



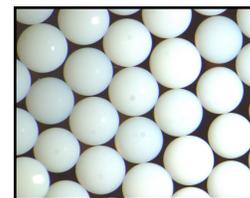
## Product Data Sheet

### **DuPont™ AmberLite™ IRN9725 OH Ion Exchange Resin**

Nuclear-grade, Uniform Particle Size, Macroporous, Strong Base Anion Exchange Resin for Water Treatment Applications in the Nuclear Power Industry

#### **Description**

DuPont™ AmberLite™ IRN9725 OH Ion Exchange Resin is designed specifically for use in nuclear loops where highest resin purity and stability are required, and where the "as supplied" resin must have a minimum of ionic and non-ionic contamination. These high standards of resin purity enable plants to achieve reliable and safe production whilst reducing the need for equipment maintenance and minimizing the impact of unscheduled outages.



AmberLite™ IRN9725 OH has a high capacity to remove radioactive colloidal material, especially  $^{110m}\text{Ag}$  and antimony, in all nuclear applications. It can operate in short beds at high linear velocity due to the fast kinetics enabled by its macroporous pore structure. Therefore, it is often used as an overlay above a mixed bed or a cation resin.

The uniform particle size and the absence of fine resin beads result in a lower pressure drop and better kinetics compared to conventional resins.

#### **Applications**

- Primary water treatment:
  - Primary coolant purification
  - Treatment of primary coolant blowdown
  - Pre-outage clean-up
- Fuel pool:
  - Purification in single bed VVER systems

#### **Purity**

AmberLite™ IRN Ion Exchange Resins are manufactured as nuclear-grade using specific procedures throughout the manufacturing process to keep the inorganic impurities at the lowest possible level. Special treatment procedures are also utilized to remove traces of soluble organic compounds to meet the rigorous demands of the nuclear industry. These high standards of resin purity will help keep nuclear systems free of contaminants and deposits, and prevent increases in radioactivity levels due to activation of impurities in the reactor core. IRN resins are recommended in both non-regenerable and regenerable single bed or mixed bed applications where reliable production of the highest quality water is required and where the "as supplied" resin must have an absolute minimum of ionic and non-ionic contamination.

#### **Historical Reference**

AmberLite™ IRN9725 OH Ion Exchange Resin has previously been sold as DOWEX MONOSPHERE™ MP-725A (OH) Ion Exchange Resin.

## Typical Properties

<b>Physical Properties</b>	
Copolymer	Styrene-divinylbenzene
Matrix	Macroporous
Type	Strong base anion
Functional Group	Trimethylammonium
Physical Form	White, opaque, spherical beads
<b>Chemical Properties</b>	
Ionic Form as Shipped	OH <sup>-</sup>
Total Exchange Capacity	≥ 0.80 eq/L (OH <sup>-</sup> form)
Water Retention Capacity	65.0 – 75.0% (OH <sup>-</sup> form)
Ionic Conversion	
OH <sup>-</sup>	≥ 95%
CO <sub>3</sub> <sup>2-</sup>	≤ 5.0%
Cl <sup>-</sup>	≤ 0.15%
SO <sub>4</sub> <sup>2-</sup>	≤ 0.10%
<b>Particle Size</b> §	
Particle Diameter	690 ± 50 µm
Uniformity Coefficient	≤ 1.10
< 300 µm	≤ 0.2%
> 850 µm	≤ 5.0%
<b>Purity</b>	
Metals, dry basis:	
Na	≤ 25 mg/kg
K	≤ 40 mg/kg
Fe	≤ 50 mg/kg
Cu	≤ 30 mg/kg
Ca	≤ 10 mg/kg
Mg	≤ 10 mg/kg
Al	≤ 50 mg/kg
Hg	≤ 20 mg/kg
Heavy Metals (as Pb)	≤ 10 mg/kg
Other, dry basis:	
SiO <sub>2</sub>	≤ 100 mg/kg
<b>Stability</b>	
Whole Uncracked Beads	≥ 95%
<b>Density</b>	
Shipping Weight	625 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

## Suggested Operating Conditions

Temperature Range (OH <sup>-</sup> form) †	5 – 100°C (41 – 212°F)
pH Range (Stable)	0 – 14

† Operating at elevated temperatures, for example above 60 – 70°C (140 – 158°F), may impact the purity of the loop and resin life. Contact our technical representative for details.

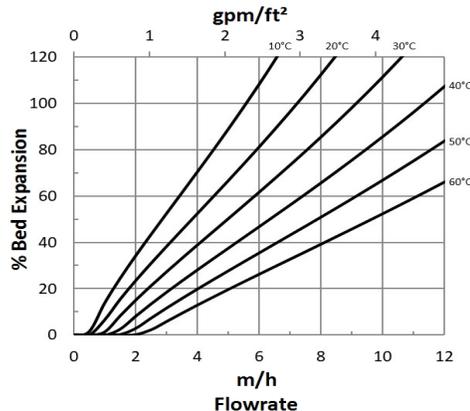
For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [mixed beds](#) (Form No. 45-D01127-en) or [separate beds](#) (Form No. 45-D01131-en) in water treatment, please refer to our Tech Facts.

## Hydraulic Characteristics

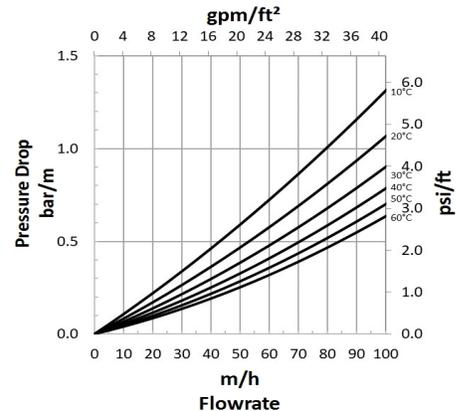
Estimated bed expansion of DuPont™ AmberLite™ IRN9725 OH Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLite™ IRN9725 OH as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

**Figure 1: Backwash Expansion**  
Temperature = 10 – 60°C (50 – 140°F)



**Figure 2: Pressure Drop**  
Temperature = 10 – 60°C (50 – 140°F)



## Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

## Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

**Have a question? Contact us at:**

[www.dupont.com/water/contact-us](http://www.dupont.com/water/contact-us)

All information set forth herein is for informational purposes only. This information is general information and may differ from that based on actual conditions. Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where DuPont is represented. The claims made may not have been approved for use in all countries. Please note that physical properties may vary depending on certain conditions and while operating conditions stated in this document are intended to lengthen product lifespan and/or improve product performance, it will ultimately depend on actual circumstances and is in no event a guarantee of achieving any specific results. DuPont assumes no obligation or liability for the information in this document. References to "DuPont" or the "Company" mean the DuPont legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. No freedom from infringement of any patent or trademark owned by DuPont or others is to be inferred.

© 2023 DuPont. DuPont™, the DuPont Oval Logo, and all trademarks and service marks denoted with ™, SM or ® are owned by affiliates of DuPont de Nemours Inc., unless otherwise noted.

DOWEX MONOSPHERE™ is a trademark of The Dow Chemical Company.

