

DuPont™ IntegraTec™ XP 55 UXA - End Cap Assembly Type III

Modules for Open Platform

Key Features

Proven XP™ Hydrophilic PVDF Fiber:

- Superior fouling and chlorine resistance.
- High colloidal particulate, bacteria and virus log removal rate.
- Excellent filtration permeability.
- Easy cleaning and wettability.

Optimized Module Design:

- Three different end cap options for various retrofits of old plants.
- High active filtration area to maximize productivity.
- High operation recovery with high air scouring tolerance.
- Reduced chemical consumption with maintenance cleanings protocol.
- Robust materials for long lifetime.
- Easy installation and low maintenance.

Key Applications

Retrofit old filtration plants in:

- Industrial utility water.
- Industrial wastewater reuse.
- Municipal wastewater filtration.
- RO pretreatment.



Module Specification

General

Part No / GMID	12091655 (for module body) & 12099245 (for end caps TYPE III)	
Mode of Filtration	Out-In Pressurized	
Membrane Type	Hollow fiber	
Membrane Material	PVDF (Polyvinylidene Fluoride)	
Membrane Pore Size	0.03 µm	
Module Operating Process	Dead-end	
Other Wetted Module Components	Polyurethane, uPVC, EPDM, and ABS	

Dimensions

Active Membrane Area	55 m ²	592 ft ²
Module Length Overall L	2,332±3 mm	91.8±0.1 inch
Module Length L1	2,130±1.5 mm	83.9±0.1 inch
Module Length L2	100 mm	3.9 inch
Module Length L3	171 mm	6.7 inch
Module Length L4	NA	NA
Module Diameter (D)	165 mm	6.5 inch
Module Width (W1)	150 mm	5.9 inch
Module Width (W2)	250 mm	9.8 inch
Feed / Filtrate port DN50 (d)	60 mm	2.4 inch

Weight and Volume

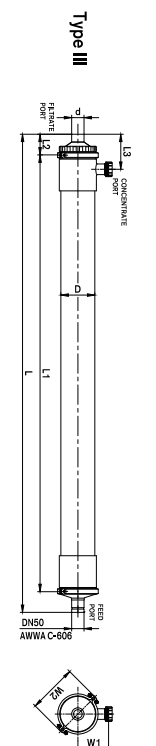
Shipping Weight	35 kg	77 lbs.
Weight Empty	29 kg	64 lbs.
Weight Filled	52 kg	115 lbs.
Hold-Up Volume Feed (Clean-In-Place = CIP)	19 L	5.0 gal
Hold-Up Volume Membrane Structure (CIP)	9 L	2.4 gal
Hold-Up Volume Filtrate (CIP)	6 L	1.6 gal



Certified to NSF/ANSI/CAN 61 & NSF/ANSI 419

Operating Conditions

General	Details	
Operating pH	2 - 11	
Cleaning pH	2 - 12	
Typical Filtration Trans-Membrane Pressure (TMP)	0.4 - 1.5 bar	5.8 - 21.8 psi
Typical Backwash TMP	0.6 - 2.0 bar	8.7 - 29.0 psi
Backwash Type	Air scour with liquid backwash	
Backwash Flux	100 L/(m ² h)	58.8 gfd
Backwash Flow	5.5 m ³ /h	24.2 gpm
Operating Limits (Maximum)		
Rate of Pressure Change	0.5 bar/sec	7.3 psi/sec
Inlet Pressure	3.0 bar (at 20 °C)	43.5 psi
Filtration TMP	2.1 bar	30.5 psi
Backwash TMP	2.5 bar	36 psi
Filtration Flux	110 L/(m ² h)	64.5 gfd
Filtration Flow	6.1 m ³ /h	26.7 gpm
Backwash Flux	120 L/(m ² h)	70.6 gfd
Particle Size	300 µm	
Exposure NaOCl	≤ 1,500,000 ppm x h	
Recommended max. instantaneous exposure NaOCl	2,000 ppm	



General Information

- Avoid any abrupt pressure variations during start-up, operation, shutdown, cleaning or other sequences to prevent possible membrane damage. The maximum pressure change allowable is (0.5 bar/s).
- For assembly please refer to the latest version of the [DuPont™ IntegraTec™ XP 55 UXA Modules PVDF-UF for Open Platforms Assembly Manual](#) (Form No.45-D04608-en).
- If operating limits and guidelines given in this document are not strictly followed, any warranty will be null and void.
- To control biological growth during extended system shutdowns, it is recommended that storage solution be introduced into the membrane modules.

Regulatory Note

- Certified drinking water modules require specific conditioning procedures prior to producing potable water. For operating parameters, please refer to the [DuPont™ IntegraTec™ Process and Design Manual](#) (Form No. 45-D00874-en).
- Drinking water modules may be subjected to additional regulatory restrictions in some countries. Please check local regulatory guidelines and application status before use.
- Flushing needs to be done according to the [DuPont™ IntegraTec™ XP 55 UXA Modules PVDF-UF for Open Platforms Assembly Manual](#) (Form No. 45-D04608-en).



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