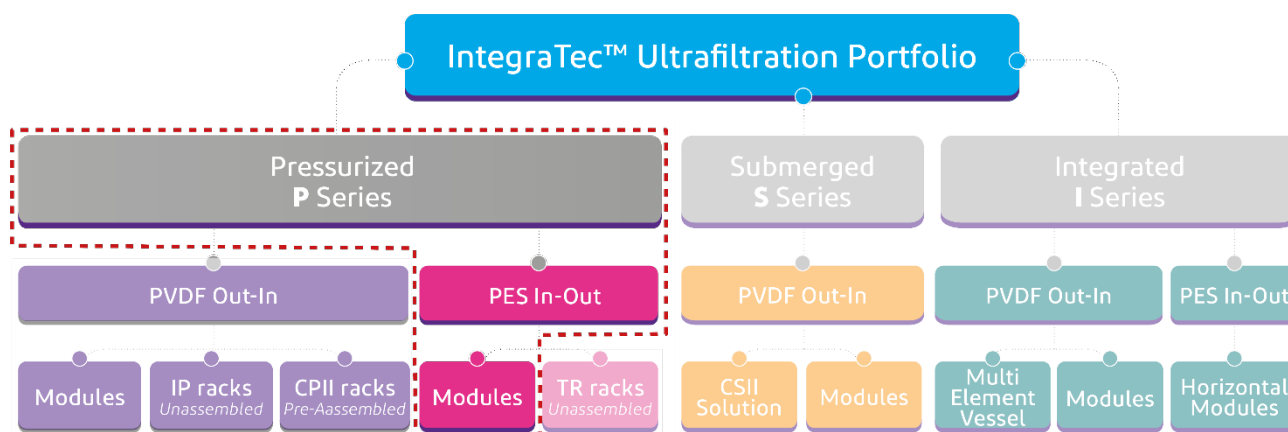
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# 1 Legal Notice

## 1.1 Product

This manual applies to DuPont™ IntegraTec™ pressurized UF In-Out P Series Modules for Open Platforms, parts and components for installation, assembly and disassembly



Duplication and archiving in any form whatsoever – including of excerpts – is only permitted with the written consent of the manufacturer.

All brand and company names in these assembly instructions are registered trademarks of the corresponding companies.

## 1.2 Change Policy


The manufacturer reserves the right to change this process and design guidelines or any part thereof at any time in the interest of continuous product improvement.

The company/party responsible for the assembly of the system described in this manual should obtain the current DuPont™ IntegraTec™ PES-UF In-Out P Series Modules for Open Platforms Assembly Manual:

- Download at: <https://www.dupont.com/brands/integratec-ultrafiltration.html>
- By e-mail to [inge@dupont.com](mailto:inge@dupont.com)
- By telephone under +49 8192 997-700




## 2 About these Instructions

NOTE	
	<p><b>READ THE INSTRUCTIONS!</b></p> <p>Read these instructions completely before assembling and disassembling the equipment. The information contained herein will help you perform the work properly.</p> <p>It is important to follow the safety instructions to prevent injury and property damage.</p> <p>Keep these instructions in a readily accessible place close to the PES-UF Modules. If you transfer the PES-UF Modules to third parties, be sure to include all of these instructions</p>

### 2.1 Objective of these Instructions

- The instructions enable you to install and disassemble the PES-UF Modules perfectly, safely, and quickly.
- The instructions also contain important information about maintenance of the PES-UF Modules.
- The order in which these instructions are presented is designed for optimal learning, enabling you to work your way into the subject matter step by step

#### Warranty Policy

NOTE	
	<p><b>ADHERENCE TO ALL INSTRUCTIONS!</b></p> <p>Full and proper compliance with the Assembly Instructions is a prerequisite for making a claim under the warranty.</p> <p>Any translations of this document into languages other than English provided to you by DuPont are not official translations and are intended solely as a convenience for non-English reading recipients. The only DuPont-approved and valid version of this document is the most current English version provided by DuPont at the time of sale.</p> <p>In the event of making a warranty claim, the operator agrees to automatically provide DuPont™ with a complete set of documentation.</p> <p>Please contact DuPont™ if you wish to deviate from any of the guidelines or specifications provided in this document and request written approval in advance. Otherwise you risk invalidating any warranty claims that you may make in the future.</p>

The aim of this manual is to help our customers to enjoy the full benefits of our products. If you should notice any mistake or have other suggestions for improvements, please write to us on

→ [inge\\_manuals@dupont.com](mailto:inge_manuals@dupont.com)

## **2.2 Target Groups**

### **2.2.1 Qualified Persons**

These instructions are intended for skilled persons with the following qualifications:

- Technical education  
The skilled person must have technical education as a mechanic or mechatronics technician, for example.
- Several years of experience with the installation of industrial systems  
The skilled person must also have several years of experience with the installation of industrial systems.
- Good language skills  
The skilled person must know the language of these instructions well enough to be able to apply the contents of these instructions and to impart these to other persons under their supervision.

### **2.2.2 Skilled Persons with a Supervisory Capacity**

Skilled persons that meet all requirements in section 1.2.1 are considered to be "skilled persons with a supervisory capacity".

### **2.2.3 Involvement of Other Persons**

Other persons may only participate in the assembly or disassembly if continuously supervised and instructed by the skilled persons with a supervisory capacity.

### **2.2.4 Involvement of Multiple Persons**

Some tasks need to be performed by two or more persons for worker protection and safety reasons.

In these cases, the number of persons required is specified in the first step of the procedure.

## 2.3 Symbols in this Manual

### 2.3.1 Instructions

Activities are described as numbered steps that are presented in a table.




The headings of the activity descriptions are primarily intended for personnel with extensive experience in the application of these instructions. They make it possible for this personnel to assemble or disassemble the equipment primarily by reading these headings and observing the graphics.

Notwithstanding this, the detailed description is always binding.

Always read the entire description of a step before beginning with the work it describes.

### 2.3.2 Symbols

The following symbols are used in this manual:

<i>SYMBOL</i>	<i>DESCRIPTION (EXAMPLES)</i>
	<b>IMPORTANT NOTE!</b> Failure to follow the instructions in this note may lead to problems with the product.
	<b>INFORMATION!</b> Following this information will make it easier to assemble the PES-UF Modules.
	<b>CROSS REFERENCE!</b> Detailed information on this topic can be found in other documentation.

## 2.4 Storage and Transfer to Another Party

Keep these instructions in a readily accessible place close to the PES-UF Modules. If you transfer the PES-UF Modules to third parties, be sure to include all of these instructions.

## 3 Safety

### 3.1 Follow the Instructions!

The PES-UF Modules can only be installed or disassembled safely if you first read the instructions, understand these and follow them when assembling and disassembling the equipment.

The manufacturer has designed and built the product according to the latest engineering knowledge, thereby ensuring the best possible safety and preventing injury, property damage and/or environmental damage.

A certain residual risk remains, which can only be avoided by following the correct procedures. The correct procedures and all points that need to be followed are described in these instructions

### 3.2 Intended Use

These instructions describe the requirements and procedures for:

- Installation/assembly of the PES-UF Modules
- Disassembly of the PES-UF Modules

The completely installed PES-UF Modules are intended only for the commercial ultrafiltration of water.

The intended installation and disassembly includes adherence to all specifications in these instructions.


Any other method of installation or disassembly is considered to be unintended use. DuPont™ cannot be held liable for damage that results from unintended use.



### 3.2.1 Residual Risks

Despite the inherently safe design the following residual risks remain:

- Danger of crushing from falling raised loads
- Danger of crushing by industrial trucks and other equipment at the construction site
- Danger of injury from faulty and incomplete assembly
- Danger of falling when using ladders, scaffolding and other climbing aids
- Danger of crushing and shearing from work in the danger zone
- Cutting and impact injuries from sharp corners and edges
- Danger of tripping and impact from pallets, packages and assembled parts at the construction site
- Danger of injury due to physical strain
- Danger of injury due to constricted space
- Danger of injury due to inadequate room height
- Danger of injury and system damage due to exceeding the maximum permissible floor load
- Danger of injury to bystanders, machines and devices in the work area
- Danger of injury during operation due to the installation and use of damaged parts

NOTE	
	In these instructions, these residual risks are indicated by appropriate safety and warning instructions.

### 3.2.2 Conversions and Modifications

Conversion or modification is only permissible with the written approval from the manufacturer.

### 3.2.3 Repairs

Repairs may only be performed by qualified personnel following consultation with the manufacturer.

### 3.3 Standards and Laws



- The PES-UF Modules of the DuPont™ are subject to the EC pressure equipment directive 2014/68/EU, Article 4, Sector 3.
- The locally applicable normative and/or statutory requirements for the installation and disassembly of the PES-UF Modules must be complied with.
- For tools, equipment, machines and facilities that are not included in the delivery, the conditions and instructions of the respective manufacturer apply.

### 3.4 Obligations of the System Integrator

- Ensure that every skilled person with a supervisory capacity (= target group) has a printed copy of these instructions available for the entire duration of the installation and disassembly.
- The current instructions can be downloaded here:  
<https://www.dupont.com/brands/integrattec-ultrafiltration.html>
- On request, we can send you the desired number of printed instructions free of charge.
- You can reach DuPont™ under [inge@dupont.com](mailto:inge@dupont.com) or by telephone +49 8192 997-700.
- Make the necessary personal protective equipment available to all people involved for the duration of the work.
- In case of deficiencies or loss, immediately replace the personal protective equipment.

### 3.5 Obligations of the Operator








- Ensure that all persons working on the PES-UF Modules use the personal protective equipment (safety shoes and helmet) made available to them for the duration of the work.
- Ensure that you are immediately informed in case of deficiencies or loss of personal protective equipment. Provide a replacement immediately, and do not allow work to be performed without complete personal protective equipment.
- Ensure that all persons working on the PES-UF Modules have read the assembly instructions and follow the safety instructions and procedures described herein.

 <b>WARNING</b>	
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>If you begin work without having read the information on the respective procedural step (including any potential warning instructions), this may lead to accidents.</p> <ul style="list-style-type: none"> <li>• Ensure that the operating personnel has the necessary qualification and is sufficiently trained.</li> <li>• Read the description of a procedural step completely and do not begin implementing the step before having done so.</li> </ul>

## 3.6 General Information on Safety and Warning Instructions











### 3.6.1 Categories and Structure

Depending on the severity of the impending or potential danger, the following types of safety and warning instructions are differentiated:

 <b>DANGER</b>	
	<p><b>DANGER TO LIFE!</b></p> <p>Personal injury due to an imminently hazardous situation. If this situation is not avoided, it will lead to serious injury or death.</p> <ul style="list-style-type: none"> <li>• Actions to avert danger.</li> </ul>
 <b>WARNING</b>	
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Personal injury due to a potentially hazardous situation. If this situation is not avoided, it may lead to serious injury or death.</p> <ul style="list-style-type: none"> <li>• Actions to avert danger.</li> </ul>
 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Personal injury due to a potentially hazardous situation. If this situation is not avoided, it may lead to minor or moderate injury.</p> <ul style="list-style-type: none"> <li>• Actions to avert danger.</li> </ul>
<b>NOTE</b>	
	<p><b>CAUTION, PROPERTY DAMAGE!</b></p> <p>Property damage due to an improper procedure.</p> <ul style="list-style-type: none"> <li>• Actions to avert danger.</li> </ul>




### 3.6.2 Warning Symbols

The following warning symbols are used in this manual:

<i><b>WARNING SYMBOL</b></i>	<i><b>DESCRIPTION</b></i>
	<b>GENERAL DANGER SIGN</b> If the necessary safety instructions are not followed, this may lead to death, serious injury and serious property damage.
	<b>SUSPENDED LOADS</b> If the necessary safety instructions are not followed, this may lead to death, serious injury and property damage due to falling loads.
	<b>HEAVY WEIGHTS</b> If the necessary safety instructions are not followed, this may lead to serious back injury due to lifting of heavy loads.
	<b>DANGER OF CRUSHING (BODY)</b> If the necessary safety instructions are not followed, this may lead to death or serious injury due to pinching/crushing of the body.
	<b>DANGER OF CRUSHING (BODY)</b> If the necessary safety instructions are not followed, this may lead to death or serious injury due to pinching/crushing of the body.
	<b>DANGER OF CRUSHING AND SHEARING (HAND)</b> If the necessary safety instructions are not followed, this may lead to serious injury and property damage due to crushing and shearing of the hands and other parts of the body.
	<b>DANGER OF FALLING</b> If the necessary safety instructions are not followed, this may lead to death or serious injury from falling.
	<b>DANGER OF SLIPPING</b> If the necessary safety instructions are not followed, this may lead to serious injury from slipping.
	<b>DANGER OF TRIPPING</b> If the necessary safety instructions are not followed, this may lead to serious injury from tripping.
	<b>DANGER OF CUTTING</b> If the necessary safety instructions are not followed, this may lead to serious injury from cutting on sharp edges.















### 3.6.3 Signs Giving Instructions




The following signs giving instructions are used in this manual for the required personal protective equipment (PPE):




<i>SIGNS GIVING INSTRUCTIONS</i>	<i>DESCRIPTION</i>
	<b>WORKING WITH A HELMET</b> Failure to wear a helmet may result in head injuries. <ul style="list-style-type: none"> <li>• Wear a helmet!</li> </ul>
	<b>WORKING WITH SAFETY SHOES</b> Failure to wear safety shoes may result in foot injuries. <ul style="list-style-type: none"> <li>• Wear safety shoes!</li> </ul>
	<b>WORKING WITH SAFETY GLOVES</b> Failure to wear safety gloves may result in hand injuries. <ul style="list-style-type: none"> <li>• Wear safety gloves!</li> </ul>
	<b>WORKING WITH EYE PROTECTION</b> Failure to wear safety goggles may result in eye injuries. <ul style="list-style-type: none"> <li>• Wear safety goggles!</li> </ul>
	<b>WORKING WITH A SAFETY HARNESS</b> Failure to wear a safety harness may result in injuries due to a fall. <ul style="list-style-type: none"> <li>• When working at great heights, wear a safety harness.</li> </ul>




### 3.6.4 Safety Instructions



The following safety instructions are used in this manual:



 <b>DANGER</b>		
	<p><b>DANGER TO LIFE!</b></p> <p>Danger of crushing from falling raised loads.</p> <ul style="list-style-type: none"> <li>• Never stand under raised loads!</li> <li>• Keep a sufficient distance when transporting and lifting loads!</li> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 
 <b>DANGER</b>		
 	<p><b>DANGER TO LIFE!</b></p> <p>Danger of crushing by industrial trucks and other equipment at the construction site.</p> <ul style="list-style-type: none"> <li>• Keep a sufficient distance when transporting and lifting loads!</li> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 
 <b>WARNING</b>		
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Danger of injury from faulty and incomplete assembly.</p> <ul style="list-style-type: none"> <li>• Do not start up the PES-UF Modules before they have been fully assembled!</li> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> <li>• Wear safety goggles!</li> </ul>	  


! WARNING		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of falling when using ladders, scaffolding and other climbing aids. <ul style="list-style-type: none"> <li>Only use flawless and approved ladders, scaffoldings and other climbing aids!</li> <li>Use a secured safety cage or safety harness when you are being raised by a fork lift truck!</li> <li>Wear a safety helmet!</li> <li>Use a safety harness if necessary!</li> </ul>	 



! WARNING		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of crushing and shearing from work in the danger zone. <ul style="list-style-type: none"> <li>Note the specified number of persons required!</li> <li>Wear safety gloves!</li> <li>Wear safety shoes!</li> </ul>	 



! WARNING		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Cutting and impact injuries from sharp corners and edges. <ul style="list-style-type: none"> <li>Wear safety gloves!</li> <li>Wear safety shoes!</li> </ul>	 

! WARNING		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of tripping and impact from pallets, packages and assembled parts at the construction site. <ul style="list-style-type: none"> <li>Wear a safety helmet!</li> <li>Wear safety shoes!</li> </ul>	 

 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury due to physical strain.</p> <ul style="list-style-type: none"> <li>• Determine the weight of the module in use!</li> <li>• Always note the locally applicable maximum permissible load for personnel!</li> <li>• Note the specified number of persons required!</li> </ul>

 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury due to constricted space.</p> <ul style="list-style-type: none"> <li>• Provide for sufficient space!</li> </ul>

 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury to bystanders, machines and devices in the work area.</p> <ul style="list-style-type: none"> <li>• Protect the work area against unauthorized access and against machines and devices that are not involved!</li> </ul>

 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury during operation due to the installation and use of damaged parts.</p> <ul style="list-style-type: none"> <li>• Only use undamaged parts or parts approved by DuPont™!</li> </ul>

### 3.6.5 Position of Warnings

- General warnings on activities are found at the beginning of each main section.
- Special warnings on the individual steps are located with the corresponding step.

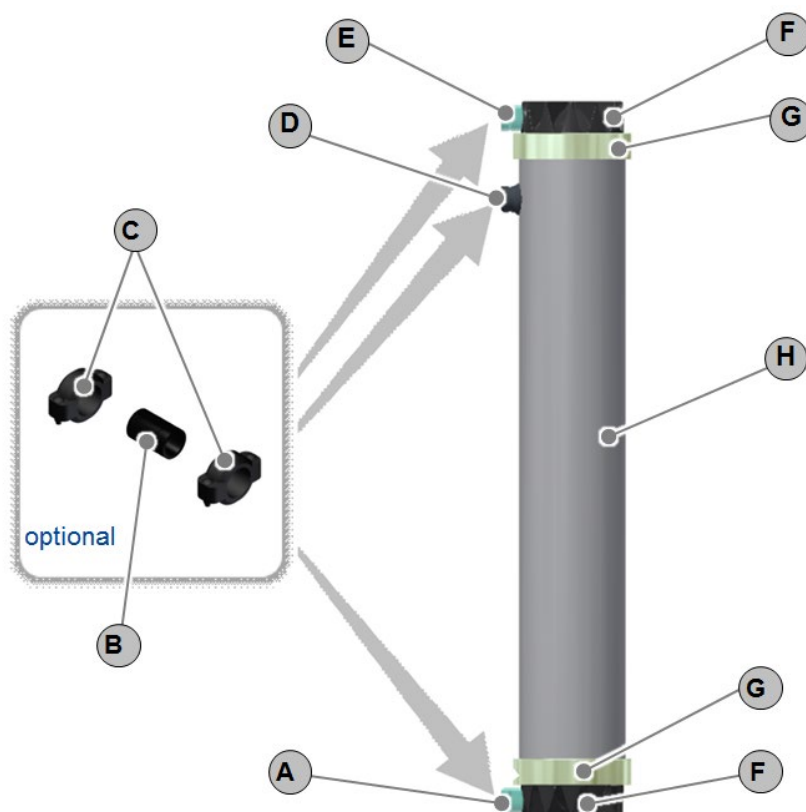


## 4 Device Description

### 4.1 Components

#### 4.1.1 Overview Graphic

Components of the P Series PES-UF Modules



#### 4.1.2 Parts List for P Series PES-UF Modules

Part	Quantity	Single part
<b>A</b>	1	Feed port (bottom)
<b>B</b>	3	Intermediate piece PP 2" length 94 mm
<b>C</b>	6	2" composite coupling set
<b>D</b>	1	Filtrate port
<b>E</b>	1	Feed port (top)
<b>F</b>	2	End caps
<b>G</b>	2	DuPont™ Ultra S 250 couplings
<b>H</b>	1	P Series PES-UF Modules

## 4.2 Functional Description

Part	Description
<b>Feed port (bottom)</b>	Clear connector for the bottom inlet.
<b>Intermediate piece PP 2" length 94 mm</b>	Serves to reduce stress between the modules and the connecting piping.
<b>2" composite coupling set</b>	Connector for the modules, intermediate piece and connecting piping.
<b>Filtrate port</b>	Connector for filtrate.
<b>Feed port (top)</b>	Clear connector for the top inlet.
<b>PES-UF module</b>	A module consists of a large quantity of Multibore™ membranes installed in a cylindrical shell with end caps on both sides.
<b>End cap</b>	Connection cap for the module.
<b>DuPont™ Ultra S 250 coupling</b>	Coupling to connect end cap and module.

## 4.3 Technical Data

The PES-UF Modules are used for the commercial ultrafiltration of water with Multibore™ membranes.

For detailed information, see


- [DuPont™ IntegraTec™ MB 95 PRO PES-UF In-Out Modules for Open Platform Product Data Sheet](#)  
(Form No. 45-D04342-en)
- [DuPont™ IntegraTec™ MB 38 PES-UF In-Out Modules for Open Platform Product Data Sheet](#)  
(Form No. 45-D02254-en)
- [DuPont™ IntegraTec™ MB 60 PES-UF In-Out Modules for Open Platform Product Data Sheet](#)  
(Form No. 45-D04374-en)
- [DuPont™ IntegraTec™ MB 80 PES-UF In-Out Modules for Open Platform Product Data Sheet](#)  
(Form No. 45-D04375-en)
- [DuPont™ IntegraTec™ MB 25 PES-UF In-Out Modules for Open Platform Product Data Sheet](#)  
(Form No. 45-D04376-en)
- [DuPont™ IntegraTec™ MB 40 PES-UF In-Out Modules for Open Platform Product Data Sheet](#)  
(Form No. 45-D04377-en)


## 5 Loading, Transport and Storage

### 5.1 General Instructions

#### Warranty Claim for Transport Damage and Improper Storage

- Modules and components that are irreparably destroyed due to improper loading, transport or storage shall not be covered by DuPont™ IntegraTec™ warranty provisions. Therefore, it is important to always follow the loading, transport and storage instructions provided in these Assembly Instructions.
- Modules that are still contained within their original, sealed packaging may be stored for 12 months from the date they are shipped from the factory. Storing the modules for longer than 12 months shall render the warranty void unless otherwise agreed by DuPont™ in writing.

<i>NOTE</i>	
	<p><b>CAUTION, PROPERTY DAMAGE!</b></p> <p>Property damage caused by mechanical impact.</p> <ul style="list-style-type: none"> <li>• Ensure that the modules are not jarred.</li> </ul>




<i>NOTE</i>	
	<p><b>CAUTION, PROPERTY DAMAGE!</b></p> <p>Property damage caused by impermissible exposure to weather conditions.</p> <ul style="list-style-type: none"> <li>• Adhere to the storage and transport temperatures in a range from -20 °C to 40 °C.</li> <li>• Ensure that the equipment is transported and stored in an enclosed area to keep the components from getting wet and to protect them against excessive heat.</li> <li>• Store all parts and modules under dry, moderately ventilated conditions.</li> </ul>






A detailed description of the packaging can be found in





- [DuPont™ IntegraTec™ PES- UF In-Out Modules for Open Platforms Packaging Description](#) (Form No. 45-D03205-en)





Condition of shipment and box type are subject to modification by DuPont™ without notice.


## 5.2 Warnings





 <b>DANGER</b>		
	<b>DANGER TO LIFE!</b> Danger of crushing from falling raised loads. <ul style="list-style-type: none"> <li>• Never stand under raised loads!</li> <li>• Keep a sufficient distance when transporting and lifting loads!</li> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 



 <b>DANGER</b>		
 	<b>DANGER TO LIFE!</b> Danger of crushing by industrial trucks and other equipment at the construction site. <ul style="list-style-type: none"> <li>• Keep a sufficient distance when transporting and lifting loads!</li> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 

 <b>WARNING</b>		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of falling when using ladders, scaffolding and other climbing aids. <ul style="list-style-type: none"> <li>• Only use flawless and approved ladders, scaffoldings and other climbing aids!</li> <li>• Use a secured safety cage or safety harness when you are being raised by a fork lift truck!</li> <li>• Wear a safety helmet!</li> <li>• Use a safety harness if necessary!</li> </ul>	 

 <b>WARNING</b>		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of crushing and shearing from work in the danger zone. <ul style="list-style-type: none"> <li>• Note the specified number of persons required!</li> <li>• Wear safety gloves!</li> <li>• Wear safety shoes!</li> </ul>	 

 <b>WARNING</b>		
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Cutting and impact injuries from sharp corners and edges.</p> <ul style="list-style-type: none"> <li>Wear safety gloves!</li> <li>Wear safety shoes!</li> </ul>	 

 <b>WARNING</b>		
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Danger of tripping and impact from pallets, packages and assembled parts at the construction site.</p> <ul style="list-style-type: none"> <li>Wear a safety helmet!</li> <li>Wear safety shoes!</li> </ul>	 

 <b>CAUTION</b>		
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury due to physical strain.</p> <ul style="list-style-type: none"> <li>Determine the weight of the module in use!</li> <li>Always note the locally applicable maximum permissible load of persons!</li> <li>Note the specified number of persons required!</li> </ul>	

## 5.3 Loading

### Fork-Lift Truck Requirements

- To lift and transport pallets in a longitudinal direction, only use fork-lift trucks or lift trucks with a fork length of 120 cm or more.
- The use of removable fork extensions or telescope extensions is permissible as long as a fork length of at least 120 cm is ensured when transporting the pallet in the longitudinal direction.

### Stackability

The following maximum stacking heights must be observed:

Module type	Single Unit Packaging (1 UF element per cardboard box)		Multi Unit Packaging (max. 12 UF elements per plywood box)	
	Positioning	Stacking Height	Positioning	Stacking Height
<b>PES-UF Module Open Platform</b>	Horizontal	4	Horizontal	3x*

\*The maximum height is 4m, as long as this is permitted by the loading room height.

### Weight load

- On the basis of the delivery scope, check the total weight with respect to the permissible weight load of the truck.

### Transport Protection

- Ensure that the equipment is transported safely by securing it properly in the truck.

### Load Distribution

- When loading, fill the loading surface without gaps to prevent the transported equipment from tipping, slipping, etc.
- Low packages over which other, higher packages could tip in case of emergency braking must not be positioned at the bulkhead.

## 5.4 Transport

### 5.4.1 Transport Conditions

- During transport, adhere to a temperature range of -20 °C to 40 °C.
- Ensure that the equipment is transported and stored in an enclosed area to keep the components from getting wet and to protect them against excessive heat and direct sunlight.

### 5.4.2 Checking the Freight

Check on IPPC Pallets

- Check that the freight has been mounted on heat-treated IPPC pallets only.
- Freight that is not positioned on IPPC pallets must be remounted on IPPC pallets.

## 5.5 Storage

### 5.5.1 Suitability of the Location

- Adhere to the storage and transport temperatures in a range from -20 °C to 40 °C.
- Ensure that the equipment is transported and stored in an enclosed area to keep the components from getting wet and to protect them against excessive heat and direct sunlight.
- Store all parts and modules under dry, moderately ventilated conditions.

### 5.5.2 Stackability

→ [See section 5.3 Loading](#)


### 5.5.3 Checking the Available Space





Check the maximum floor load of the planned warehouse storage area.





The details on the weights can be found in the delivery papers.

## 6 Installation / Assembly





### 6.1 Warnings





 <b>DANGER</b>		
	<b>DANGER TO LIFE!</b> Danger of crushing from falling raised loads. <ul style="list-style-type: none"> <li>• Never stand under raised loads!</li> <li>• Keep a sufficient distance when transporting and lifting loads!</li> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 



 <b>WARNING</b>		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of falling when using ladders, scaffolding and other climbing aids. <ul style="list-style-type: none"> <li>• Only use flawless and approved ladders, scaffoldings and other climbing aids!</li> <li>• Use a secured safety cage or safety harness when you are being raised by a fork lift truck!</li> <li>• Wear a safety helmet!</li> <li>• Use a safety harness if necessary!</li> </ul>	 

 <b>WARNING</b>		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of crushing and shearing from work in the danger zone. <ul style="list-style-type: none"> <li>• Note the specified number of persons required!</li> <li>• Wear safety gloves!</li> <li>• Wear safety shoes!</li> </ul>	 



 <b>WARNING</b>		
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Cutting and impact injuries from sharp corners and edges.</p> <ul style="list-style-type: none"> <li>• Wear safety gloves!</li> <li>• Wear safety shoes!</li> </ul>	 



 <b>WARNING</b>		
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Danger of tripping and impact from pallets, packages and assembled parts at the construction site.</p> <ul style="list-style-type: none"> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 

 <b>CAUTION</b>	
	<p><b>DANGER OF SLIPPING!</b></p> <p>Be careful when opening the modules, as residual liquid may still leak from the preservation.</p>

## 6.2 General Specifications

### 6.2.1 Calculation of Personnel Requirements

Personnel Requirements for Mounting a Module without a Crane

 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury due to physical strain.</p> <ul style="list-style-type: none"> <li>• Determine the weight of the module in use!</li> <li>• Always note the locally applicable maximum permissible load of persons!</li> <li>• Note the specified number of persons required!</li> </ul>

To mount the module without a crane, calculate the number of persons required as follows.

1. Determine the transport weight of a module you are using from the

→ [4.3 Technical Data](#)

2. Determine the maximum permissible load on a person from the locally applicable laws and safety regulations.
3. Calculate the required number of persons required to lift a module by dividing the module transport weight by the maximum permissible load per person.


Always use the calculated number of persons when a module needs to be lifted and placed on a connecting brace. In our example configuration, a total of 3 persons was determined and specified. Always replace this number by the number you actually determined yourself.


The total number of persons required is always one person more since when setting up modules 1 to 3, one person must hold the already installed modules vertical while the others lift and position another module.

#### Personnel Requirements for Other Tasks

Unless otherwise specified, all other tasks require one person.

### 6.2.2 Tools

<i><b>NOTE</b></i>	
	<p><b>CAUTION, PROPERTY DAMAGE!</b></p> <p>If the tightening torques specified in these instructions are exceeded, the system parts may become damaged and leaks may occur during operation.</p> <ul style="list-style-type: none"> <li>Always adhere to the specified tightening torques!</li> </ul>


<i><b>NOTE</b></i>	
	<p>The 2" composite couplings should be tightened until the contact surfaces of both coupling halves are flush and resting against each other without a gap. These types of couplings do not require a specific torque. The usual range of torque for the 2" coupling is 10-15 Nm.</p>

Only the following tools and devices are approved for the installation of PES-UF Modules:

- Open-end or box wrench (size 17)
- Torque wrench for hexagon socket (size 8)
- Spirit level 2000 mm
- Spirit level 600 mm


### 6.2.3 Preparation of gaskets and O-rings

Do not use silicone or any lubricants or sealants that contain silicone during assembly. Only glycerin may be used as a lubricant for gaskets, O-rings, couplings etc. (with a purity of > 99.7 %).

<i><b>NOTE</b></i>	
	<p><b>USE DISPOSABLE GLOVES!</b></p> <p>Use disposable gloves to apply lubricant to the couplings and gaskets.</p>

## 6.3 Preparing for Assembly

### 6.3.1 Checking the Available Space

<i><b>NOTE</b></i>	
	<p><b>CAUTION, PROPERTY DAMAGE!</b></p> <p>Potential damage due to exposure to the weather or impermissible temperatures.</p>



#### Weather and Temperature Protection

At the location where you are planning to erect the PES-UF Modules, ensure the following:

- The unit is always protected by a roof
- Permanent protection against the weather is provided
- The temperatures are always within the permissible temperature range from 1 °C to +40 °C.

#### Space Conditions

- Check the space conditions around the assembly area.
- Ensure that there is enough space to allow the PES-UF Modules to be installed, disassembled and operated safely.

 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury due to constricted space.</p> <ul style="list-style-type: none"> <li>• Provide for sufficient space!</li> </ul>

#### Floor Characteristics

Ensure that the floor characteristics meet the following minimum requirements

- Level, smooth surface with the necessary strength
- Recommendation: positioning of gullies and drainage channels ensures adequate water drainage, e.g. when emptying the PES-UF Modules.

### 6.3.2 Protecting the Work Area

#### Structure of the Work Area

The work area consists of the following areas:



- The single parts of the PES-UF Modules that are in storage, have been unpacked, are being tested and/or are being processed
- The currently processed PES-UF Modules
- The final location of the PES-UF Modules

and additionally on all routes:

- All required access routes to the areas specified above
- All required walking and driving distance between the areas specified above
- All escape routes from one of the area or routes specified above

#### Protecting the Work Area

- Protect the defined work area against access by persons who are not involved in the procedures for installing the PES-UF Modules
- Protect the defined work area against all machines or devices that are not required for the procedures for installing the PES-UF Modules

 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury to bystanders, machines and devices in the work area.</p> <ul style="list-style-type: none"> <li>• Protect the work area against unauthorized access and against machines and devices that are not involved!</li> </ul>

## 6.4 Checking the Delivery

### 6.4.1 Moving the Packages to the Work Area

Move all packages of the sub-unit being mounted to the vicinity of the work area using suitable transport equipment.

### 6.4.2 Checking for Damage



Step	Activity
<b>1</b>	<b>Checking Packages and Parts</b> <ol style="list-style-type: none"> <li>Check all packages of the delivery for damage.</li> <li>Open all damaged packages.</li> <li>Check all models and/or parts it contains for damage.</li> </ol>
<b>2</b>	<b>Procedure for Damaged Modules or Parts</b> <ol style="list-style-type: none"> <li>Photograph the damage and the associated package label.</li> <li>Document all damage and the respective associated package numbers in writing.</li> <li>Inform your contact at DuPont™ promptly about the damage. Damaged parts of a delivery are not permitted to be installed until a decision has been made by DuPont™.</li> <li>The decision regarding whether the damaged module or part must be returned or if it can be used is made by your contact at DuPont™.</li> </ol> <p style="text-align: center;"><a href="#">→ 7.3 Returning Modules</a></p>

#### Further Use of Parts

You are only permitted to continue to use and install the following modules and parts:

- All modules and parts without damage
- Damaged modules and parts with written approval from DuPont™ with a specific reference to the damaged module or part


DuPont™ decides on the procedure (approval or block) for all damaged modules or parts that have not been approved.

 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury during operation due to the installation and use of damaged parts.</p> <ul style="list-style-type: none"> <li>• Only use undamaged parts or parts approved by DuPont™!</li> </ul>

### 6.4.3 Checking the Delivery for Completeness

Step	Activity	Figure
2	Check the completeness of the delivery against the packing list. All packages on the packing list must be present.	
3	Promptly inform your contact at DuPont™ if the number of pieces differs between the packing list and the existing packages.	


### 6.4.4 Unpacking the Parts

<i>NOTE</i>	
	<p><b>CAUTION, PROPERTY DAMAGE!</b></p> <p>In case of abrupt temperature changes.</p> <ul style="list-style-type: none"> <li>Store the modules for at least two days at temperatures above freezing before opening the packaging carton.</li> </ul>

Remove the packaging and labeling

6.5 Installation of PES-UF Modules on Conventional Module Racks


*NOTE*



**CAUTION, PROPERTY DAMAGE!**



Sufficient stability and building-side attachment of the PES-UF Modules must be guaranteed. The brackets must connect the module to the module rack tightly, tension-free and vibration-free.



*NOTE*






For proper installation of the PES-UF Module on conventional membrane racks, heed correct orientation of the module connections.

The DuPont™ Ultra S 250 coupling is subject to a torque specification of 40 Nm. If the coupling is re-installed, this must be adhered to.

Step	Activity	Figure
1	<p><b>Prepare the module</b></p> <p>a) Check the position of the module connections.</p> <p>b) Remove the protective caps on the connections</p>	 



Step	Activity	Figure
<b>2</b>	<b>Placing the module</b> <ol style="list-style-type: none"> <li>Place the module vertically on the appropriate connection point on the module rack. <ul style="list-style-type: none"> <li>Make sure that the connections on the module are flush with the connections on the module rack.</li> </ul> </li> <li>Hold the module in position and fasten it to the module rack with two brackets (on the top and bottom third of the module). <ul style="list-style-type: none"> <li>Make sure that the connection is tight, stress-free and vibration-free.</li> </ul> </li> </ol>	
<b>3</b>	<b>Lubricate the gaskets with glycerin</b> <ol style="list-style-type: none"> <li>Remove the gasket rings of the 2" composite coupling set.</li> <li>Lubricate the gaskets with glycerin on the inside and outside.</li> <li>Place a lubricated gasket ring over a connection on the module.</li> <li>Push the gasket ring onto the connection so that it is flush with the connection.</li> <li>Repeat procedures a) to d) for all further connections on the module.</li> </ol>	 



Step	Activity	Figure
<b>4</b>	<b>Installing the intermediate piece PP 2" length 94 mm on connection points</b>	
	<p>a) Position the intermediate piece PP 2" length 94 mm on the module's connector.</p> <p>b) Pull the gasket ring from the connector over the intermediate piece PP 2" length 94 mm so far that it is placed in the middle between the grooves of both parts.</p>	
	<p>c) Place a flexible coupling 2" halfshell around the gasket.</p> <ul style="list-style-type: none"> <li>Ensure that the contact surfaces of the coupling halfshells are resting in the provided grooves.</li> </ul>	
	<p>d) Place the second flexible coupling 2" halfshell on the first and insert the bolts in the openings.</p>	
	<p>e) Tighten the flexible coupling 2" with two nuts M10 and washers using an open-end or box wrench (size 17) until the contact surfaces of both coupling halves are flush and resting against each other without a gap.</p> <ul style="list-style-type: none"> <li>Ensure that the nuts are tightened evenly and alternately.</li> </ul>	
	f) Repeat steps a) to e) for all three connections of the module.	
<b>5</b>	<b>Hand-tighten the bottom frame</b>	
	<p>a) Repeat steps 3a) to 3e) on the module rack.</p>	
	<p>b) <ul style="list-style-type: none"><li>Repeat steps 4b) to 4f).</li></ul></p>	



### 6.5.1 Mounting PES-UF Modules with a Crane





#### Mounting with a Crane





Step	Activity	Figure
1	Attach the module using a mounting strap (min. load capacity of 60 kg) directly under the filtrate port and place the loop into the crane hook.	
2	Carefully lift the module using the crane.	
3	Hold the module at the top connection and stabilize it throughout the transport procedure.	
4	Move the module to the installation position with a crane.	
5	Lower the module so that the module connections are arranged across from the connections on the module rack.	
6	Keep the mounting strap taut so that the module cannot tip.	
7	Mount the module using the procedure described in section: → <a href="#">6.5 Installation of PES-UF Modules on Conventional Module Racks</a>	
8	Slacken the mounting strap with the crane and release it from the crane hook and the module.	





## 7 Service and Maintenance





### 7.1 Warnings



 <b>DANGER</b>		
	<p><b>DANGER TO LIFE!</b></p> <p>Danger of crushing from falling raised loads.</p> <ul style="list-style-type: none"> <li>• Never stand under raised loads!</li> <li>• Keep a sufficient distance when transporting and lifting loads!</li> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 

 <b>WARNING</b>		
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Danger of falling when using ladders, scaffolding and other climbing aids.</p> <ul style="list-style-type: none"> <li>• Only use flawless and approved ladders, scaffoldings and other climbing aids!</li> <li>• Use a secured safety cage or safety harness when you are being raised by a fork lift truck!</li> <li>• Wear a safety helmet!</li> <li>• Use a safety harness if necessary!</li> </ul>	 

 <b>WARNING</b>		
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Danger of crushing and shearing from work in the danger zone.</p> <ul style="list-style-type: none"> <li>• Note the specified number of people required!</li> <li>• Wear safety gloves!</li> <li>• Wear safety shoes!</li> </ul>	 

 <b>WARNING</b>		
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Cutting and impact injuries from sharp corners and edges.</p> <ul style="list-style-type: none"> <li>• Wear safety gloves!</li> <li>• Wear safety shoes!</li> </ul>	 


 <b>WARNING</b>		
	<p><b>CONSIDERABLE DANGER OF INJURY!</b></p> <p>Danger of tripping and impact from pallets, packages and assembled parts at the construction site.</p> <ul style="list-style-type: none"> <li>• Wear safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 

 <b>CAUTION</b>	
	<p><b>DANGER OF INJURY!</b></p> <p>Danger of injury due to physical strain.</p> <ul style="list-style-type: none"> <li>• Determine the weight of the module in use!</li> <li>• Always note the locally applicable maximum permissible load of persons!</li> <li>• Note the specified number of persons required!</li> </ul>

## 7.2 Checks during Operation

### Checking for Leak Tightness

Regular general maintenance work on PES-UF Modules should include checking the tightness and proper working order of all joints and connections (flanges, valves, couplings, etc.) and repairing any damage that may have occurred.

<i>NOTE</i>	
	<p><b>CAUTION, PROPERTY DAMAGE!</b></p> <p>Fluid leakage – especially where corrosive agents are involved – may cause corrosion to appear on the components concerned. Effective measures should be taken to avoid corrosion before it occurs.</p> <ul style="list-style-type: none"> <li>• In the event of fluid escaping due to a leak, the affected area should be properly gasketed, rinsed down with salt-free or low-salt water and rubbed dry.</li> <li>• If the coating of a coated coupling has been damaged, the coating must be repaired or the coupling replaced.</li> </ul>

### 7.2.1 Eliminating Leaks

Eliminate leaks by exchanging the corresponding coupling components and pipe connections.

When doing so, note the warnings and instructions provided in section 5 Installation / Assembly, as applicable.

### 7.2.2 Exchanging Parts


When exchanging parts, only genuine parts from DuPont™ are permitted to be used.

## 7.3 Returning Modules

Returns shall only be accepted if this has been agreed in advance with DuPont™ and authorized in writing.





Returns that have been previously agreed and approved by DuPont™ are subject to the following mandatory requirements:





- All components must be rinsed and cleaned before being returned.
- Modules must be preserved during storage and transport.





<i>NOTE</i>	
	<p><b>FAILURE TO COMPLY WITH THE ABOVE INSTRUCTIONS!</b></p> <p>Failure to comply with any of the requirements stated above will result in DuPont™ refusing to accept the return of the modules; DuPont™ reserves the right to invoice the sender for any transportation or removal costs that may be incurred in this case.</p>





## 8 Disassembly and Disposal







### 8.1 Warnings

 <b>DANGER</b>		
	<b>DANGER TO LIFE!</b> Danger of crushing from falling raised loads. <ul style="list-style-type: none"> <li>• Never stand under raised loads!</li> <li>• Keep a sufficient distance when transporting and lifting loads!</li> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 

 <b>WARNING</b>		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of falling when using ladders, scaffolding and other climbing aids. <ul style="list-style-type: none"> <li>• Only use flawless and approved ladders, scaffoldings and other climbing aids!</li> <li>• Use a secured safety cage or safety harness when you are being raised by a fork lift truck!</li> <li>• Wear a safety helmet!</li> <li>• Use a safety harness if necessary!</li> </ul>	 

 <b>WARNING</b>		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of crushing and shearing from work in the danger zone. <ul style="list-style-type: none"> <li>• Note the specified number of persons required!</li> <li>• Wear safety gloves!</li> <li>• Wear safety shoes!</li> </ul>	 

 <b>WARNING</b>		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Cutting and impact injuries from sharp corners and edges. <ul style="list-style-type: none"> <li>• Wear safety gloves!</li> <li>• Wear safety shoes!</li> </ul>	 

 <b>WARNING</b>		
	<b>CONSIDERABLE DANGER OF INJURY!</b> Danger of tripping and impact from pallets, packages and assembled parts at the construction site. <ul style="list-style-type: none"> <li>• Wear a safety helmet!</li> <li>• Wear safety shoes!</li> </ul>	 
 <b>CAUTION</b>		
	<b>DANGER OF INJURY!</b> Danger of injury due to physical strain. <ul style="list-style-type: none"> <li>• Determine the weight of the module in use!</li> <li>• Always note the locally applicable maximum permissible load of persons!</li> <li>• Note the specified number of persons required!</li> </ul>	

## 8.2 Disassembly

Disassembly work may only be performed by trained and qualified personnel or by a suitable specialist company.

Adequate clear space for movement must be provided to perform the work. The danger area should, if necessary, be marked for third parties and/or cordoned off.

The disassembly is performed in reverse order to the assembly.

→ [For details, see section 6 Installation / Assembly](#)

## 8.3 Disposal

During disposal of the PES-UF Modules, note the following specifications:

- Adhere to the applicable local disposal regulations.
- Adhere to the legal regulations regarding environmental protection.

# 9 Customer Service

## 9.1 Service Hotline

Contact us if you have problems with PES UF modules and to order spare parts:


E-Mail: [inge@dupont.com](mailto:inge@dupont.com)  
[www.dupontwatersolutions.com/contact-us](http://www.dupontwatersolutions.com/contact-us)

## 9.2 Ordering Spare Parts

Order Details

The following details are required to place an order:

- Parts designation
- Article number

NOTE	
	<p>A detailed list of the individual components can be found in the spare parts lists.</p> <p>The spare parts lists will be made available to you by DuPont™ on request.</p>



# 10 Technical Documentation

## 10.1 Other Applicable Documents

The following other applicable documents are available:

- [DuPont™ IntegraTec™ PES-UF In-Out P Series Process & Design Manual](#)  
(Form No. 45-D02234-en)
- Spare parts lists (project specific)

As a components supplier, DuPont™ refers to the system supplier for further documents (for example ,System operating instructions').



Have a question? Contact us at:

[www.dupont.com/water/contact-us](http://www.dupont.com/water/contact-us)

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