

DuPont™ Kalrez® 8900

For Semiconductor Oxidation, Diffusion, ALD, and LPCVD Applications

Technical Information - March, 2017

Product Description

DuPont™ Kalrez® 8900 perfluoroelastomer parts are a black product for oxidation, diffusion, ALD, and LPCVD applications. It offers outstanding thermal stability, very low outgassing and excellent (low) compression set properties. Kalrez® 8900 parts exhibit excellent retention of physical properties at elevated temperatures, have excellent mechanical strength and are well-suited for both static and dynamic sealing applications. A maximum application temperature of 325°C (617°F) is suggested. Short excursions to higher temperatures may also be possible. Ultrapure post-cleaning and packaging is standard for all Kalrez® 8900 parts.



Features/Benefits

- Outstanding thermal stability
- Excellent (low) compression set properties
- Very low outgassing properties
- Very low moisture content
- Excellent retention of physical properties at elevated temperatures
- Excellent resistance to fluorine gas

Suggested Applications

- Quartz Tube Seals
- Plenum Seals
- Chamber Seals
- Fittings
- Center Ring Seals

Typical Physical Properties¹

Color	Black
Hardness ² , Shore A (plied slab)	76
Hardness ³ , Shore M (O-ring)	85
100% Modulus ⁴ , MPa (psi)	13.33 (1933)
Tensile Strength at Break ⁴ , MPa (psi)	20.94 (3037)
Elongation at Break ⁴ , %	135
Compression Set ⁵ , %	
70 hr. at 204 °C (400°F)	8
70 hr. at 300 °C (572°F)	32
70 hr. at 325 °C (617°F)	59
Max. Application Temperature ⁶ , °C (°F)	325 (617°F)

¹ Not to be used for specification purposes

² ASTM D2240 (plied slab test specimens)

³ ASTM D2240 and D1414 (AS568 K214 O-ring test specimens)

⁴ ASTM D412 and D1414 (AS568 K214 O-ring test specimens)

⁵ ASTM D395B and D1414 (AS568 K214 O-ring test specimens)

⁶ DuPont proprietary test method

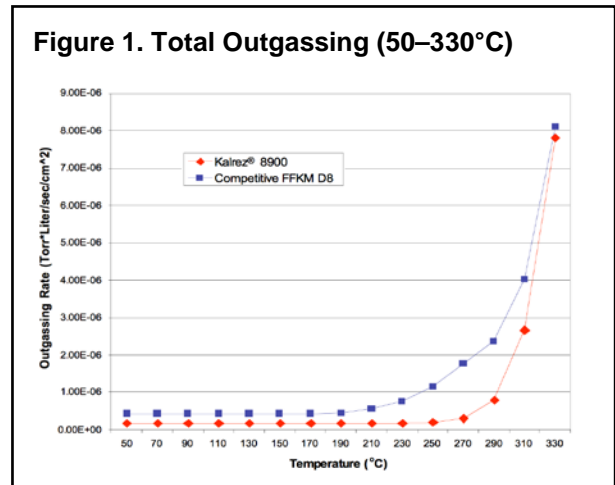
¹ Kalrez® 7075UP should be used for chlorine-based Metal CVD applications



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Low Outgassing of Kalrez® 8900 parts

The crosslinking structure of elastomeric seals can become damaged as a result of exposure to high heat and temperature spikes. As a result, elastomeric seals can degrade causing outgassing to occur. Outgassing from sealing materials can be absorbed by the exposed substrate and affect the properties of the grown film. Figure 1 shows the outgassing properties of Kalrez® 8900 versus a competitive perfluoroelastomer.



Fabs Choose Kalrez® 8900 for Improved Performance

Kalrez® 8900 has been reported to significantly improve wafer production in semiconductor thermal process applications where aggressive gases are used during the cleaning cycle.

Case Report #12007 —Improved PM Performance 3x at Major US Fabline

- Exhibited less degradation than incumbent seals after 6 months in service
- Equipment Platform — Hitachi Kokusai Quixace®
- Process — Oxidation Diffusion
- Process Chemistry — H₂, O₂, N₂, N₂O
- Cleaning Chemistry — HCl
- Seal Locations — Complete Chamber O-ring kit

Visit us at kalrez.dupont.com or vespel.dupont.com

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(03/17) Reference No. KZE-A10711-00-G0317



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